	Туре	L #	Hits	Search Text	DBs	Time Stamp	Commen ts	Error Definition	Er ro rs
1	IS&R	L1	2	("3966422").PN.	US- PGPU B; USPA T; USOC R; EPO; JPO; DERW ENT; IBM_ TDB	2005/03/ 10 16:36			

	Type	L#	Hits	Search Text	DBs	Time Stamp	Commen	Error Definition	Er ro rs
1	BRS	L1	455/	(428/668 or 428/679 or 428/926 or 420/435 or 420/436 or 420/437 or 420/438 or 420/439 or 420/440 or 148/408 or 148/425 or 148/442	T; USOC R; EPO; JPO;	2005/03/ 10 12:21			
2	BRS	L2	352	1 and (cobalt or co) and (chromium or cr) and (tungsten or w) and (silicon or si) and carbon and (nickel or ni) and (iron or fe) and	EPO; JPO; DERW	2005/03/ 10 12:23			
3	BRS	L3	187	2 and (layer or coating or coatings or layers)	US- PGPU B; USPA T; USOC R; EPO; JPO; DERW ENT; IBM_ TDB	2005/03/ 10 12:24	1		

	Туре	L #	Hits	Search Text	DBs	Time Stamp	Commen	Error Definition	Er ro rs
4	BRS	L5		4 and (plating or plated)	US- PGPU B; USPA T; USOC R; EPO; JPO; DERW ENT; IBM_ TDB	2005/03/ 10 13:02			
5	BRS	L4	84		US- PGPU B; USPA T;	2005/03/ 10 13:01		·	
6	BRS	L6	2	JP-11336502-\$.did.	US- PGPU B; USPA T;	2005/03/ 10 13:04			

	U	1	Document ID	Issue Date	Page 8	Title	Current OR	Current XRef
1			US 2004010600 0 A1	20040603		Cobalt-based alloy for the coating of organs subject to erosion by liquid	428/668	420/436; 427/595
2			US 2004009163 9 A1	20040513		Method for treating organs subject to erosion by liquids and anti-erosion coating alloy	427/595	420/440
3			US 6746782 B2	20040608		Diffusion barrier coatings, and related articles and processes	428/632	204/192.1 5; 420/37; 420/428; 420/430; 420/433; 420/437; 420/437; 420/588; 420/588; 420/588; 427/250; 427/405; 427/455; 427/531; 427/596; 428/655; 428/675; 428/678; 428/678; 428/680
4			US 5888316 A	19990330	28	Nickel-cobalt based alloys	148/410	148/419; 148/428; 148/442; 420/448; 420/588
5			US 5637159 A	19970610	28	Nickel-cobalt based alloys	148/410	148/419; 148/428; 148/442
6			US 5476555 A	19951219	28	Nickel-cobalt based alloys	148/410	148/419; 148/428; 148/442

	ט	1	Document ID	Issue Date	Page s	Title	Current OR	Current XRef
7			US 5242511 A	19930907	12	Copper alloy compositions	148/430	148/432; 148/442; 252/511; 252/514; 420/497; 420/502; 420/587
8		x	US 4556607 A	19851203	8	Surface coatings and subcoats	428/627	106/286.3; 106/286.4; 148/425; 148/427; 148/442; 420/442; 428/679
9			US 4241147 A	19801223	ı	Diffusion aluminized age-hardenable stainless steel	428/652	427/405; 428/651; 428/679; 428/926
10			US 4153453 A	19790508		Composite electrodeposits and alloys	420/94	205/109; 205/228; 205/67; 205/69; 205/70; 420/435; 420/436; 420/441; 420/442; 420/459
11			US 3829969 A	19740820	9	CUTTING TOOL WITH ALLOY COATED SHARPENED EDGE	30/346.54	204/192.1 6; 30/346.53 ; 420/424; 420/427;

	ט	1	Do	ocument	Issue Date	Page s	Title	Current OR	Current XRef
12			US A	3819338	19740625	4	PROTECTIVE DIFFUSION LAYER ON NICKEL AND/OR COBALT-BASED ALLOYS	428/652	428/670; 428/678; 428/926; 428/938; 428/941
13			US A	3764371	19731009	6	FORMATION OF DIFFUSION COATINGS ON NICKEL CONTAINING DISPERSED THORIA	427/253	148/240; 428/668; 428/680
14			US A	3677789	19720718	3	PROTECTIVE DIFFUSION LAYER ON NICKEL AND/OR COBALT-BASED ALLOYS	148/527	205/191; 205/194; 205/228; 427/205; 427/250; 427/376.8; 428/668; 428/670; 428/680
15			US A	3077285	19630212	20	Tin-nickel- phosphorus alloy coatings	220/62.17	384/276; 384/912; 428/34.1; 428/457; 428/648; 428/679; 428/926; 428/938
16			US A	2731403	19560117	5	Manufacture of nickel-plated steel	205/138	205/222; 205/227; 428/679; 428/932; 428/934

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=> file registry
COST IN U.S. DOLLARS

SINCE FILE TOTAL ENTRY SESSION 0.21 0.21

FULL ESTIMATED COST

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STRUCTURE FILE UPDATES: 9 MAR 2005 HIGHEST RN 844817-50-1 DICTIONARY FILE UPDATES: 9 MAR 2005 HIGHEST RN 844817-50-1

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 18, 2005

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Experimental and calculated property data are now available. For more information enter HELP PROP at an arrow prompt in the file or refer to the file summary sheet on the web at: http://www.cas.org/ONLINE/DBSS/registryss.html

=> s (co 50-65)/mac 117053 CO/MAC 168385 50-65/MAC L1 12143 (CO 50-65)/MAC (CO/MAC (P) 50-65/MAC)

=> s l1 and (cr 28-32)/mac 294769 CR/MAC 89637 28-32/MAC 12497 (CR 28-32)/MAC (CR/MAC (P) 28-32/MAC)

L2 1658 L1 AND (CR 28-32)/MAC

=> s 12 and (w 5-7)/mac 61271 W/MAC 183121 5-7/MAC 8681 (W 5-7)/MAC (W/MAC (P) 5-7/MAC) L3 331 L2 AND (W 5-7)/MAC

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=> d 19 1-20 all
     ANSWER 1 OF 20 REGISTRY COPYRIGHT 2005 ACS on STN
L9
     676123-37-8 REGISTRY
RN
     Entered STN: 19 Apr 2004
ED
     Cobalt alloy, base, Co 45-61, Cr 28-32, W 6-8, Ni 3-6, Mo 1-3, Si 0.1-2, C
CN
     1.2-1.7, Fe 0-1, Mn 0-1 (9CI) (CA INDEX NAME)
     C . Co . Cr . Fe . Mn . Mo . Ni . Si . W
MF
CI
    AYS
SR
LC
     STN Files: CA, CAPLUS, USPATFULL
DT.CA CAplus document type: Patent
       Roles from patents: USES (Uses)
           Component
                           Component
Component
             Percent
                        Registry Number
______
    Co
           45
              - 61
                            7440-48-4
           28
                   32
                            7440-47-3
    \operatorname{\mathtt{Cr}}
    W
            6
                    8
                            7440-33-7
    Ni
            3
                    6
                            7440-02-0
                    3
                            7439-98-7
    Mo
            1
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            0.1 -
                    2
                            7440-21-3
    C
            1.2 -
                    1.7
                            7440-44-0
    Fe
                            7439-89-6
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                    1
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                            7439-96-5
    Mn
                    1
               1 REFERENCES IN FILE CA (1907 TO DATE)
               1 REFERENCES IN FILE CAPLUS (1907 TO DATE)
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```
Cobalt alloy for coating of components subject to erosion by liquids
TI
IN
    Giannozzi, Massimo
    Nuovo Pignone Holding S.P.A., Italy
PA
SO
    Eur. Pat. Appl., 12 pp.
    CODEN: EPXXDW
DT
    Patent
LA
    English
    ICM C23C024-10
IC
    ICS C22C019-07; B23K035-30
    56-3 (Nonferrous Metals and Alloys)
FAN.CNT 1
                                        APPLICATION NO. DATE
    PATENT NO.
                    KIND DATE
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                                        _____
                    A1 20040331 EP 2003-256034 20030925
    EP 1403397
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        R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
            IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK
                    A1 20040603
                                        US 2003-670121 20030925
    US 2004106000
                                         JP 2003-333738 20030925
    JP 2004169176
                     A2
                          20040617
PRAI IT 2002-MI2056
                    20020927
    The cobalt alloy comprises Cr 28-32, W 6-8, Si 0.1-2, C 1.2-1.7, Ni 3-6,
    and Mo 1-3% and may also comprise Fe and Mn ≤1% each. The typical
    Co alloys contains Cr 30, W 7, Si 1, C 1.5, Ni 4.5, Fe <0.3, Mn <0.3, and
    Mo 1.8. The alloy is especially suitable for laser cladding to provide
    protective coatings for the vapor turbine blades.
    cobalt alloy laser cladding coating turbine blade
ST
    Turbines
IT
       (blades; cobalt alloy for coating of turbine blades)
    Coating materials
IT
    Laser cladding
       (cobalt alloy for coating of turbine blades)
TΤ
    Corrosion
    Erosion (wear)
       (erosion-corrosion; cobalt alloy for coating of turbine blades)
    676123-33-4 676123-34-5 676123-35-6 676123-36-7 676123-37-8
IT
    RL: TEM (Technical or engineered material use); USES (Uses)
       (cobalt alloy for coating of turbine blades)
             THERE ARE 5 CITED REFERENCES AVAILABLE FOR THIS RECORD
RE.CNT 5
(1) Crook, P; US 4415532 A 1983 CAPLUS
(2) Fuji, V; EP 0759500 A 1997 CAPLUS
(3) Giorni, E; Proc Conf EUROMAT 99 1999, V11, P76
(4) Livsey, N; US 4269868 A 1981 CAPLUS
(5) Mori, K; US 5084113 A 1992 CAPLUS
    ANSWER 2 OF 20 REGISTRY COPYRIGHT 2005 ACS on STN
L9
    675607-64-4 REGISTRY
RN
    Entered STN: 15 Apr 2004
Cobalt alloy, base, Co 59,Cr 30,W 6,Ni 1.8,C 1.5,Si 1,Fe 0.5,Mn 0.3,Mo 0.3
ED
CN
     (9CI) (CA INDEX NAME)
    C . Co . Cr . Fe . Mn . Mo . Ni . Si . W
MF
CI
    AYS
SR
               CA, CAPLUS, USPATFULL
LC
    STN Files:
DT.CA CAplus document type: Patent
     Roles from patents: USES (Uses)
Component
          Component
                         Component
                     Registry Number
           Percent
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                         7440-48-4
   Cr
              30
                          7440-47-3
   W
              6
                          7440-33-7
   Νi
               1.8
                          7440-02-0
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AN

140:290742 CA

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1
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   Si
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                           7439-89-6
   Fe
               0.3
                           7439-96-5
   Mn
                           7439-98-7
               0.3
   Mo
              1 REFERENCES IN FILE CA (1907 TO DATE)
              1 REFERENCES IN FILE CAPLUS (1907 TO DATE)
REFERENCE 1
     140:290741 CA
ΑN
     Cobalt alloy for erosion-resistant coating on alloy parts of vapor-type
ΤI
     turbines
     Giannozzi, Massimo
TN
     Nuovo Pignone Holding S.p.A., Italy
PΑ
     Eur. Pat. Appl., 9 pp.
SO
     CODEN: EPXXDW
     Patent
DT
LA
    English
     ICM C23C024-10
IC
     ICS C22C019-07; F01D005-28
     56-3 (Nonferrous Metals and Alloys)
CC
FAN.CNT 1
                                        APPLICATION NO. DATE
     PATENT NO.
                   KIND DATE
                                         -----
     -----
    EP 1403398 A2 20040331
EP 1403398 A3 20040414
                                        EP 2003-256035 20030925
PΤ
        R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
            IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK
     JP 2004270023 A2 20040930
                                        JP 2003-333737 20030925
     US 2004091639
                                         US 2003-697973 20031031
                     A1 20040513
PRAI IT 2002-MI2057 20020927
     The erosion resistance to droplet impact on vapor-turbine parts is
     increased by coating the parts with Co alloy containing Cr 28-32, W 5-7, Si
     0.1-2, C 1.2-1.7, Ni 0.5-3, Fe 0.01-1, Mn 0.01-1, and Mo 0.2-1, and
     impurities ≤0.5% by weight The Co-alloy coating is suitable for
     blades in vapor-type turbines, and can be applied by powder spray for
     laser-beam cladding with the nominal thickness of 0.8-3.2 mm. The typical
     Co alloy contains Cr 28, W 5.1, Si 0.1, C 1.2, Ni 0.5, Fe 0.01, Mn 0.01,
     and Mo 0.2% by weight
     cobalt chromium tungsten alloy coating turbine erosion resistance; vapor
st
     turbine droplet resistance cobalt chromium alloy coating
IT
     Turbines
        (blades, impact-resistant, Co-alloy coating on; Co-Cr-W alloy coating
        resistant to droplet impact erosion on vapor-turbine parts)
IT
     Cladding
        (laser-beam, with Co-alloy powder feed; Co-Cr-W alloy coating resistant
        to droplet impact erosion on vapor-turbine parts)
IT
     Turbines
        (vapor, Co-alloy coating for; Co-Cr-W alloy coating resistant to
        droplet impact erosion on vapor-turbine parts)
IT
     675607-61-1
     RL: TEM (Technical or engineered material use); USES (Uses)
        (alloying of; Co-Cr-W alloy coating resistant to droplet impact erosion
        on vapor-turbine parts)
     675607-62-2 675607-63-3
                                675607-64-4
IT
     RL: TEM (Technical or engineered material use); USES (Uses)
        (coating from; Co-Cr-W alloy coating resistant to droplet impact
        erosion on vapor-turbine parts)
     ANSWER 3 OF 20 REGISTRY COPYRIGHT 2005 ACS on STN
L9
     675607-63-3 REGISTRY
RN
ED
     Entered STN: 15 Apr 2004
```

С

1.5

7440-44-0

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Cobalt alloy, base, Co 53, Cr 32, W 6.5, Ni 2.8, Si 1.8, C 1.6, Fe 0.9, Mo 0.9, Mn
CN
    0.8 (9CI) (CA INDEX NAME)
    C . Co . Cr . Fe . Mn . Mo . Ni . Si . W
MF
CI
    AYS
SR
              CA, CAPLUS, USPATFULL
LC
    STN Files:
DT.CA CAplus document type: Patent
      Roles from patents: USES (Uses)
          Component
                        Component
Component
           Percent Registry Number
Co
          53
                        7440-48-4
   Cr
            32
                        7440-47-3
             6.5
                        7440-33-7
   W
             2.8
                        7440-02-0
   Ni
             1.8
                        7440-21-3
   Si
   C
             1.6
                        7440-44-0
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                        7439-89-6
   Fe
   Mo
              0.9
                        7439-98-7
                        7439-96-5
   Mn
              0.8
             1 REFERENCES IN FILE CA (1907 TO DATE)
             1 REFERENCES IN FILE CAPLUS (1907 TO DATE)
REFERENCE 1
    140:290741 CA
AN
    Cobalt alloy for erosion-resistant coating on alloy parts of vapor-type
TI
    turbines
    Giannozzi, Massimo
IN
    Nuovo Pignone Holding S.p.A., Italy
PA
SO
    Eur. Pat. Appl., 9 pp.
    CODEN: EPXXDW
DT
    Patent
    English
LA
IC
    ICM C23C024-10
    ICS C22C019-07; F01D005-28
    56-3 (Nonferrous Metals and Alloys)
CC
FAN.CNT 1
                                     APPLICATION NO. DATE
                   KIND DATE
    PATENT NO.
    _____
                                      ______
                    A2
                                      EP 2003-256035 20030925
    EP 1403398
                         20040331
ΡI
                         20040414
```

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A3
EP 1403398
       AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
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IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK JP 2003-333737 20030925 JP 2004270023 **A**2 20040930 **A**1 US 2003-697973 20031031 US 2004091639 20040513

PRAI IT 2002-MI2057 20020927

The erosion resistance to droplet impact on vapor-turbine parts is increased by coating the parts with Co alloy containing Cr 28-32, W 5-7, Si 0.1-2, C 1.2-1.7, Ni 0.5-3, Fe 0.01-1, Mn 0.01-1, and Mo 0.2-1, and impurities ≤0.5% by weight The Co-alloy coating is suitable for blades in vapor-type turbines, and can be applied by powder spray for laser-beam cladding with the nominal thickness of 0.8-3.2 mm. The typical Co alloy contains Cr 28, W 5.1, Si 0.1, C 1.2, Ni 0.5, Fe 0.01, Mn 0.01, and Mo 0.2% by weight

cobalt chromium tungsten alloy coating turbine erosion resistance; vapor STturbine droplet resistance cobalt chromium alloy coating

Turbines IŢ

(blades, impact-resistant, Co-alloy coating on; Co-Cr-W alloy coating resistant to droplet impact erosion on vapor-turbine parts)

IT Cladding

(laser-beam, with Co-alloy powder feed; Co-Cr-W alloy coating resistant

to droplet impact erosion on vapor-turbine parts) IT Turbines (vapor, Co-alloy coating for; Co-Cr-W alloy coating resistant to droplet impact erosion on vapor-turbine parts) TT. RL: TEM (Technical or engineered material use); USES (Uses) (alloying of; Co-Cr-W alloy coating resistant to droplet impact erosion on vapor-turbine parts) 675607-64-4 IT 675607-62-2 675607-63-3 RL: TEM (Technical or engineered material use); USES (Uses) (coating from; Co-Cr-W alloy coating resistant to droplet impact erosion on vapor-turbine parts) ANSWER 4 OF 20 REGISTRY COPYRIGHT 2005 ACS on STN L9 RN 675607-61-1 REGISTRY Entered STN: 15 Apr 2004 ED Cobalt alloy, base, Co 51-65, Cr 28-32, W 5-7, Ni 0.5-3, Si 0.1-2, C 1.2-1.7, Mo CN 0.2-1, Fe 0-1, Mn 0-1 (9CI) (CA INDEX NAME) C . Co . Cr . Fe . Mn . Mo . Ni . Si . W MF CI AYS SR $C\Delta$ STN Files: CA, CAPLUS, USPATFULL LC DT.CA CAplus document type: Patent Roles from patents: USES (Uses) Component Component Component Registry Number Percent 51 - 65 7440-48-4 Co 28 - 32 5 - 7 7440-47-3 \mathtt{Cr} 7440-33-7 W 0.5 - 3 7440-02-0 Ni 0.1 - 2 7440-21-3 Si 1.2 - 1.7 7440-44-0 C 0.2 - 1 Mo 7439-98-7 0 -7439-89-6 Fe 1 -7439-96-5 Mn 0 1 1 REFERENCES IN FILE CA (1907 TO DATE) 1 REFERENCES IN FILE CAPLUS (1907 TO DATE) REFERENCE 1 AN140:290741 CA Cobalt alloy for erosion-resistant coating on alloy parts of vapor-type ΤI turbines IN Giannozzi, Massimo Nuovo Pignone Holding S.p.A., Italy PA SO Eur. Pat. Appl., 9 pp. CODEN: EPXXDW DTPatent English LA IC ICM C23C024-10 ICS C22C019-07; F01D005-28 CC 56-3 (Nonferrous Metals and Alloys) FAN.CNT 1 APPLICATION NO. DATE KIND DATE PATENT NO. ----------EP 1403398 EP 2003-256035 20030925 **A2** 20040331 PΙ 20040414 EP 1403398 **A**3 AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK A2 JP 2004270023 20040930 JP 2003-333737 20030925 US 2003-697973 A1 20040513 20031031

US 2004091639

PRAI IT 2002-MI2057 20020927

- The erosion resistance to droplet impact on vapor-turbine parts is increased by coating the parts with Co alloy containing Cr 28-32, W 5-7, Si 0.1-2, C 1.2-1.7, Ni 0.5-3, Fe 0.01-1, Mn 0.01-1, and Mo 0.2-1, and impurities ≤0.5% by weight The Co-alloy coating is suitable for blades in vapor-type turbines, and can be applied by powder spray for laser-beam cladding with the nominal thickness of 0.8-3.2 mm. The typical Co alloy contains Cr 28, W 5.1, Si 0.1, C 1.2, Ni 0.5, Fe 0.01, Mn 0.01, and Mo 0.2% by weight
- ST cobalt chromium tungsten alloy coating turbine erosion resistance; vapor turbine droplet resistance cobalt chromium alloy coating
- IT Turbines

(blades, impact-resistant, Co-alloy coating on; Co-Cr-W alloy coating resistant to droplet impact erosion on vapor-turbine parts)

IT Cladding

(laser-beam, with Co-alloy powder feed; Co-Cr-W alloy coating resistant to droplet impact erosion on vapor-turbine parts)

IT Turbines

(vapor, Co-alloy coating for; Co-Cr-W alloy coating resistant to droplet impact erosion on vapor-turbine parts)

IT 675607-61-1

RL: TEM (Technical or engineered material use); USES (Uses)
(alloying of; Co-Cr-W alloy coating resistant to droplet impact erosion on vapor-turbine parts)

IT 675607-62-2 675607-63-3 675607-64-4

RL: TEM (Technical or engineered material use); USES (Uses) (coating from; Co-Cr-W alloy coating resistant to droplet impact erosion on vapor-turbine parts)

- L9 ANSWER 5 OF 20 REGISTRY COPYRIGHT 2005 ACS on STN
- RN 488092-37-1 REGISTRY
- ED Entered STN: 10 Feb 2003
- CN Cobalt alloy, base, Co 0-95,Cr 5-30,Ni 0-25,Mo 0-15,W 0-15,C 0-5,Fe 0-5,Mn 0-5,Si 0-5 (9CI) (CA INDEX NAME)
- MF C. Co. Cr. Fe. Mn. Mo. Ni. Si. W
- CI AYS
- SR CA
- LC STN Files: CA, CAPLUS, USPATFULL
- DT.CA CAplus document type: Patent
- RL.P Roles from patents: PREP (Preparation); PRP (Properties); USES (Uses)

Component	Comp	on	ent	Component		
	Per	rce	Registry Number			
======+=	=+===========					
Co	0	-	95	7440-48-4		
Cr	5	-	30	7440-47-3		
Ni	0	-	25	7440-02-0		
Mo	0	-	15	7439-98-7		
W	0	-	15	7440-33-7		
C .	0	-	5	7440-44-0		
Fe	0	-	5	7439-89-6		
Mn	0	-	5	7439-96-5		
Si	0	-	5	7440-21-3		

- 1 REFERENCES IN FILE CA (1907 TO DATE)
- 1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

REFERENCE 1

- AN 138:110563 CA
- TI Sintered tin-containing cobalt and nickel alloys with improved bearing sliding characteristics
- IN Whitaker, Lain Robert; Pavey, Richard Jameson
- PA Federal-Mogul Sintered Products Ltd., UK

```
SO
     PCT Int. Appl., 22 pp.
     CODEN: PIXXD2
DT
     Patent
     English
LA
IC
     ICM C22C001-04
     56-3 (Nonferrous Metals and Alloys)
CC
FAN.CNT 1
                                          APPLICATION NO. DATE
     PATENT NO.
                     KIND DATE
                                          _____
     -----
                     ----
                                          WO 2002-GB2911
                                                           20020625
                            20030116
PΙ
     WO 2003004711
                     A1
         W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN,
             CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH,
             GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR,
             LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH,
             PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ,
             UA, UG, US, UZ, VN, YU, ZA, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU,
             TJ, TM
         RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AT, BE, CH,
             CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR,
             BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG
                            20040225
                                          GB 2003-29418
                                                            20020625
     GB 2392168
                      A1
                            20041222
     GB 2392168
                      B2
                            20040428
                                          EP 2002-782469
                                                            20020625
     EP 1412547
                      Α1
             AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
             IE, SI, LT, LV, FI, RO, MK, CY, AL, TR
                                          JP 2003-510468
                                                            20020625
     JP 2004533543
                      T2
                           20041104
                      A1
                                          US 2004-482253
     US 2004237712
                            20041202
                                                            20040524
PRAI GB 2001-16203
                      20010703
                     20020625
     WO 2002-GB2911
     The material comprises an alloy selected from one of the groups having a
AB
     composition comprising in weight %: either Cr 5-30, Mo 0-15, Ni 0-25, W 0-15, C
     0-5, Si 0-5, Fe 0-5, Mn 0-5%, Co balance, or Cr 10-20, Mo 0-15, Co 0-20, W
     0-5, Fe 0-20, Al 0-5, Ti 0-5%, Ni balance; the said alloy having
     incorporated Sn 3-15% and optionally 1-6% of a solid lubricant material.
     Molybdenum disulfide or tungsten disulfide may be used as the solid
     lubricants. The alloys have decreased shrinkage and are suitable for
     turbochargers of internal combustion engines; their use increases the
     power output and decreases the emission.
     tin cobalt solid lubricant alloy shrinkage bearing; nickel tin solid
st
     lubricant alloy shrinkage bearing
IT
     Bearings
     Contraction (mechanical)
     Hardness (mechanical)
        (sintered tin-containing cobalt and nickel alloys with improved bearing
        sliding characteristics)
IT
     Density
        (sintered; sintered tin-containing cobalt and nickel alloys with improved
        bearing sliding characteristics)
IT
     Internal combustion engines
        (turbochargers; sintered tin-containing cobalt and nickel alloys with
        improved bearing sliding characteristics)
IT
     1317-33-5, Molybdenum disulfide, uses
     RL: MOA (Modifier or additive use); USES (Uses)
        (alloy additive; sintered tin-containing cobalt and nickel alloys with
        improved bearing sliding characteristics)
     12638-07-2P, Stellite 31 51141-95-8P, Tribaloy T400
                                                             488092-37-1P,
IT
     Carbon 0-5, chromium 5-30, cobalt-5-95, iron 0-5, manganese 0-5,
     molybdenum 0-15, nickel 0-25, silicon 0-5, tungsten 0-15
                                                              488092-38-2P,
     Aluminum 0-5, chromium 10-20, cobalt 0-20, iron 0-20, molybdenum 0-15,
     nickel 10-90, titanium 0-5, tungsten 0-5
     RL: IMF (Industrial manufacture); PRP (Properties); TEM (Technical or
     engineered material use); PREP (Preparation); USES (Uses)
        (alloy base; sintered tin-containing cobalt and nickel alloys with improved
        bearing sliding characteristics)
```

12138-09-9, Tungsten disulfide IT 7440-31-5, Tin, uses RL: MOA (Modifier or additive use); USES (Uses) (solid lubricant, alloy additive; sintered tin-containing cobalt and nickel alloys with improved bearing sliding characteristics) THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD (1) Clough, G; US 3461069 A 1969

(2) Davis, J; Nickel, cobalt and their alloys 2000, P58

(3) Lesgourques, J; US 4272290 A 1981 CAPLUS

ANSWER 6 OF 20 REGISTRY COPYRIGHT 2005 ACS on STN L9

314777-59-8 REGISTRY RN

Entered STN: 18 Jan 2001 ED

Cobalt alloy, base, Co 51-70, Cr 26-32, W 3-6, Fe 0-3, Ni 0-3, Si 0.4-2, C CN 0.9-1.4, Mn 0-1, Mo 0-1 (9CI) (CA INDEX NAME)

C . Co . Cr . Fe . Mn . Mo . Ni . Si . W MF

CI AYS

SR CA

LCSTN Files: CA, CAPLUS

DT.CA CAplus document type: Patent

RL.P Roles from patents: PROC (Process)

Component	_	cce	nt	Component Registry Number
======+		-==		+===========
Co	51	-	70	7440-48-4
Cr	26	-	32	7440-47-3
W	3	-	6	7440-33-7
Fe	0	-	3	7439-89-6
Ni	0	-	3	7440-02-0
Si	0.4	-	2	7440-21-3
C	0.9	-	1.4	7440-44-0
Mn	0	-	1	7439-96-5
Mo	0	_	1	7439-98-7

- 1 REFERENCES IN FILE CA (1907 TO DATE)
- 1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

REFERENCE 1

134:74888 CA AN

Heat treatment of cobalt alloy for prevention of cracking in welding to TΙ carbon steel

Okano, Masatoshi; Honda, Hitoshi IN

PA Okano Valve Seizo K. K., Japan

Jpn. Kokai Tokkyo Koho, 6 pp. SO CODEN: JKXXAF

DT Patent

Japanese LA

IC ICM C22F001-10

ICS C22C019-07; C22F001-00

56-9 (Nonferrous Metals and Alloys) CC

FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
ΡI	JP 2001003149	A2	20010109	JP 1999-172685	19990618
	JP 3263378	B2	20020304		

PRAI JP 1999-172685 19990618

A Co alloy containing C 0.9-1.4, Mn ≤1.0, SI 0.4-2.0, Cr 26.0-32.0, W 3.0-6.0, Mo ≤ 1.0 , Ni ≤ 3.0 , and Fe ≤ 3.0 % is welded to carbon steel and when the Fe content becomes ≥5.0%, it is heated to ≥700°. The heat treatment suppresses the decrease in grain boundary cracking resistance of the Co alloy in arc welding such as PTA welding or TIG welding.

cobalt alloy welding carbon steel cracking prevention heat treatment ST

```
Crack (fracture)
IT
    Heat treatment
    Welding of metals
       (heat treatment of cobalt alloy for prevention of cracking in welding
       to carbon steel)
    11121-90-7, Carbon steel, processes 314777-46-3 314777-47-4
IT
                 314777-49-6 314777-50-9 314777-51-0
                                                          314777-52-1
    314777-48-5
                                            314777-56-5
    314777-53-2 314777-54-3 314777-55-4
                                                          314777-57-6
    314777-58-7 314777-59-8
    RL: PEP (Physical, engineering or chemical process); PROC (Process)
       (heat treatment of cobalt alloy for prevention of cracking in welding
       to carbon steel)
    ANSWER 7 OF 20 REGISTRY COPYRIGHT 2005 ACS on STN
LЯ
    251447-93-5 REGISTRY
RN'
    Entered STN: 21 Dec 1999
ED
    Cobalt alloy, base, Co 51-70, Cr 26-32, W 3-6, Fe 0-3, Ni 0-3, Si 0-2, C
CN
    0.9-1.4,Mn 0-1,Mo 0-1 (9CI) (CA INDEX NAME)
    C . Co . Cr . Fe . Mn . Mo . Ni . Si . W
MF
CI
    AYS
SR
    CA
    STN Files: CA, CAPLUS
LC
DT.CA CAplus document type: Patent
      Roles from patents: PRP (Properties); USES (Uses)
Component
           Component
                         Component
           Percent
                     Registry Number
=======+===========
        51 - 70
                         7440-48-4
   Co
          26 - 32
                         7440-47-3
   \mathtt{Cr}
   W
          3 - 6
                         7440-33-7
   Fe
          0 - 3
                          7439-89-6
          0 - 3
                          7440-02-0
   Νi
          0 - 2
   Si
                          7440-21-3
          0.9 - 1.4
   C
                          7440-44-0
          0 - 1
                          7439-96-5
   Mn
                          7439-98-7
          0
                  1
   Mo
              1 REFERENCES IN FILE CA (1907 TO DATE)
              1 REFERENCES IN FILE CAPLUS (1907 TO DATE)
REFERENCE 1
AN
    132:14685 CA
    Steam turbine blade with bucket cover and steam turbine using the blade
ΤI
    Kondo, Yoshiyuki; Oyama, Koji
IN
    Mitsubishi Heavy Industries, Ltd., Japan
PA
    Jpn. Kokai Tokkyo Koho, 4 pp.
so
    CODEN: JKXXAF
DT
    Patent
LA
    Japanese
    ICM F01D005-28
IC
    ICS C22C019-07; F01D005-22
    56-6 (Nonferrous Metals and Alloys)
CC
    Section cross-reference(s): 55
FAN.CNT 1
                                        APPLICATION NO. DATE
    PATENT NO.
                   KIND DATE
    -----
                                        -----
                     A2
    JP <u>1</u>1336502
                                        JP 1998-145939 19980527
                          19991207
PRAI JP 1998-145939 19980527
    In the title blade having a bucket cover at the tip, the planes in contact
    with adjacent bucket covers are coated with a Co alloy containing Cr 26-32, W
    3-6, Fe <3, Mo <1, Ni <3, C 0.9-1.4, Si <2, and Mn <1 weight%, and the
    coatings are formed by welding. The steam turbine having the blades is
```

also claimed. The cover has high wear resistance, and the turbine can be operated with high safety and has long life.

steam turbine blade bucket cover; cobalt alloy welding cover turbine ST blade; wear resistant coating cover turbine blade

IT Coating materials

(abrasion-resistant; steam turbine blade having bucket cover coated with wear-resistant Co alloy for long life)

Turbines IT

> (steam, blades; steam turbine blade having bucket cover coated with wear-resistant Co alloy for long life)

12611-80-2, SUS 630 IT

RL: DEV (Device component use); PEP (Physical, engineering or chemical process); PROC (Process); USES (Uses)

(steam turbine blade having bucket cover coated with wear-resistant Co alloy for long life)

11105-35-4, Stellite 6 251447-93-5 IT

> RL: DEV (Device component use); PRP (Properties); USES (Uses) (steam turbine blade having bucket cover coated with wear-resistant Co alloy for long life)

ANSWER 8 OF 20 REGISTRY COPYRIGHT 2005 ACS on STN T.9

152324-06-6 REGISTRY RN

Entered STN: 18 Jan 1994 ED

Cobalt alloy, base, Co 48-71, Cr 25.0-32.0, W 3.00-6.00, Fe 0-5.00, Ni CN 0-3.00, Mn 0-2.00, Si 0-2.00, C 0.70-1.40, Mo 0-1.00 (UNS W73006) (9CI) INDEX NAME)

OTHER NAMES:

ASME SFA5.13-ECoCr-A CN

AWS A5.13-ECoCr-A CN

AWS ECoCr-A CN

CNECoCr-A

CNStellite 6 electrode

UNS W73006 CN

W73006 CN

C . Co . Cr . Fe . Mn . Mo . Ni . Si . W MF

CIAYS

SR CA

STN Files: CA, CAPLUS LC

DT.CA CAplus document type: Conference

RL.NP Roles from non-patents: USES (Uses)

Component		cce	nt	Component Registry Number
======+===	======	===	======	===+===================================
Co	48	-	71	7440-48-4
Cr	25.0	-	32.0	7440-47-3
W	3.00	-	6.00	7440-33-7
Fe	0	-	5.00	7439-89-6
Ni	0	-	3.00	7440-02-0
Mn	0	-	2.00	7439-96-5
Si	0	-	2.00	7440-21-3
С	0.70	-	1.40	7440-44-0
Mo	O	-	1.00	7439-98-7

1 REFERENCES IN FILE CA (1907 TO DATE)

1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

REFERENCE 1

120:59512 CA AN

TT Study of dilution of high alloy overlays

AU Chattopadhyay, R.; Kammer, P. A.

CS

Ewac Alloys Ltd.', Bombay, India Int. Trends Weld. Sci. Technol., Proc. Int. Conf. Trends Weld. Res., 3rd SO

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(1993), Meeting Date 1992, 455-60. Editor(s): David, Stan A.; Vitek, J.
     M. Publisher: ASM, Materials Park, Ohio.
     CODEN: 59GAAM
DT
     Conference
     English
LA
     55-9 (Ferrous Metals and Alloys)
CC
     The high alloy overlays of ECoCrA and ENiCrMo-4 were diluted by iron from
AB
     the mild steel substrate to different extents, depending on the welding
     process and parameters. The dilution of major alloy constituents can be >30%
     in manual metal-arc welding. The dilution in plasma transfered-arc welding
     using powder alloys can be controlled within 5-10%. The effect of dilution
     in the overlays using both processes on the microstructure, hardness,
     wear, and corrosion properties were studied.
ST
     steel diln overlay welding
IT
     Welding
        (metal-arc and plasma transfered-arc, overlay, on steel, dilution during)
     140409-79-6, ENiCrMo4
                            152324-06-6, ECoCrA
IT
     RL: USES (Uses)
        (welding with overlays of, on steel, dilution during)
IT
     12597-69-2
     RL: USES (Uses)
        (welding, metal-arc and plasma transfered-arc, overlay, on steel, dilution
        during)
    ANSWER 9 OF 20 REGISTRY COPYRIGHT 2005 ACS on STN
L9
RN
     144321-08-4 REGISTRY
     Entered STN: 06 Nov 1992
ED
     Cobalt alloy, base, Co 45-67, Cr 25.0-32.0, W 7.00-9.50, Fe 0-5.00, Ni
CN
     0-3.00,Mn 0-2.00,Si 0-2.00,C 1.00-1.70,Mo 0-1.00 (UNS W73012) (9CI)
                                                                           (CA
     INDEX NAME)
OTHER NAMES:
CN
    AWS ECoCr-B
     ECoCr-B
CN
     Stellite 12 electrode
CN
CN
     UNS W73012
     C . Co . Cr . Fe . Mn . Mo . Ni . Si . W
MF
CI
    AYS
SR
     CA
     STN Files:
                  CA, CAPLUS
LC
DT.CA CAplus document type: Journal
RL.NP Roles from non-patents: USES (Uses)
Component
                 Component
                                     Component
                  Percent
                                  Registry Number
```

				==+=============
Co	45	- -	67	7440-48-4
Cr	25.0	-	32.0	7440-47-3
W	7.00	-	9.50	7440-33-7
Fe	0	-	5.00	7439-89-6
Ni	0	-	3.00	7440-02-0
Mn	0	-	2.00	7439-96-5
Si	0	-	2.00	7440-21-3
С	1.00	-	1.70	7440-44-0
Mo	0	_	1.00	7439-98-7

1 REFERENCES IN FILE CA (1907 TO DATE) 1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

REFERENCE 1

AN 117:217001 CA

Effect of welding variables on cracking in cobalt-based SMA hardfacing ΤI deposits

ΑU Sharples, R. V.; Gooch, T. G.

```
Weld. Inst., Abington Hall, Cambridge, UK
CS
     Welding Research (Miami, FL, United States) (1992), (May), 195-200
SO
     Published in: Weld. J. (Miami), 71(5)
     CODEN: WERSA3; ISSN: 0096-7629
     Journal
DT
LA
     English
CC
     55-9 (Ferrous Metals and Alloys)
     Cracking in Co alloy shielded metal arc (SMA) deposits decreased with
AB
     increasing current and preheat temperature for single- and two-layer deposits.
     Limiting conditions for deposit cracking were defined in terms of deposit
     dilution and cooling rate.
     cobalt alloy hardfacing deposit cracking; welding variable hardfacing
ST
     cracking; carbon steel surfacing cobalt alloy
IT
     Welds
        (surfacings, of cobalt alloy on carbon steel, cracking of, welding
        parameter effect on)
IT
     Welding
        (surfacing, of carbon steel with cobalt alloy, cracking in)
IT
     39303-63-4, 080A42, miscellaneous
     RL: MSC (Miscellaneous)
        (cobalt alloy hardfacings on, cracking of, welding variable effect on)
     144321-08-4, ECoCrB
IT
     RL: USES (Uses)
        (hardfacings of, on carbon steel, cracking of, welding variable effect
        on)
TT
     12597-69-2
     RL: USES (Uses)
        (welding, surfacing, of carbon steel with cobalt alloy, cracking in)
IT
     12597-69-2
     RL: USES (Uses)
        (welds, surfacings, of cobalt alloy on carbon steel, cracking of,
        welding parameter effect on)
     ANSWER 10 OF 20 REGISTRY COPYRIGHT 2005 ACS on STN
L9
     123929-13-5 REGISTRY
RN
     Entered STN: 23 Nov 1989
ED
     Cobalt alloy, base, Co 51-68,Cr 26-30,W 3.5-5.5,Ni 0.7-3,Fe 0-3,Al 0.1-2,C
CN
     1.2-1.6, Si 0.7-1.5, Mo 0-1, N 0.1-0.8, Mn 0-0.5 (9CI)
                                                         (CA INDEX NAME)
OTHER CA INDEX NAMES:
     Aluminum alloy, nonbase, Co 51-68, Cr 26-30, W 3.5-5.5, Ni 0.7-3, Fe 0-3, Al
CN
     0.1-2,C 1.2-1.6,Si 0.7-1.5,Mo 0-1,N 0.1-0.8,Mn 0-0.5
     Carbon alloy, nonbase, Co 51-68, Cr 26-30, W 3.5-5.5, Ni 0.7-3, Fe 0-3, Al
CN
     0.1-2,C 1.2-1.6,Si 0.7-1.5,Mo 0-1,N 0.1-0.8,Mn 0-0.5
     Chromium alloy, nonbase, Co 51-68,Cr 26-30,W 3.5-5.5,Ni 0.7-3,Fe 0-3,Al
CN
     0.1-2,C 1.2-1.6,Si 0.7-1.5,Mo 0-1,N 0.1-0.8,Mn 0-0.5
     Iron alloy, nonbase, Co 51-68,Cr 26-30,W 3.5-5.5,Ni 0.7-3,Fe 0-3,Al
CN
     0.1-2,C 1.2-1.6,Si 0.7-1.5,Mo 0-1,N 0.1-0.8,Mn 0-0.5
     Molybdenum alloy, nonbase, Co 51-68,Cr 26-30,W 3.5-5.5,Ni 0.7-3,Fe 0-3,Al
CN
     0.1-2,C 1.2-1.6,Si 0.7-1.5,Mo 0-1,N 0.1-0.8,Mn 0-0.5
     Nickel alloy, nonbase, Co 51-68, Cr 26-30, W 3.5-5.5, Ni 0.7-3, Fe 0-3, Al
CN
     0.1-2,C 1.2-1.6,Si 0.7-1.5,Mo 0-1,N 0.1-0.8,Mn 0-0.5
     Silicon alloy, nonbase, Co 51-68,Cr 26-30,W 3.5-5.5,Ni 0.7-3,Fe 0-3,Al
CN
     0.1-2,C 1.2-1.6,Si 0.7-1.5,Mo 0-1,N 0.1-0.8,Mn 0-0.5
     Tungsten alloy, nonbase, Co 51-68,Cr 26-30,W 3.5-5.5,Ni 0.7-3,Fe 0-3,Al
CN
     0.1-2,C 1.2-1.6,Si 0.7-1.5,Mo 0-1,N 0.1-0.8,Mn 0-0.5
MF
     C . Al . Co . Cr . Fe . Mn . Mo . N . Ni . Si . W
CI
     AYS
SR
     STN Files:
                  CA, CAPLUS
DT.CA
      CAplus document type:
                              Patent
RL.P
       Roles from patents: PROC (Process); USES (Uses)
```

Component Component Component
Percent Registry Number

```
Co 51 - 68 7440-48-4
          26 - 30
                          7440-47-3
   \operatorname{\mathtt{Cr}}
          3.5 - 5.5
   W
                         7440-33-7
                          7440-02-0
          0.7 - 3
   Ni
          0 - 3
   Fe
                          7439-89-6
   Al
          0.1 - 2
                          7429-90-5
          1.2 - 1.6
   С
                         7440-44-0
   Si
          0.7 - 1.5
                         7440-21-3
   Мо
          0 - 1
                          7439-98-7
   N
           0.1 - 0.8
                       17778-88-0
   Mn
           Ω
                   0.5
                          7439-96-5
              1 REFERENCES IN FILE CA (1907 TO DATE)
              1 REFERENCES IN FILE CAPLUS (1907 TO DATE)
REFERENCE 1
    111:238038 CA
AN
TI
    Alloys for hardfacing of machinery parts
    Weintz, Richard; Mueller, Reinhard
IN
    TRW Thompson G.m.b.H., Fed. Rep. Ger.
PA
    Ger. Offen., 6 pp.
SO
    CODEN: GWXXBX
DT
    Patent
LA
    German
    ICM C22C038-58
IC
    ICS F01L003-04; B23K035-32; B23K028-00
    56-3 (Nonferrous Metals and Alloys)
CC
FAN.CNT 1
    PATENT NO.
                   KIND DATE
                                        APPLICATION NO. DATE
                                         -----
    DE 3905397 A1 19890928
DE 3905397 C2 19951012
                                        DE 1989-3905397 19890222
PТ
    EP 338204
                    A2 19891025
                                         EP 1989-102814 19890218
                A3 19920701
B1 19940817
    EP 338204
    EP 338204
        R: DE, ES, FR, GB, IT, NL, SE
                    Т3
                                        ES 1989-102814
                                                          19890218
    ES 2059589
                         19941116
PRAI DE 1988-3805835 19880225
    Machinery parts, e.g., engine valves, are hardfaced to form a dense layer
    with the alloy containing C 0.80-1.50, Si ≤0.40, Cr 25.0-30.0, Mn
    7.0-15.0, Ni 7.0-15.0, Mo 3.0-8.0, Nb 2.0-4.0, Al 0.2-1.0, N 0.105-0.80%,
    and Fe the balance. Alternative hardfacing alloy compns. are: (1) C
    2.40-2.80, Si \leq 1.5, Cr 28.0-32.0, Mn \leq 1.0, Ni \leq 3.0,
    Mo \le 1.0, W 11.5-14.0, Fe \le 3.0, N 0.105-0.8%, and Co the
    balance; (2) C 1.0-1.3, Si 0.9-1.3, Cr 27.0-30.0, Mn 7.0-10.0, Ni
    15.0-25.0, Mo \leq 0.6, W 10.0-12.0, Fe \leq 1.35, and N 0.105-0.8%,
    and Co the balance; and (3) C 1.70-2.20, Si 0.9-1.3, Cr 25.0-28.0, Co
    10.0-12.0, W 11.5-13.0, Fe \leq 1.35, N 0.105-0.8%, and Ni the balance.
    hard facing alloy porosity; iron hard facing alloy porosity; cobalt hard
st
    facing alloy porosity; nickel hard facing alloy porosity; engine valve
    hard facing alloy
IT
    Welding
        (hard-facing, of machinery part, with cobalt alloy or iron alloy or
       nickel alloy)
IT
    Engines
       (valves, hardfacing of, with cobalt alloy or iron alloy or nickel
       alloy)
    123929-07-7
                              123929-09-9
                                             123929-10-2
IT
                  123929-08-8
                                                           123929-11-3
                               123929-14-6
                                           123929-15-7
                                                         123929-16-8
                  123929-13-5
    123929-12-4
                123929-18-0 123929-19-1
                                           123929-20-4 123929-21-5
    123929-17-9
    123929-22-6
                  123929-23-7
                                           123929-25-9
                                                         123929-26-0
                               123929-24-8
    123929-27-1 123929-28-2 123929-29-3 123929-30-6 123929-31-7
```

```
123929-32-8 123929-33-9 123929-34-0 123929-35-1
RL: PEP (Physical, engineering or chemical process); TEM (Technical or engineered material use); PROC (Process); USES (Uses) (hardfacing with, of machinery parts)

ANSWER 11 OF 20 REGISTRY COPYRIGHT 2005 ACS on STN 123929-12-4 REGISTRY
Entered STN: 23 Nov 1989
Cobalt alloy, base, Co 53-68,Cr 26-30,W 3.5-5.5,Ni 0.7-3,Fe 0-3,C 1.2-1.6,Si 0.7-1.5,Mo 0-1,N 0.1-0.8,Mn 0-0.5 (9CI) (CA INDEX NAME)
```

OTHER CA INDEX NAMES:
CN Carbon alloy, nonbase, Co 53-68,Cr 26-30,W 3.5-5.5,Ni 0.7-3,Fe 0-3,C 1.2-1.6,Si 0.7-1.5,Mo 0-1,N 0.1-0.8,Mn 0-0.5

CN Chromium alloy, nonbase, Co 53-68,Cr 26-30,W 3.5-5.5,Ni 0.7-3,Fe 0-3,C 1.2-1.6,Si 0.7-1.5,Mo 0-1,N 0.1-0.8,Mn 0-0.5

CN Iron alloy, nonbase, Co 53-68,Cr 26-30,W 3.5-5.5,Ni 0.7-3,Fe 0-3,C 1.2-1.6,Si 0.7-1.5,Mo 0-1,N 0.1-0.8,Mn 0-0.5

CN Molybdenum alloy, nonbase, Co 53-68,Cr 26-30,W 3.5-5.5,Ni 0.7-3,Fe 0-3,C 1.2-1.6,Si 0.7-1.5,Mo 0-1,N 0.1-0.8,Mn 0-0.5

CN Nickel alloy, nonbase, Co 53-68, Cr 26-30, W 3.5-5.5, Ni 0.7-3, Fe 0-3, C 1.2-1.6, Si 0.7-1.5, Mo 0-1, N 0.1-0.8, Mn 0-0.5

CN Silicon alloy, nonbase, Co 53-68,Cr 26-30,W 3.5-5.5,Ni 0.7-3,Fe 0-3,C 1.2-1.6,Si 0.7-1.5,Mo 0-1,N 0.1-0.8,Mn 0-0.5

CN Tungsten alloy, nonbase, Co 53-68,Cr 26-30,W 3.5-5.5,Ni 0.7-3,Fe 0-3,C 1.2-1.6,Si 0.7-1.5,Mo 0-1,N 0.1-0.8,Mn 0-0.5

MF C.Co.Cr.Fe.Mn.Mo.N.Ni.Si.W

CI AYS

L9

RN ED

CN

SR CA

LC STN Files: CA, CAPLUS

DT.CA CAplus document type: Patent

RL.P Roles from patents: PROC (Process); USES (Uses)

Component		cce	nt	Component Registry Number
Co	53		68	7440-48-4
CO	53	-	00	·
Cr	26	-	30	7440-47-3
W	3.5	-	5.5	7440-33-7
Ni	0.7	-	3	7440-02-0
Fe	0	-	3	7439-89-6
С	1.2	-	1.6	7440-44-0
Si	0.7	-	1.5	7440-21-3
Mo	0	-	1	7439-98-7
N	0.1	-	0.8	17778-88-0
Mn	0	-	0.5	7439-96-5

1 REFERENCES IN FILE CA (1907 TO DATE)
1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

REFERENCE 1

AN 111:238038 CA

TI Alloys for hardfacing of machinery parts

IN Weintz, Richard; Mueller, Reinhard

PA TRW Thompson G.m.b.H., Fed. Rep. Ger.

SO Ger. Offen., 6 pp.

CODEN: GWXXBX

DT Patent

LA German

IC ICM C22C038-58

ICS F01L003-04; B23K035-32; B23K028-00

CC 56-3 (Nonferrous Metals and Alloys)

FAN.CNT 1

PATENT NO.

KIND DATE

APPLICATION NO. DATE

```
DE 1989-3905397 19890222
ΡI
     DE 3905397
                       A1
                             19890928
     DE 3905397
                       C2
                             19951012
                                            EP 1989-102814
                                                              19890218
                             19891025
     EP 338204
                       A2
                             19920701
     EP 338204
                       A3
                       B1
                             19940817
     EP 338204
         R: DE, ES, FR, GB, IT, NL, SE
                                            ES 1989-102814
                                                              19890218
     ES 2059589
                       Т3
                             19941116
PRAI DE 1988-3805835 19880225
     Machinery parts, e.g., engine valves, are hardfaced to form a dense layer
     with the alloy containing C 0.80-1.50, Si ≤0.40, Cr 25.0-30.0, Mn
     7.0-15.0, Ni 7.0-15.0, Mo 3.0-8.0, Nb 2.0-4.0, Al 0.2-1.0, N 0.105-0.80%,
     and Fe the balance. Alternative hardfacing alloy compns. are: (1) C
     2.40-2.80, Si \leq 1.5, Cr 28.0-32.0, Mn \leq 1.0, Ni \leq 3.0,
     Mo \leq 1.0, W 11.5-14.0, Fe \leq 3.0, N 0.105-0.8%, and Co the
     balance; (2) C 1.0-1.3, Si 0.9-1.3, Cr 27.0-30.0, Mn 7.0-10.0, Ni
     15.0-25.0, Mo ≤0.6, W 10.0-12.0, Fe ≤1.35, and N 0.105-0.8%,
     and Co the balance; and (3) C 1.70-2.20, Si 0.9-1.3, Cr 25.0-28.0, Co
     10.0-12.0, W 11.5-13.0, Fe \leq 1.35, N 0.105-0.8%, and Ni the balance.
     hard facing alloy porosity; iron hard facing alloy porosity; cobalt hard
ST
     facing alloy porosity; nickel hard facing alloy porosity; engine valve
     hard facing alloy
IT
     Welding
        (hard-facing, of machinery part, with cobalt alloy or iron alloy or
        nickel alloy)
IT
     Engines
        (valves, hardfacing of, with cobalt alloy or iron alloy or nickel
        alloy)
     123929-07-7
                   123929-08-8
                                  123929-09-9
                                                123929-10-2
                                                               123929-11-3
IT
     123929-12-4
                   123929-13-5
                                  123929-14-6
                                                123929-15-7
                                                               123929-16-8
     123929-17-9
                   123929-18-0
                                  123929-19-1
                                                123929-20-4
                                                               123929-21-5
                                  123929-24-8
                                                123929-25-9
                                                               123929-26-0
     123929-22-6
                   123929-23-7
                                  123929-29-3
                                                123929-30-6
                                                               123929-31-7
     123929-27-1
                   123929-28-2
                                 123929-34-0
                                                123929-35-1
     123929-32-8
                   123929-33-9
     RL: PEP (Physical, engineering or chemical process); TEM (Technical or
     engineered material use); PROC (Process); USES (Uses)
        (hardfacing with, of machinery parts)
     ANSWER 12 OF 20 REGISTRY COPYRIGHT 2005 ACS on STN
L9
RN
     100309-96-4 REGISTRY
ED
     Entered STN: 15 Feb 1986
     Cobalt alloy, base, Co 48-70, Cr 26-32, W 3-6, Fe 0-5, Ni 0-3, Mn 0-2, Si 0-2, C
CN
     0.7-1.4, Mo 0-1 (9CI) (CA INDEX NAME)
OTHER CA INDEX NAMES:
     Carbon alloy, nonbase, Co 48-70, Cr 26-32, W 3-6, Fe 0-5, Ni 0-3, Mn 0-2, Si
CN
     0-2,C 0.7-1.4,Mo 0-1
     Chromium alloy, nonbase, Co 48-70, Cr 26-32, W 3-6, Fe 0-5, Ni 0-3, Mn 0-2, Si
CN
     0-2,C 0.7-1.4,Mo 0-1
     Iron alloy, nonbase, Co 48-70, Cr 26-32, W 3-6, Fe 0-5, Ni 0-3, Mn 0-2, Si 0-2, C
CN
     0.7-1.4,Mo 0-1
     Manganese alloy, nonbase, Co 48-70, Cr 26-32, W 3-6, Fe 0-5, Ni 0-3, Mn 0-2, Si
CN
     0-2,C 0.7-1.4,Mo 0-1
     Molybdenum alloy, nonbase, Co 48-70, Cr 26-32, W 3-6, Fe 0-5, Ni 0-3, Mn 0-2, Si
CN
     0-2,C 0.7-1.4,Mo 0-1
     Nickel alloy, nonbase, Co 48-70, Cr 26-32, W 3-6, Fe 0-5, Ni 0-3, Mn 0-2, Si
CN
     0-2,C 0.7-1.4,Mo 0-1
CN
     Silicon alloy, nonbase, Co 48-70,Cr 26-32,W 3-6,Fe 0-5,Ni 0-3,Mn 0-2,Si
     0-2,C 0.7-1.4,Mo 0-1
     Tungsten alloy, nonbase, Co 48-70, Cr 26-32, W 3-6, Fe 0-5, Ni 0-3, Mn 0-2, Si
CN
     0-2,C 0.7-1.4,Mo 0-1
     C . Co . Cr . Fe . Mn . Mo . Ni . Si . W
MF
CI
     AYS
SR
LC
     STN Files:
                  CA, CAPLUS, USPATFULL
```

- - **- -**

DT.CA CAplus document type: Patent

Roles from patents: PREP (Preparation); PROC (Process)

Component	Component			Component				
	Percent		nt	Registry Number				
======+================================								
Co	48	-	70	7440-48-4				
Cr	26	-	32	7440-47-3				
W	3	-	6	7440-33-7				
Fe	0	-	5	7439-89-6				
Ni	0	-	3	7440-02-0				
Mn	0	-	2	7439-96-5				
Si	0	-	2	7440-21-3				
С	0.7	-	1.4	7440-44-0				
Mo	0	-	1	7439-98-7				

- 1 REFERENCES IN FILE CA (1907 TO DATE)
- 1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

REFERENCE 1

```
104:73424 CA
AN
ΤI
     Metal strip
     Davies, Idwal; Bellis, John
IN
PA
     Mixalloy Ltd., UK
SO
     Eur. Pat. Appl., 21 pp.
     CODEN: EPXXDW
DT
     Patent
     English
I.A
```

IC ICM B22F003-22

ICS B22F003-18; C22C032-00

ICA B23K035-40

56-4 (Nonferrous Metals and Alloys)

FAN.CNT 1

		_						
	PA.	TENT NO.		KIND	DATE		APPLICATION NO.	DATE
PI	ΕP	162555		A1	19851127		EP 1985-302282	19850402
		R: AT	, BE,	CH, DE	FR, GB,	IT,	LI, LU, NL, SE	
	AU	8540708		A1	19851010		AU 1985-40708	19850329
	ΑU	568733		B2	19880107			
	ZA	8502483		Α	19851127		ZA 1985-2483	19850402
	US	4602954		Α	19860729		US 1985-719492	19850404
	JP	6023090	4	A2	19851116		JP 1985-72473	19850405
דגממ	CB	1984-90	17	100/0	407			

A metallic strip containing discrete particles of ≥ 1 addnl. dispersed metallic or nonmetallic materials is prepared by forming a homogeneous mix of ductile metallic particles and a minor proportion of metallic and/or nonmetallic particles having chemical and/or phys. properties different from those of the ductile metallic particles. A slurry coating comprising a suspension of the mixed particles in a film forming cellulose derivative is deposited on a moving support surface, dried, and removed from the support surface before being subjected to rolling to effect compaction of the ductile content of the strip and sintering at a temperature at which the metallic particles coalesce to form a matrix containing particles of the addnl. metallic or nonmetallic material(s) which either remain as discrete particles or alloy with the matrix. Thus, for the production of Co-based hard-facing alloy strip, consumables of the Stellite type containing C 0.7-1.4, Cr 26-32, W 3-6, Si ≤ 2 , Ni ≤ 3 , Fe ≤ 5 , Mn

≤2, Mo ≤1%, and Co balance were prepared

cobalt hard facing alloy strip ST

IT 100309-98-6P

RL: PEP (Physical, engineering or chemical process); PREP (Preparation); PROC (Process)

(manufacture of brazing strips of)

```
100310-00-7P
TT
     RL: PEP (Physical, engineering or chemical process); PREP (Preparation);
     PROC (Process)
        (manufacture of corrosion-resistant strips of)
     100309-96-4P
IT
                   100309-97-5P
     RL: PEP (Physical, engineering or chemical process); PREP (Preparation);
     PROC (Process)
        (manufacture of hard-facing strips of)
IT
     100309-95-3P
     RL: PEP (Physical, engineering or chemical process); PREP (Preparation);
     PROC (Process)
        (manufacture of strip of)
     100309-94-2P
     RL: PEP (Physical, engineering or chemical process); PREP (Preparation);
     PROC (Process)
        (manufacture of strip of, for hard facing weld cladding)
IT
     100309-99-7P
     RL: PEP (Physical, engineering or chemical process); PREP (Preparation);
     PROC (Process)
        (manufacture of strips of)
     ANSWER 13 OF 20 REGISTRY COPYRIGHT 2005 ACS on STN
L9
     89754-92-7 REGISTRY
RN
     Entered STN: 16 Nov 1984
ED
     Cobalt alloy, base, Co,B,C,Cr,Fe,Mn,Mo,Ni,Si,W (Stellite 158) (9CI) (CA
CN
     INDEX NAME)
OTHER CA INDEX NAMES:
     Carbon alloy, nonbase, Co,B,C,Cr,Fe,Mn,Mo,Ni,Si,W (Stellite 158)
CN
     Chromium alloy, nonbase, Co,B,C,Cr,Fe,Mn,Mo,Ni,Si,W (Stellite 158)
CN
     Iron alloy, nonbase, Co,B,C,Cr,Fe,Mn,Mo,Ni,Si,W (Stellite 158)
CN
     Manganese alloy, nonbase, Co,B,C,Cr,Fe,Mn,Mo,Ni,Si,W (Stellite 158)
CN
     Molybdenum alloy, nonbase, Co,B,C,Cr,Fe,Mn,Mo,Ni,Si,W (Stellite 158)
CN
     Nickel alloy, nonbase, Co,B,C,Cr,Fe,Mn,Mo,Ni,Si,W (Stellite 158)
CN
     Silicon alloy, nonbase, Co,B,C,Cr,Fe,Mn,Mo,Ni,Si,W (Stellite 158)
CN
     Tungsten alloy, nonbase, Co,B,C,Cr,Fe,Mn,Mo,Ni,Si,W (Stellite 158)
CN
OTHER NAMES:
     Stellite 158
CN
     {\tt C} . 
 {\tt B} . Co . Cr . Fe . Mn . Mo . Ni . Si . W
MF
CI
    AYS
     STN Files: CA, CAPLUS
LC
DT.CA CAplus document type: Conference
RL.NP Roles from non-patents: USES (Uses)
                           Component
Component
           Component
                      Registry Number
           Percent
55 - 69
                            7440-48-4
    Co
              - 28
                           7440-47-3
    \operatorname{\mathtt{Cr}}
          24
    W
           5
                  6
                           7440-33-7
                  3
                           7439-89-6
    Fe
           0
                  3
                            7440-02-0
    Ni
           0
                  1.5
                            7440-21-3
    Si
           1
                  1
           0.5 -
                            7440-44-0
    C
                            7439-96-5
    Mn
           0
                   1
                            7439-98-7
    Mo
           0
                    1
           0.6 -
                            7440-42-8
                    0.8
    В
               1 REFERENCES IN FILE CA (1907 TO DATE)
               1 REFERENCES IN FILE CAPLUS (1907 TO DATE)
```

REFERENCE 1

AN 100:160235 CA

TI Laser fusing of hardfacing alloy powders

```
ΑU
     Matthews, S. J.
CS
     Cabot Corp., USA
     Lasers Mater. Process., Conf. Proc. (1983), 138-48. Editor(s): Metzbower,
SO
     E. A. Publisher: ASM, Metals Park, Ohio.
     CODEN: 51BNAE
DT
     Conference
     English
LA
CC
     55-6 (Ferrous Metals and Alloys)
     1200 W CO2 laser was used for hardfacing by fusion of a preplaced powder
AΒ
     paste onto a steel substrate to give a fully solidified deposit 1.0-1.5 mm
     thick with little base-metal dilution A variety of complex Ni, Co, Fe, and
     WC alloy hardfacings were readily prepared Satisfactory deposit smoothness
     and microstructure were achieved by traversing the substrate at 6 in./min
     under a beam oscillation frequency of 75 Hz. The results were promising
     for com. use.
ST
     laser fusion alloy hardfacing; nickel alloy laser hardfacing steel; cobalt
     alloy laser hardfacing steel; iron alloy laser hardfacing steel; tungsten
     carbide laser hardfacing steel
     Laser radiation, chemical and physical effects
IT
        (hard-facing by, of steel, by fusion of alloy powders)
IT
     Coating process
        (hard-facing, of steel by laser fusion of alloy powders)
                  51141-96-9
                               89643-98-1 89644-00-8
                                                        89657-49-8
IT
     11105-35-4
                  89754-93-8
     89754-92-7
     RL: USES (Uses)
        (hardfacing with, on steel, by laser fusion of powder)
     ANSWER 14 OF 20 REGISTRY COPYRIGHT 2005 ACS on STN
L9
     69911-48-4 REGISTRY
RN
ED
     Entered STN: 16 Nov 1984
     Cobalt alloy, base, Co,C,Cr,Fe,Mn,Mo,Ni,Si,W (Haynes 6K) (9CI) (CA INDEX
CN
     NAME)
OTHER CA INDEX NAMES:
     Carbon alloy, nonbase, Co, C, Cr, Fe, Mn, Mo, Ni, Si, W (Haynes 6K)
     Chromium alloy, nonbase, Co,C,Cr,Fe,Mn,Mo,Ni,Si,W (Haynes 6K)
CN
CN
     Iron alloy, nonbase, Co,C,Cr,Fe,Mn,Mo,Ni,Si,W (Haynes 6K)
CN
     Manganese alloy, nonbase, Co,C,Cr,Fe,Mn,Mo,Ni,Si,W (Haynes 6K)
     Molybdenum alloy, nonbase, Co,C,Cr,Fe,Mn,Mo,Ni,Si,W (Haynes 6K)
CN
     Nickel alloy, nonbase, Co,C,Cr,Fe,Mn,Mo,Ni,Si,W (Haynes 6K)
CN
CN
     Silicon alloy, nonbase, Co,C,Cr,Fe,Mn,Mo,Ni,Si,W (Haynes 6K)
CN
     Tungsten alloy, nonbase, Co,C,Cr,Fe,Mn,Mo,Ni,Si,W (Haynes 6K)
OTHER NAMES:
     Haynes 6K
CN
     Haynes Stellite 6K
CN
CN
     STEL6K
CN
     Stellite 6K
     C . Co . Cr . Fe . Mn . Mo . Ni . Si . W
MF
CI
     AYS
     STN Files: CA, CAPLUS, USPATFULL
DT.CA CAplus document type: Journal; Patent; Report
       Roles from patents: BIOL (Biological study); USES (Uses)
RL.NP Roles from non-patents: PROC (Process); PRP (Properties); USES (Uses)
C
                                      er
```

Component	Comp	oon	ent	Component	
	Pei	rce	nt	Registry	Numbe
======+	=====	===	=====	+=======	
Co	50	-	57	7440	-48-4
Cr	28	-	32	7440	-47-3
W	3.5	-	5.5	7440	-33-7
Fe	0	_	3	7439	-89-6
Ni	0	_	3	7440	-02-0
Mn	0	-	2	7439	-96-5
Si	0	_	2	7440	-21-3
С	1.4	_	1.9	7440	-44-0

6 REFERENCES IN FILE CA (1907 TO DATE) 6 REFERENCES IN FILE CAPLUS (1907 TO DATE)

REFERENCE 1

AN 139:367395 CA

TI Selection and Evaluation of Heat-Resistant Alloys for SOFC Interconnect Applications

AU Yang, Zhenguo; Weil, K. Scott; Paxton, Dean M.; Stevenson, Jeff W.

CS Pacific Northwest National Laboratory, Richland, WA, 99352, USA

SO Journal of the Electrochemical Society (2003), 150(9), A1188-A1201 CODEN: JESOAN; ISSN: 0013-4651

PB Electrochemical Society

DT Journal

LA English

CC 52-2 (Electrochemical, Radiational, and Thermal Energy Technology)
Section cross-reference(s): 55, 56

No specific criteria or inclusive study are available as a reference to help AΒ select and evaluate suitable candidates from the hundreds of available heat-resistant alloy compns., which demonstrate oxidation resistance at high temps. In this work, composition criteria have been proposed for the preselection of heat-resistant compns., such as Ni-, Fe-, and Co-based superalloys, Cr-based alloys, and stainless steels. The proposed criteria have been employed to establish a database of heat-resistant alloys at Pacific Northwest National Laboratory, where a systematic approach has been initiated to evaluate and modify and/or develop alloys for solid oxide fuel cell (SOFC) interconnect applications. The preselected compns. are further evaluated by referring inhouse studies and reference to published data. It appears that it would be difficult for traditional alloys to fully satisfy the materials requirements for long-term operation at temps. >700°. However, the applicability can be improved via surface/bulk modification and by the implementation of novel stack designs.

ST alloy heat resistant interconnector solid oxide fuel cell

IT Interconnections, electric

(selection and evaluation of heat-resistant alloys for solid oxide fuel cell interconnect applications)

IT Alloys, uses

RL: DEV (Device component use); TEM (Technical or engineered material use); USES (Uses)

(selection and evaluation of heat-resistant alloys for solid oxide fuel cell interconnect applications)

IT Fuel cells

IT

(solid oxide; selection and evaluation of heat-resistant alloys for solid oxide fuel cell interconnect applications)

11068-72-7, Pyromet 90 11068-84-1, Haynes R-41 11068-87-4, Udimet 500 11068-91-0, Astroloy 11068-93-2, Waspaloy 11109-52-7 11121-96-3, 12611-78-8 12611-79-9, Stainless steel 410 12611-80-2, Incoloy 800 12629-05-9 12631-43-5, Inconel 601 12671-88-4, Stainless steel 630 Hastelloy X 12675-92-2, Haynes 188 12682-01-8, Inconel 625 8, Nimonic 263 12724-48-0, XM-19 12731-97-4, Stainless steel 635 12766-43-7, 12731-98-5, Stainless steel 633 12745-19-6, E-Brite 26-1 37241-55-7 37241-61-5, Stainless steel 309S 37245-99-1, Incoloy 825 51367-47-6, 19-9DL 51836-03-4 54385-90-9, Inconel 690 59316-28-8, IN 939 54824-47-4, AL444 56507-68-7, Stainless steel 440A 60005-36-9, AL 29-4 60382-27-6, Carpenter 443 61431-59-2 62112-97-4, 62112-98-5, MA 956 65107-55-3, AL 29-4-2 65555-57-9, Inconel MA 754 66020-80-2, IN MA-6000E 66776-05-4, Carpenter 68467-51-6, Pyromet 31 69911-48-4, Haynes 6K 70727-99-0, Fecralloy 74010-05-2, AL 77660-13-0, Sea Cure 84721-58-4, 20Mo-6 85555-38-0, XM-30 88507-81-7, Haynes 214 94076-32-1, Haynes 230 98686-65-8, Hastelloy 100503-24-0, Hastelloy G-30 100919-68-4, 7Mo+N 125434-06-2, Haynes HR-160 128985-61-5, Kanthal APM 138388-24-6, Haynes HR-120

144794-41-2, Nicrofer 6025HT 157451-84-8, Ducrolloy 160370-65-0, AiResist 13c 188734-88-5, Hastelloy C-2000 481636-44-6, Durafoil 620170-52-7, C207 620170-53-8, Chrome 90 620170-54-9, Carpenter 27 620170-55-0, AL453 620170-56-1, UNS S43300 620170-57-2, UNS S46800 620170-58-3, AL441HP

RL: DEV (Device component use); TEM (Technical or engineered material use); USES (Uses)

(selection and evaluation of heat-resistant alloys for solid oxide fuel cell interconnect applications)

- RE.CNT 92 THERE ARE 92 CITED REFERENCES AVAILABLE FOR THIS RECORD
- (1) Ahmed, K; Solid Oxide Fuel Cells, The Electrochemical Proceedings Series 2001, V2001-16, P904 CAPLUS
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REFERENCE 2
AN
     122:89505 CA
     Cobalt base alloy end effectors for laparoscopic surgical scissors
ΤI
     Smith, Kevin W.; Bales, Thomas O.
IN
PA
     Symbosis Corp., USA
     Pat. Specif. (Aust.), 29 pp.
SO
     CODEN: ALXXAP
DT
    Patent
    English
LA
IC
     ICM A61L031-00
     ICS A61B017-32; C22C019-07
     63-7 (Pharmaceuticals)
FAN.CNT 1
                                        APPLICATION NO. DATE
     PATENT NO.
                    KIND DATE
                                          -----
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                    B2 19940922
                                         AU 1992-27154
                                                          19921020
PΙ
    AU 653305
                           19930422
    AU 9227154
                     A1
PRAI US 1991-780034 19911021
    End effector scissor elements for laparoscopic surgical instruments are
    provided in the form of investment case cobalt base alloy elements. The
    cobalt base alloy scissor elements are homogeneous in composition. Each
     element has in its as-cast form an elongate portion having an integral
     cutting edge. At least one of the scissor elements also has a
     through-hole transverse to the elongate portion. The scissor elements are
     arranged as scissor cutting instruments by opposing their cutting edges,
     and by engaging the through-hole of each pivoting element with apparatus
     coupled to an actuating push-rod of the laparoscopic surgical instrument.
     The preferred cobalt base alloy is a cobalt base superalloy with at least
     38% cobalt, and preferably 50% or more cobalt. The cobalt base alloy
     should be sufficiently hard to scratch stainless steel.
ST
    cobalt alloy laparoscopy surgical scissors
IT
    Medical goods
        (laparoscopic surgical scissors; cobalt base alloy end effectors for
        laparoscopic surgical scissors)
    Cobalt alloy, base
IT
    RL: THU (Therapeutic use); BIOL (Biological study); USES (Uses)
        (cobalt base alloy end effectors for laparoscopic surgical scissors)
     12605-92-4, Haynes 25 12629-02-6 12629-04-8, Mar-M509 12638-07-2
IT
     12671-96-4, Haynes Stellite 6B 12675-92-2, Haynes 188 37302-07-1, FSX
          37359-99-2
                       39367-33-4
                                    59798-01-5, MAR-M 302
                                                           63542-69-8, MAR-M
                       160370-65-0
                                    160370-67-2
          69911-48-4
    RL: THU (Therapeutic use); BIOL (Biological study); USES (Uses)
        (cobalt base alloy end effectors for laparoscopic surgical scissors)
REFERENCE 3
     108:171555 CA
AN
    High temperature corrosion of alloys in a simulated coal gasification
TI
     atmosphere
     Okada, Michiya; Usami, Ken'ichi; Morimoto, Tadaoki
ΑU
    Hitachi Res. Lab., Hitachi, Ltd., Hitachi, 317, Japan
CS
    Tetsu to Hagane (1988), 74(2), 350-7
SO
    CODEN: TEHAA2; ISSN: 0371-6279
DT
    Journal
LΑ
    Japanese
    55-10 (Ferrous Metals and Alloys)
CC
    Section cross-reference(s): 51, 56
    The corrosion resistance of com. grade stainless steels, Fe-base, Ni-base,
AB
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and Co-base alloys and that of the pack coated alloys with Cr, Al, or Si were investigated in a simulated coal gasification atmospheric at 200-850° for 100-500 h. Fe- and Co-base alloys and high Cr (>20%) stainless steels exhibited good corrosion resistance to S attack. Ni-base alloys were rapidly sulfurized at >600°. Pack aluminizing of alloys with high Cr was the most effective in improving the resistance to sulfidation attack compared with pack chromizing and pack siliconizing. To clarify the effects of alloying elements on S attack, addnl. exptl. heats in which the content of Cr, Ni, Co, and Al was individually changed were examined in the same corrosive condition. Addition of Cr, Co, or Al to Fe-Cr alloys was effective against sulfidation. The addition of 2-3% of Al to Fe-Cr or Fe-Cr-Ni alloys promoted the formation of a protective oxide scale. A discussion was made on the effect of these alloying elements in Fe-base alloys on the corrosion behavior in the coal gasification atmospheric corrosion coal gasifier atm; stainless steel corrosion coal gasifier; iron alloy corrosion coal gasifier; nickel alloy corrosion coal gasifier; cobalt alloy corrosion coal gasifier; chromized alloy corrosion coal gasifier; silicided alloy corrosion coal gasifier; aluminized alloy corrosion coal gasifier Coal gasification (apparatus, iron- and nickel- and cobalt-base alloys for, high temperature Aluminizing Chromizing Siliconization (pack, of stainless steel, hot corrosion resistance from, with respect to coal gasifiers) 7429-90-5 RL: USES (Uses) (aluminizing, pack, of stainless steel, hot corrosion resistance from, with respect to coal gasifiers) 7440-47-3 RL: USES (Uses) (chromizing, pack, of stainless steel, hot corrosion resistance from, with respect to coal gasifiers) 11109-50-5, SUS 304 11109-52-7, SUS 430 11109-82-3 12606-02-9, IN600 12618-64-3, SUH 661 12618-67-6, S816 12629-05-9, SUH 446 12725-20-1, SUS 347 -8, SUH 660 12675-92-2, HAY 188 37202-69-0, SUS 39367-38-9 54385-90-9 37322-28-4, IN617 55452-39-6 65631-45-0, Chromium 49, iron 51 60616-02-6 69911-48-4, STEL6K 72147-97-8 79330-34-0, Chromium 38, iron 62 98357-44-9 113879-28-0, Aluminum 4.8, cerium 0.2, chromium 18, iron 69, nickel 8 113879-29-1, Aluminum 2.3, chromium 18, iron 72, nickel 8 113879-30-4, Aluminum 0.1, cerium 0.2, chromium 18, iron 74, nickel 8 113879-31-5, Aluminum 4.8, cerium 0.2, chromium 25, iron 50, nickel 20 113879-32-6, Aluminum 2.3, chromium 26, iron 52, nickel 20 113879-33-7, Aluminum 0.1, cerium 0.1, 113879-34-8, Chromium 30, cobalt 40, chromium 28, iron 53, nickel 19 iron 11, nickel 19 113879-35-9, Aluminum 0.1, chromium 30, cobalt 30, iron 21, nickel 19 113879-36-0, Aluminum 0.2, chromium 30, cobalt 20, iron 31, nickel 19 113879-37-1, Aluminum 0.1, chromium 30, cobalt 9.9, 113879-38-2, Aluminum 14, chromium 30, iron 56 iron 40, nickel 20 113879-39-3, Aluminum 2.4, chromium 30, iron 68 113879-40-6, Chromium 30, iron 31, nickel 39 113879-41-7, Chromium 30, iron 41, nickel 29 113879-42-8, Chromium 30, iron 51, nickel 19 113879-43-9, Chromium 9.7, iron 90 RL: PEP (Physical, engineering or chemical process); PROC (Process) (corrosion of, in hot coal gasifier atmospheric) 37301-67-0, SUS 310S RL: PEP (Physical, engineering or chemical process); PROC (Process) (corrosion of, in hot coal gasifier atmospheric, aluminizing and chromizing and siliconizing with respect to) 7440-21-3 RL: USES (Uses) (siliconization, pack, of stainless steel, hot corrosion resistance

ST

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REFERENCE 4

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100:55595 CA
AN
    Properties and performance of candidate structural metals for the
    production of synthetic gas from coal
     Christ, Bruce; Ondik, Helen; Perloff, Alvin; Beck, Betty
AU
     Cent. Mater. Sci., Natl. Bur. Stand., USA
CS
    Proceedings of the International Gas Research Conference (1983) 456-70
SO
     CODEN: PGRCDV; ISSN: 0736-5721
DT
     Journal
    English
LA
CC
    56-10 (Nonferrous Metals and Alloys)
     Section cross-reference(s): 51
    A data base was accumulated to describe performance of .apprx.60 alloys
    under the severe operating conditions of coal gasification. The data
    bases which include laboratory results, results from specimens exposed in
    plant locations, and results of plant experience as described in failure
     anal. reports provides an opportunity to initiate development of
     structural stds. in coal gasification.
     coal gasification alloy performance; std coal gasification alloy
ST
IT
    Coal gasification
        (alloy corrosion and erosion in, mech. properties in relation to)
IT
    Corrosion
        (in coal gasification)
ΙT
    Erosion
        (of alloys, in coal gasification)
IT
    7440-32-6, reactions 11068-77-2
                                       11097-15-7, reactions
                                                                11105-19-4
     11105-33-2
                11105-35-4
                              11107-04-3
                                           11109-50-5
                                                        11109-52-7
                                                        12605-85-5
     11114-34-4
                 11121-96-3
                              11146-12-6
                                           12605-30-0
                                                        12629-05-9
    12605-92-4 12611-79-9
                             12616-75-0 12618-64-3
    12631-43-5 12638-07-2
                             12671-96-4 12675-92-2
                                                        12675-93-3
    12724-48-0 12725-28-9
                             12743-70-3 12745-19-6
                                                        12766-43-7
    37188-12-8
                 37222-93-8 37245-99-1 37270-35-2
                                                        37301-85-2
    39362-68-0
                 39367-32-3
                              39368-24-6 39369-78-3
                                                        55014-15-8
                56273-47-3
                             56298-58-9 60540-13-8
                                                        60616-02-6
    55938-37-9
                 69911-48-4
                             70251-39-7
                                         72847-72-4, reactions
                                                                   73826-94-5
     64056-14-0
                                          125352-77-4
                 88505-74-2, properties
     88505-69-5
    RL: PRP (Properties); TEM (Technical or engineered material use); USES
     (Uses)
        (corrosion and mech. properties of, in coal gasification)
REFERENCE 5
     91:179676 CA
AN
    Relative erosion resistance of several materials
TΙ
ΑU
    Hansen, J. S.
    Albany Metall. Res. Cent., Fed. Bur. Mines, Albany, OR, 97321, USA
CS
    ASTM Spec. Tech. Publ. (1979), Volume Date 1977, STP 664, Erosion: Prev.
SO
    Useful Appl., 148-62
     CODEN: ASTTA8; ISSN: 0066-0558
DT
    Report
LΑ
    English
CC
    56-7 (Nonferrous Metals and Alloys)
     Section cross-reference(s): 51, 57
    Erosion resistance of alloys, cermets, ceramics, and coatings was determined
AΒ
    relative to Stellite 6B [12671-96-4] controls for abrasion by 27 \mu
     alumina particles at 20 and 700°, and 170 m/s impingement in N.
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Over 200 samples were screened by the erosion test to determine their suitability for coal gasifier valves. The alloys had similar wear with low erosion rates. Ceramics and cermets such as B4C, WC, SiC, Si3N4, and

TiB2, if manufactured to minimize porosity, had >4 times the erosion resistance

of alloys. Coatings such as boronized Mo and tungsten carbide, chemical vapor-deposited TiCN, and electrodeposited TiB2 also proved highly erosion resistant when applied at 50-80 μ thickness. The cermet binder content and ceramic porosity were related to erosion resistance. erosion resistance alloy ceramic; alloy erosion resistance alumina; cermet erosion resistance alumina; ceramic erosion resistance alumina; coating erosion resistance alumina; carbide erosion resistance alumina; oxide erosion resistance alumina; binder erosion resistance alumina; porosity erosion resistance alumina; metal erosion resistance alumina; boron carbide erosion alumina; tungsten carbide erosion alumina; silicon carbide erosion alumina; nitride silicon erosion resistance; titanium diboride erosion resistance; carbonitride titanium erosion resistance; molybdenum erosion resistance Ceramic materials and wares Cermets Coating materials (erosion resistance of, screening for, with alumina) Alloys, properties Metals, properties RL: PRP (Properties) (erosion resistance of, screening for, with alumina) Abrasion-resistant materials (screening test for, with alumina powder impingement) (erosion, of materials, by alumina particles, screening test for) Valves (gasifier, materials for, erosion screening of, with alumina) 1344-28-1, uses and miscellaneous RL: USES (Uses) (erosion by, screening for, of alloys and ceramics) 409-21-2, properties 1308-31-2 1308-38-9, properties 1344-28-1, 7440-33-7, properties 7782-40-3, properties 7439-98-7, properties 11107-04-3 11109-50-5 11105-33-2 11105-35-4 properties 11121-90-7, properties 12033-89-5, properties 11109-52-7 11121-96-3 12604-75-0 12045-63-5 12069-32-8 12070-12-1 12347-09-0 12606-02-9 12605-30-0 12611-73-3 12629-05-9 12605-92-4 12675-92-2 12741-53-6 12638-07-2 12671-96-4 12743-70-3 39463-26-8 56273-47-3 58251-35-7 39368-24-6 37245-99-1 67479-38-3 69911-48-4 70251-39-7 63551-70-2 60616-02-6 71662-78-7 71662-79-8 71664-69-2 71646-23-6 71639-62-8 71717-57-2 71789-25-8 71717-56-1 71673-74-0 RL: PRP (Properties) (erosion of, by alumina particles) REFERENCE 6 Aqueous slurry erosion in some cobalt base superalloys Miller, A. E.; Coyle, J. P. Dep. Metall. Eng. Mater. Sci., Univ. Notre Dame, Notre Dame, IN, USA Metallurgical Transactions A: Physical Metallurgy and Materials Science (1978), 9A(12), 1777-81 CODEN: MTTABN; ISSN: 0360-2133 Journal English 56-7 (Nonferrous Metals and Alloys) An orifice erosion test was used to study the influence of metallurgical variables in a series of Co superalloys on their resistance to erosion by aqueous slurries of SiO2. A slurry of 30% solids by weight of 4.5 μ SiO2 was used to erode a variety of microstructures obtained by compositional and processing control. The time dependence of the pressure drop across an orifice (P) followed the relation P = Kt-n, where t is time (min), and K and n are consts. The erosion exponent, n, varied from 0.052 to 0.148 and

was dependent upon C content and processing variables.

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ST
     cobalt superalloy slurry erosion
                 11105-35-4 12671-96-4 69911-47-3
IT
     11105-33-2
                                                         69911-48-4
     RL: PROC (Process)
       taqueous slurry erosion of, microstructures in relation to)
     ANSWER 15 OF 20 REGISTRY COPYRIGHT 2005 ACS on STN
L(f
     68873-68-7 REGISTRY
RIN.
     Entered STN: 16 No 1984
ED
     Cobalt alloy, base, Co 52-69, Cr 27-31, C 0.9-9.4, W 3.5-5.5, Fe 0-3, Ni 0-3, Mo
CN
     0-1.5,Si 0-1.5,Mn 0-1 (9CI) (CA INDEX NAME)
OTHER CA INDEX NAMES:
     Carbon alloy, nonbase, Co 52-69, Cr 27-31, C 0.9-9.4, W 3.5-5.5, Fe 0-3, Ni
CN
     0-3, Mo 0-1.5, Si 0-1.5, Mn 0-1
     Chromium alloy, nonbase, Co 52-69,Cr 27-31,C 0.9-9.4,W 3.5-5.5,Fe 0-3,Ni
CN
     0-3, Mo 0-1.5, Si 0-1.5, Mn 0-1
     Iron alloy, nonbase, Co 52-69,Cr 27-31,C 0.9-9.4,W 3.5-5.5,Fe 0-3,Ni
CN
     0-3,Mo 0-1.5,Si 0-1.5,Mn 0-1
     Manganese alloy, nonbase, Co 52-69,Cr 27-31,C 0.9-9.4,W 3.5-5.5,Fe 0-3,Ni
CN
     0-3,Mo 0-1.5,Si 0-1.5,Mn 0-1
     Molybdenum alloy, nonbase, Co 52-69,Cr 27-31,C 0.9-9.4,W 3.5-5.5,Fe 0-3,Ni
CN
     0-3,Mo 0-1.5,Si 0-1.5,Mn 0-1
     Nickel alloy, nonbase, Co 52-69,Cr 27-31,C 0.9-9.4,W 3.5-5.5,Fe 0-3,Ni
CN
     0-3,Mo 0-1.5,Si 0-1.5,Mn 0-1
     Silicon alloy, nonbase, Co 52-69,Cr 27-31,C 0.9-9.4,W 3.5-5.5,Fe 0-3,Ni
CN
     0-3, Mo 0-1.5, Si 0-1.5, Mn 0-1
     Tungsten alloy, nonbase, Co 52-69, Cr 27-31, C 0.9-9.4, W 3.5-5.5, Fe 0-3, Ni
CN
     0-3,Mo 0-1.5,Si 0-1.5,Mn 0-1
     C . Co . Cr . Fe . Mn . Mo . Ni . Si . W
MF
CI
     AYS
                 CA, CAPLUS, IFICDB, IFIPAT, IFIUDB, USPATFULL
LC
     STN Files:
DT.CA CAplus document type: Patent
       Roles from patents: USES (Uses)
                           Component
Component
            Component
                       Registry Number
             Percent
_____+
              - 69
    Co
           52
                            7440-48-4
               - 31
           27
    Cr
                            7440-47-3
    С
            0.9 -
                   9.4
                            7440-44-0
                  5.5
    W
            3.5 -
                            7440-33-7
            0
                    3
                            7439-89-6
    Fe
            0
                    3
                            7440-02-0
    Νi
                    1.5
                            7439-98-7
    Mo
            0
                    1.5
                            7440-21-3
    Si
            0
    Mn
                    1
                            7439-96-5
               1 REFERENCES IN FILE CA (1907 TO DATE)
               1 REFERENCES IN FILE CAPLUS (1907 TO DATE)
REFERENCE 1
AN
     90:42877 CA
     Injection molding powder metal parts
ΤI
IN
     Rivers, Ronald D.
PΑ
     Cabot Corp., USA
SO
     U.S., 3 pp.
     CODEN: USXXAM
DT
     Patent
     English
LA
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PATENT NO. KIND DATE APPLICATION NO. DATE

56-3 (Nonferrous Metals and Alloys)

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NCL

FAN.CNT 1

B22F003-14

075214000

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PI <u>US 4113480</u> A 197
PRAI US 1976-748821 19761209
                                           US 1976-748821 19761209
                            19780912
     Self-supporting compacts of metal powder, e.g. Co superalloy
     [68873-68-7], having a green d. 48-50% theor. are prepared by mixing -325
     mesh atomized powder with a plastic medium consisting of Me cellulose
     [9004-67-5] 2.0, glycerol [56-81-5] 1.0, H3BO3 0.5, and H2O 4.5% (metal
     powder basis). Since the organic binder is soluble at room temperature and
less soluble
     at high temps., the medium viscosity in increased at high temps. The
     mixture is injected under pressure at room temperature into a preheated closed
     die. Solvent is rejected from the mixts., and the molded shape ejected
     from the die cavity. The compact is dried, and the resulting
     interconnected porosity permits escape of gases during sintering.
     powder metallurgy injection molding; cobalt superalloy injection molding
ST
IT
     Powder metallurgy
        (injection molding in, plastic medium for)
                           9004-67-5 10043-35-3, properties
IT
     56-81-5, properties
     RL: PRP (Properties)
        (injection molding of powder metallurgy parts with plastic media
        containing)
IT
     68873-68-7
     RL: USES (Uses)
        (injection molding of powder, plastic medium for)
     ANSWER 16 OF 20 REGISTRY COPYRIGHT 2005 ACS on STN
L(0
RN
     60281-32-5 REGISTRY
     Entered STN: 16 Nov 1984
ED
     Cobalt alloy, base, Co 48-67, Cr 28-32, W 3.5-5.5, Fe 0-3, Ni 0-3, Mn 0-2, Si
CN
     0-2,C 1.4-1.9,Mo 0-1.5,B 0-1 (9CI) (CA INDEX NAME)
OTHER CA INDEX NAMES:
     Boron alloy, nonbase, Co 48-67, Cr 28-32, W 3.5-5.5, Fe 0-3, Ni 0-3, Mn 0-2, Si
CN
     0-2,C 1.4-1.9,Mo 0-1.5,B 0-1
     Carbon alloy, nonbase, Co 48-67, Cr 28-32, W 3.5-5.5, Fe 0-3, Ni 0-3, Mn 0-2, Si
CN
     0-2,C 1.4-1.9,Mo 0-1.5,B 0-1
     Chromium alloy, nonbase, Co 48-67, Cr 28-32, W 3.5-5.5, Fe 0-3, Ni 0-3, Mn
CN
     0-2,Si 0-2,C 1.4-1.9,Mo 0-1.5,B 0-1
     Iron alloy, nonbase, Co 48-67,Cr 28-32,W 3.5-5.5,Fe 0-3,Ni 0-3,Mn 0-2,Si
CN
     0-2,C 1.4-1.9,Mo 0-1.5,B 0-1
     Manganese alloy, nonbase, Co 48-67, Cr 28-32, W 3.5-5.5, Fe 0-3, Ni 0-3, Mn
CN
     0-2,Si 0-2,C 1.4-1.9,Mo 0-1.5,B 0-1
     Molybdenum alloy, nonbase, Co 48-67, Cr 28-32, W 3.5-5.5, Fe 0-3, Ni 0-3, Mn
CN
     0-2,Si 0-2,C 1.4-1.9,Mo 0-1.5,B 0-1
     Nickel alloy, nonbase, Co 48-67, Cr 28-32, W 3.5-5.5, Fe 0-3, Ni 0-3, Mn 0-2, Si
CN
     0-2,C 1.4-1.9,Mo 0-1.5,B 0-1
     Silicon alloy, nonbase, Co 48-67, Cr 28-32, W 3.5-5.5, Fe 0-3, Ni 0-3, Mn
CN
     0-2,Si 0-2,C 1.4-1.9,Mo 0-1.5,B 0-1
     Tungsten alloy, nonbase, Co 48-67, Cr 28-32, W 3.5-5.5, Fe 0-3, Ni 0-3, Mn
CN
     0-2,Si 0-2,C 1.4-1.9,Mo 0-1.5,B 0-1
     C . B . Co . Cr . Fe . Mn . Mo . Ni . Si . W
MF
CI
     AYS
                  CA, CAPLUS, IFICDB, IFIPAT, IFIUDB, USPATFULL
LC
     STN Files:
DT.CA CAplus document type: Patent
       Roles from patents: USES (Uses)
RL.P
          Component
Component
                           Component
                       Registry Number
            Percent
_____+
          48 - 67
    Co
                           7440-48-4
           28 - 32
    \operatorname{\mathtt{Cr}}
                            7440-47-3
           3.5 - 5.5
                            7440-33-7
   W
           0 - 3
0 - 3
0 - 2
                            7439-89-6
    Fe
```

7440-02-0

7439-96-5

Ni

Mn

```
Si
            0 -
                   2
                            7440-21-3
            1.4 -
                            7440-44-0
    С
                   1.9
                            7439-98-7
   Мо
            Ω
                    1.5
                            7440-42-8
            O
   R
                    1
               1 REFERENCES IN FILE CA (1907 TO DATE)
               1 REFERENCES IN FILE CAPLUS (1907 TO DATE)
REFERENCE 1
     85:111869 CA
     Powder metallurgy cobalt alloy sheet containing dispersed carbide
    Cabot Corp., USA
     Fr. Demande, 14 pp.
     CODEN: FRXXBL
     Patent
    French
    C22C019-05
     56-3 (Nonferrous Metals and Alloys)
FAN.CNT 1
                                           APPLICATION NO. DATE
                      KIND DATE
     PATENT NO.
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                                           -----
                            19751212
                                           FR 1975-15697
                                                             19750520
     FR 2271300
                      A1
     FR 2271300
                      В1
                            19810828
                                           US 1974-470746
                                                             19740517
    US 3966422
                      Α
                            19760629
                                           CA 1975-227157
                                                             19750516
    CA 1052136
                      A1
                            19790410
                                           DE 1975-2522073 19750517
    DE 2522073
                      A1
                            19751127
                            19751118
                                           SE 1975-5709
                                                             19750520
     SE 7505709
                      Α
PRAI US 1974-470746 19740517
    Co alloy [60281-32-5] sheet is prepared by hot rolling of hot-pressed
     prealloyed atomized powder containing Cr 28-32, W 3.5-5.5, C 1.4-1.9, Mo
     \leq 1.5, Mn \leq 2, Fe \leq 3, Si \leq 2, Ni \leq 3, and B
     ≤1%. The sheet contains a uniform dispersion of carbide particles
     \leq \! 10 \mu diameter in a solid solution matrix. The atomized powder
     ≤0.59 mm diameter is subjected to vacuum and isostatically hot pressed
     to ≥95% theor. d. at 1150° to slabs weighing over 60 kg.
     The slabs ≥38 mm thick are hot rolled to 6.35-25 mm at
     1175°. Initial redns. of 1% per pass are increased to 10%.
     cobalt alloy sintered sheet; carbide dispersion cobalt sheet
     60281-32-5
     RL: USES (Uses)
        (powder metallurgy sheet of, containing dispersed carbide phase)
     ANSWER 17 OF 20 REGISTRY COPYRIGHT 2005 ACS on STN
     54425-10-4 REGISTRY
     Entered STN: 16 Nov 1984
     Cobalt alloy, base, Co 38-64,Cr 25-32,W 3-14,Fe 0-5,Ni 3,C 0.9-3,Si 2,Mn
     1-2, Mo 1 (9CI) (CA INDEX NAME)
OTHER CA INDEX NAMES:
     Carbon alloy, nonbase, Co 38-64, Cr 25-32, W 3-14, Fe 0-5, Ni 3, C 0.9-3, Si
     2,Mn 1-2,Mo 1
     Chromium alloy, nonbase, Co 38-64, Cr 25-32, W 3-14, Fe 0-5, Ni 3, C 0.9-3, Si
     2,Mn 1-2,Mo 1
     Iron alloy, nonbase, Co 38-64, Cr 25-32, W 3-14, Fe 0-5, Ni 3, C 0.9-3, Si 2, Mn
     1-2, Mo 1
     Manganese alloy, nonbase, Co 38-64, Cr 25-32, W 3-14, Fe 0-5, Ni 3, C 0.9-3, Si
     2,Mn 1-2,Mo 1
     Molybdenum alloy, nonbase, Co 38-64, Cr 25-32, W 3-14, Fe 0-5, Ni 3, C 0.9-3, Si
     2,Mn 1-2,Mo 1
     Nickel alloy, nonbase, Co 38-64, Cr 25-32, W 3-14, Fe 0-5, Ni 3, C 0.9-3, Si
     2,Mn 1-2,Mo 1
     Silicon alloy, nonbase, Co 38-64, Cr 25-32, W 3-14, Fe 0-5, Ni 3, C 0.9-3, Si
     2,Mn 1-2,Mo 1
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CN

Tungsten alloy, nonbase, Co 38-64, Cr 25-32, W 3-14, Fe 0-5, Ni 3, C 0.9-3, Si CN 2,Mn 1-2,Mo 1 MF C . Co . Cr . Fe . Mn . Mo . Ni . Si . W CI AYS CA, CAPLUS LC STN Files: DT.CA CAplus document type: Journal RL.NP Roles from non-patents: USES (Uses) Component Component Component Registry Number Percent _______ 38 - 64 7440-48-4 Co 25 - 32 7440-47-3 $\operatorname{\mathtt{Cr}}$ W 3 - 14 7440-33-7 0 -7439-89-6 Fe 7440-02-0 Ni 3 0.9 -3 7440-44-0 C Si 2 7440-21-3 7439-96-5 Mn 1 Mo 7439-98-7 1 REFERENCES IN FILE CA (1907 TO DATE) 1 REFERENCES IN FILE CAPLUS (1907 TO DATE) REFERENCE 1 81:157451 CA AΝ 'Arc-[weld] repairing with cobalt-chromium-x [carbon and other elements] TI alloys ΑU Van Muysen, L. K.V.T.I., Mechelen, Belg. CS SO Arcos (1974), 162, 4365-80 CODEN: ARCOA3; ISSN: 0365-6012 דת Journal LA French 56-9 (Nonferrous Metals and Alloys) CC A filled wire electrode was developed for hard surfacing of new and used AB parts by arc welding. An improved arc welding wire was produced by forming Co strip to a tube with longitudinal seam and simultaneously filling it with alloying elements (Cr, W, C, Mo, Ni). The filled tube was then cold drawn to 3.2 mm diameter Application of the filled wire to submerged arc welding and metal arc welding with protective gas is described. The structure of single and triple layer deposits, influence of Fe dissolution, and hardness as a function of depth were determined for both methods. Examples are given for the industrial use of the wire. welding repair surfacing electrode; cobalt alloy welding electrode STIT Welding (electrodes, cobalt-chromium alloys for hard facing) 54425-09-1 54425-10-4 54500-11-7 IT RL: USES (Uses) (for welding rods for hard-facing) 7440-48-4, uses and miscellaneous IT RL: USES (Uses) (tubes for welding compns. for hard-facing) ANSWER 18 OF 20 REGISTRY COPYRIGHT 2005 ACS on STN L9 12671-96-4 REGISTRY RN Entered STN: 16 Nov 1984 ED Cobalt alloy, base, Co 47-69, Cr 27-33, W 3.0-6.0, Fe 0-3.0, Ni 0-3.0, Mn 0-2.5, Mo 0.5-2.0, Si 0-2.0, C 0.6-1.5 (UNS R30016) (9CI) (CA INDEX NAME)

Carbon alloy, nonbase, Co 47-69, Cr 27-33, W 3.0-6.0, Fe 0-3.0, Ni 0-3.0, Mn

Chromium alloy, nonbase, Co 47-69,Cr 27-33,W 3.0-6.0,Fe 0-3.0,Ni 0-3.0,Mn

0-2.5,Mo 0.5-2.0,Si 0-2.0,C 0.6-1.5 (UNS R30016)

OTHER CA INDEX NAMES:

CN

```
0-2.5, Mo 0.5-2.0, Si 0-2.0, C 0.6-1.5 (UNS R30016)
     Iron alloy, nonbase, Co 47-69,Cr 27-33,W 3.0-6.0,Fe 0-3.0,Ni 0-3.0,Mn
CN
     0-2.5, Mo 0.5-2.0, Si 0-2.0, C 0.6-1.5 (UNS R30016)
     Manganese alloy, nonbase, Co 47-69, Cr 27-33, W 3.0-6.0, Fe 0-3.0, Ni 0-3.0, Mn
CN
     0-2.5, Mo 0.5-2.0, Si 0-2.0, C 0.6-1.5 (UNS R30016)
     Molybdenum alloy, nonbase, Co 47-69, Cr 27-33, W 3.0-6.0, Fe 0-3.0, Ni
CN
     0-3.0, Mn 0-2.5, Mo 0.5-2.0, Si 0-2.0, C 0.6-1.5 (UNS R30016)
     Nickel alloy, nonbase, Co 47-69, Cr 27-33, W 3.0-6.0, Fe 0-3.0, Ni 0-3.0, Mn
CN
     0-2.5, Mo 0.5-2.0, Si 0-2.0, C 0.6-1.5 (UNS R30016)
     Silicon alloy, nonbase, Co 47-69, Cr 27-33, W 3.0-6.0, Fe 0-3.0, Ni 0-3.0, Mn
     0-2.5, Mo 0.5-2.0, Si 0-2.0, C 0.6-1.5 (UNS R30016)
     Tungsten alloy, nonbase, Co 47-69,Cr 27-33,W 3.0-6.0,Fe 0-3.0,Ni 0-3.0,Mn
CN
     0-2.5, Mo 0.5-2.0, Si 0-2.0, C 0.6-1.5 (UNS R30016)
OTHER NAMES:
CN
     6B
     AMS 5894
CN
CN
     Haynes 6B
CN
     Haynes Stellite 6B
CN
     HS6B
CN
     R30016
CN
     S 6B
CN
     Stellite 6B
     UNS R30016
CN
     12743-58-7
DR
     C . Co . Cr . Fe . Mn . Mo . Ni . Si . W
MF
CI
     AYS
SR
                  CA, CAPLUS, PROMT, USPAT2, USPATFULL
LC
     STN Files:
DT.CA CAplus document type: Conference; Journal; Patent; Report
       Roles from patents: BIOL (Biological study); PROC (Process); PRP
       (Properties); USES (Uses)
RL.NP Roles from non-patents: MSC (Miscellaneous); PROC (Process); PRP
       (Properties); RACT (Reactant or reagent); USES (Uses); NORL (No role in
       record)
       c+ Component
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Component	Component			Component	
	Percent		Registry	Number	
=======+		===	====+	+======	
Co	47	-	69	7440	-48-4
Cr	27	-	33	7440	-47-3
W	3.0	-	6.0	7440	-33-7
Fe	0	-	3.0	7439	-89-6
Ni	0	-	3.0	7440	-02-0
Mn	0	-	2.5	7439	-96-5
Mo	0.5	-	2.0	7439	-98-7
Si	0	-	2.0	7440	-21-3
C	0.6	-	1.5	7440	-44-0

130 REFERENCES IN FILE CA (1907 TO DATE)
131 REFERENCES IN FILE CAPLUS (1907 TO DATE)

REFERENCE 1

AN 140:427404 CA

TI Experimental investigation of high temperature wear resistant coatings for industrial gas turbine

AU Matsuoka, Hideyuki; Shinohara, Nobuo; Sugita, Yuji; Ichikawa, Kunihiro; Arikawa, Hideyuki; Nishi, Kazuya

CS Electric Power Research & Development Center, Chubu Electric Power Co., Inc., Midori-ku, Nagoya-shi, Aichi-ken, 459-8522, Japan

SO ASME Turbo Expo: Power for Land, Sea & Air, Atlanta, GA, United States, June 16-19, 2003 (2003), 1188-1192 Publisher: American Society of Mechanical Engineers, New York, N. Y. CODEN: 69ERFB; ISBN: 0-7918-3671-1

```
DT
    Conference; (computer optical disk)
LΑ
     English
CC
     57-2 (Ceramics)
     Section cross-reference(s): 56
     In the contact section of industrial gas turbine parts, wear can be observed
AB
     after normal operations. Especially, in the contact area of combustors and
     their fittings, such as a transition piece and a seal plate, the severe
     wear may occur owing to combustion vibration under high temperature If such
     severe wear occurs, repair of the combustor parts may be needed. Short
     cycles of inspection and repair will decrease the performance of the gas
              Though combustors and their fittings are subjected to
     turbine.
high-temperature
     conditions without any lubricant, any relevant prevention has not been
     developed yet. In this paper, wear resistance of ceramic hard coating
     materials, i.e., titanium nitride (TiN), titanium aluminum nitride
     (TiAlN), chromium nitride (CrN), titanium carbide (TiC), silicon carbide
     (SiC), aluminum oxide (Al2O3) against various metals was tested under
     conditions similar to that found in gas turbines. These coatings were
     deposited by phys. vapor deposition (PVD) or chemical vapor deposition (CVD)
                It was concluded that, the combination of Al203 coating and
     stellite #6B had excellent high temperature wear resistance.
     ceramic coating wear resistance cobalt alloy substrate turbine environment
ST
     ; titanium nitride coating wear resistance cobalt alloy turbine
     environment; aluminum titanium nitride coating wear resistance cobalt
     alloy turbine; chromium nitride coating wear resistance cobalt alloy
     turbine environment; silicon carbide coating wear resistance cobalt alloy
     turbine environment; alumina coating wear resistance cobalt alloy
     substrate turbine environment
     Coating materials
TT
        (abrasion-resistant, ceramic; high-temperature oxidation and wear
resistance of
        ceramic coatings on cobalt alloy substrates)
    Oxidation
TT
        (high-temperature oxidation and wear resistance of ceramic coatings on
cobalt
        alloy substrates in gas turbine environment)
     409-21-2, Silicon carbide (SiC), processes
                                                 1344-28-1, Aluminum oxide
TΤ
                         12070-08-5, Titanium carbide (TiC)
     (Al2O3), processes
     Chromium nitride (CrN)
     RL: CPS (Chemical process); PEP (Physical, engineering or chemical
     process); TEM (Technical or engineered material use); PROC (Process); USES
     (Uses)
        (coating; high-temperature oxidation and wear resistance of ceramic
coatings on
        cobalt alloy substrates)
                                          106389-69-9, Aluminum Titanium
     25583-20-4, Titanium nitride (TiN)
TΤ
     nitride altin
     RL: CPS (Chemical process); PEP (Physical, engineering or chemical
     process); TEM (Technical or engineered material use); PROC (Process); USES
     (Uses)
        (coating; high-temperature oxidation and wear resistance of ceramic
coatings on
        cobalt alloy substrates in gas turbine environment)
     12671-96-4, Stellite #6B
IT
     RL: NUU (Other use, unclassified); USES (Uses)
        (counterface; high-temperature oxidation and wear resistance of ceramic
coatings
        on cobalt alloy substrates)
     12605-92-4, Hs-25
IT
     RL: NUU (Other use, unclassified); USES (Uses)
        (substrate and counterface; high-temperature oxidation and wear resistance
οf
        ceramic coatings on cobalt alloy substrates)
              THERE ARE 11 CITED REFERENCES AVAILABLE FOR THIS RECORD
RE.CNT
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- (1) Adachi, K; Transactions of the Japan Society of Mechanical Engineers (C) 1995, V61, P2553
- (2) Adachi, K; Transactions of the Japan Society of Mechanical Engineers (C) 1996, V62, P1047
- (3) Destefani, J; Manufacturing Engineering 2002, V129, P47
- (4) Kato, K; Surface and Coatings Technology 1995, V76-77, P469 CAPLUS
- (5) Malshe, A; JOM 2002, V54, P28 CAPLUS
- (6) Takahashi, T; Journal of the Gas Turbine Society of Japan 2001, V29, P338
- (7) Umehara, N; Transactions of the Japan Society of Mechanical Engineers (C) 1997, V63, P1336 CAPLUS
- (8) Wilson, S; Advances in Industrial Materials 1998, P373 CAPLUS
- (9) Wilson, S; Surface and Coatings Technology 1996, V86-87, P75 CAPLUS
- (10) Wilson, S; Surface and Coatings Technology 1997, V94-95, P53 CAPLUS
- (11) Yasuoka, M; Proceeding of the 1st International Conference on Tribology in Manufacturing Process '97 1997, P306

- AN 139:170497 CA
- TI SNS target tests at the LANSCE-WNR in 2001 Part II
- AU Hunn, J. D.; Riemer, B. W.; Tsai, C. C.
- CS Oak Ridge National Laboratory, Oak Ridge, TN, 37831-6138, USA
- SO Journal of Nuclear Materials (2003), 318, 102-108 CODEN: JNUMAM; ISSN: 0022-3115
- PB Elsevier Science B.V.
- DT Journal
- LA English
- CC 71-6 (Nuclear Technology) Section cross-reference(s): 55, 56
- AB Stopping of an 800 MeV p pulse in liquid Hg, such as in the United States Spallation Neutron Source (SNS), leads to cavitation that can affect the Hg vessel. This paper discusses pitting that was observed on Hg container walls after 100-200 p pulses obtained at the Los Alamos Neutron Science Center Weapons Neutron Research facility (LANSCE-WNR). The degree of cavitation-induced pitting was dependent on the geometry and composition of the container. As expected, very hard surfaces were particularly effective for resisting deformation from cavity collapse.
- ST spallation neutron source target container cavitation pitting corrosion
- IT Corrosion
 - (pitting; spallation neutron generators target tests at the LANSCE-WNR)
- IT Cavitation
 - Neutron generators
 - (spallation neutron generators target tests at the LANSCE-WNR)
- IT 12671-96-4, Stellite-6B 39418-85-4, 316LN 59071-77-1, Nitronic-60 RL: PRP (Properties)
 - (spallation neutron generators target tests at the LANSCE-WNR)
- RE.CNT 2 THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD
- (1) Philipp, A; J Fluid Mech 1998, V361, P75 CAPLUS
- (2) Riemer, B; These Proceedings, dio:10.1016/S0022-3115(03)00076-X

- AN 137:173141 CA
- TI An analysis of stress waves in 12Cr steel, Stellite 6B and TiN by liquid impact loading
- AU Lee, Min-Ku; Kim, Whung-Whoe; Rhee, Chang-Kyu; Lee, Won-Jong
- CS Advanced Nuclear Materials Department, Korea Atomic Energy Research Institute, Taejon, 305-353, S. Korea
- SO Nuclear Engineering and Design (2002), 214(3), 183-193 CODEN: NEDEAU; ISSN: 0029-5493
- PB Elsevier Science B.V.
- DT Journal
- LA English
- CC 56-12 (Nonferrous Metals and Alloys)

- AB This research placed emphasis on the computer simulated stress distribution on the surface and in the bulk of the materials which are subjected to the water impact causing erosion damage. The erosion damage was predicted by evaluating the spatial and temporal stress wave distribution generated by water impact pressure on 12Cr steel and Stellite 6B as steam turbine materials and TiN as a hard coating material. There were two distinctive stress wave behaviors. Firstly, the large tensile stress at the surface was developed by the Rayleigh wave component which appeared between the water drop and the Rayleigh wave front. After the Rayleigh wave detached from the water drop, the materials were in the tensile stress state which could be related to fracture initiation. Secondly, the largest tensile stress in the bulk was near the surface due to the Rayleigh wave generated at the surface and decreased due to the enlargement of wave front as the radial distance increased. Rayleigh wave's shape was broadened due to the difference between the contact point velocity and the wave front velocity, while its value decayed exponentially in the depth direction. Also, there may be a tendency to produce a circumferential crack by orr near the surface and a lateral crack by ozz in the sub-surface. The tensile stresses in TiN were much lower than those in 12Cr steel and Stellite 6B due to its higher wave velocity.
- stress wave chromium steel Stellite titanium nitride impact loading; hard STcoating crack initiation titanium nitride steel Stellite stress
- ITHardfacing

Microcrack

Tension

(anal. of stress waves in 12Cr steel, Stellite 6B and TiN by liquid impact loading)

TT Corrosion

Erosion (wear)

(erosion-corrosion; anal. of stress waves in 12Cr steel, Stellite 6B and TiN by liquid impact loading)

IT Turbines

> (steam; anal. of stress waves in 12Cr steel, Stellite 6B and TiN by liquid impact loading)

IT Wave

> (stress; anal. of stress waves in 12Cr steel, Stellite 6B and TiN by liquid impact loading)

12671-96-4, Stellite 6B 25583-20-4, Titanium nitride (TiN) IT 12Cr

RL: PRP (Properties); TEM (Technical or engineered material use); USES (Uses)

(anal. of stress waves in 12Cr steel, Stellite 6B and TiN by liquid impact loading)

THERE ARE 19 CITED REFERENCES AVAILABLE FOR THIS RECORD

- (1) Adler, W; J Mater Sci 1977, V12, P1253 CAPLUS
- (2) Astm; Designation G73-82, Standard practice for liquid impingement erosion testing 1987, P267
- (3) Behrendt, A; Proceedings of 4th International Conference on Rain Eros and Ass Phen 1974, P425
- (4) Blowers, R; J Inst Maths Applics 1969, V5, P167
- (5) Bowden, F; Proc R Soc Lond Ser A 1961, V263, P433
- (6) Bowden, F; Proc R Soc Lond Ser A 1965, V282, P331
- (7) Brunton, J; Proceedings of 9th International Conference on High-Speed Photogr, SMPTE 1970, P444
- (8) Cook, S; Proc R Soc Lond Ser A 1928, V119, P481
- (9) Evans, A; J Appl Phys 1980, V51, P2473 CAPLUS(10) Hand, R; J Appl Phys 1991, V70, P7111 CAPLUS
- (11) Hand, R; Ph D Thesis, Cavendish Labs, University of Cambridge 1987
- (12) Heymann, F; J Appl Phys 1969, V40, P5113
- (13) Jenkins, D; In Aerodynamic Capture Particles 1960, P97
- (14) Kim, H; An analysis of stress wave propagation in an elastic half space to impacts load 1996, CM-073/96, P36
- (15) Lesser, M; Ann Rev Fluid Mech 1983, V15, P97

- (16) Lesser, M; Proc R Soc Lond Series A 1981, V377, P289
- (17) Obara, T; Wear 1995, V186, P388
- (18) Rieger, H; Proceedings of third International Conference on Rain Eros and Ass Phen 1970, P147
- (19) Seward, C; Studies of rain erosion mechanisms in a range of IR transmitting Ceramics-Including coated samples 1994, SPC-92-4032, P84

- AN 137:66499 CA
- TI Erosion resistance of Ti-Ni shape-memory alloy to hot water jet
- AU Niu, L. B.; Sakuma, T.; Takaku, H.; Kyougoku, H.; Sakai, Y.
- CS Faculty of Engineering, Shinshu University, Nagano City, 380-8553, Japan
- SO Materials Science Forum (2002), 394-395 (Shape Memory Materials and Its Applications), 353-356 CODEN: MSFOEP; ISSN: 0255-5476
- PB Trans Tech Publications Ltd.
- DT Journal
- LA English
- CC 56-10 (Nonferrous Metals and Alloys)
- AB The development of the Co-free materials with high erosion resistance is anticipated for the equipment parts in power plants. The erosion resistance against the impact of hot water jets onto the specimen surface was exptl. investigated for the Ti-Ni shape memory alloys (SMA), as compared with that of an existing Co-based alloy (Stellite). In total, the erosion resistance of Ti-Ni SMAs is superior to that of Stellite. The essential erosion-damage mechanism of Ti-Ni SMAs is the cavitation, and that of Sellite is the combination of the shearing stress and the cavitation. It is suggested that the Ti-Ni SMA will be the promising alternative materials of Stellite.
- ST erosion resistance nickel titanium shape memory alloy water jet
- IT Cavitation

Martensitic structure

Martensitic transformation

Shape memory effect

Surface structure

(erosion resistance of Ti-Ni shape-memory alloy to hot water jet)

IT Shape memory alloys

RL: PEP (Physical, engineering or chemical process); PRP (Properties); PYP (Physical process); PROC (Process)

(erosion resistance of Ti-Ni shape-memory alloy to hot water jet)

IT Erosion (wear)

(resistance; erosion resistance of Ti-Ni shape-memory alloy to hot water jet)

IT 11110-85-3, Nickel 50, titanium 50 (atomic) 51879-83-5, Nickel 51, titanium 49 (atomic)

RL: PEP (Physical, engineering or chemical process); PRP (Properties); PYP (Physical process); PROC (Process)

(erosion resistance of Ti-Ni shape-memory alloy to hot water jet)

IT 12671-96-4, Stellite 6B

RL: PEP (Physical, engineering or chemical process); PRP (Properties); PYP (Physical process); PROC (Process)

(erosion resistance of Ti-Ni shape-memory alloy to hot water jet in relation to)

IT 7732-18-5, Water, processes

RL: PEP (Physical, engineering or chemical process); PYP (Physical process); PROC (Process)

(erosion resistance of Ti-Ni shape-memory alloy to hot water jet in relation to)

- RE.CNT 4 THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD
- (1) Iwata, U; Proc JSME-ASME Inter Conf on Power Engineering-93 1993, V1, P77
- (2) Nakano, E; Trans Japan Soc Mech Eng 1998, V64A, P2555
- (3) Oshida, Y; Corrosion Engineering 1990, V40, P1009
- (4) Rush, D; Power 1993, V135-1, P30

```
AN
     136:56875 CA
     Thermodynamic stability calculations in predicting corrosion behaviour at
     elevated temperature
     Skrifvars, B. O.; Backman, R.
ΑU
    Process Chemistry Group, Abo Akademi University, Turku, FI-20500, Finland
CS
    Materials Science Forum (2001), 369-372(Pt. 2, High Temperature Corrosion
SO
     and Protection of Materials, Volume 5, Part 2), 923-930
     CODEN: MSFOEP; ISSN: 0255-5476
     Trans Tech Publications Ltd.
PB
    Journal
DΤ
    English
LA
     55-10 (Ferrous Metals and Alloys)
CC
     Section cross-reference(s): 68, 69
    Multi-component, multi-phase equilibrium anal. was used to determine when
ΔR
corrosion
     attack may occur and when an alloy may be resistant to corrosion at
     elevated temps. Although chemical equilibrium anal. does not consider
processes
     governed by mass transport (diffusion) or other kinetic constraints, it
     provides a useful way to study the potential for corrosion in different
     gas environments. Comparison of chemical equilibrium calcns. with the results
of
     SEM investigations shows that equilibrium calcns. usefully characterize the
     corrosion resistance of metals and alloys. Some examples are given and,
     in the case of AISI 310 and Alloy 6B in a gasification environment, the
     agreement with practical experience is good. For corrosion in Diesel
     engines, calcns. indicate that some risk for carburization or metal
     dusting exists with the alloy 13CrMo44. For the alloy Nimonic 80A,
     calcns. indicate the presence of chromium oxides and aluminum oxides, and
     thus reduced corrosion risk.
     stainless steel high temp corrosion thermodn stability; steel high temp
ST
     corrosion thermodn stability; nickel superalloy high temp corrosion
     thermodn stability; cobalt superalloy high temp corrosion thermodn
     stability
     Coal gasification
IT
     Diesel engines
        (corrosion in; thermodn. stability calcns. in predicting corrosion
        properties of steels and superalloys at elevated temperature)
IT
     Scale (deposits)
        (oxide, composition of; thermodn. stability calcns. in predicting corrosion
        properties of steels and superalloys at elevated temperature)
IT
     Corrosion
     Phase equilibrium
        (thermodn. stability calcns. in predicting corrosion properties of
        steels and superalloys at elevated temperature)
IT
     Superalloys
    RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); PRP (Properties); PROC (Process)
        (thermodn. stability calcns. in predicting corrosion properties of
        steels and superalloys at elevated temperature)
                                    1314-23-4, Zirconia, processes
     1308-38-9, Chromia, processes
                                                                       1344-28-1
     , Alumina, processes
                            12068-49-4, Aluminum iron oxide Al2FeO4
                                                                       12068-77-
     8, Chromium iron oxide Cr2FeO4
     RL: CPS (Chemical process); FMU (Formation, unclassified); PEP (Physical,
     engineering or chemical process); PRP (Properties); FORM (Formation,
     nonpreparative); PROC (Process)
        (oxide scale component; thermodn. stability calcns. in predicting
        corrosion properties of steels and superalloys at elevated temperature)
     11068-71-6, Nimonic 80A 11109-50-5, Aisi 304
IT
                                                     12597-69-2, Steel,
                 12671-96-4 12725-29-0, Aisi 310 39380-93-3, processes
     processes
     RL: CPS (Chemical process); PEP (Physical, engineering or chemical
```

process); PRP (Properties); PROC (Process) (thermodn. stability calcns. in predicting corrosion properties of steels and superalloys at elevated temperature) THERE ARE 7 CITED REFERENCES AVAILABLE FOR THIS RECORD (1) Anon; ChemSage Handbook Ver 3-0-1 GTT-Technologies 1994 (2) Bakker, W; Materials Science Forum 1997, V251-254, P575 CAPLUS (3) Chou, S; Proc Symp Stationary Combust 1985, V1, P19/1 (4) Chu, H; Corrosion Science 1993, V35(5-8), P1091 CAPLUS (5) Lai, G; High-Temperature Corrosion of Enginering Alloys 1990, P66 (6) McNallan, M; Materials Performance 1994, V33, P54 CAPLUS (7) Roine, A; HSC Chemistry for Windows, Outokumpu Research REFERENCE 6 AN 135:306926 CA Plasma duplex treatment of Stellite ΤI Pfohl, C.; Rie, K.-T. ΑU Institut fur Oberflachentechnik und Plasmatechnische Werkstoffentwicklung, CS TU Braunschweig, Germany Surface and Coatings Technology (2001), 142-144, 1116-1120 SO CODEN: SCTEEJ; ISSN: 0257-8972 Elsevier Science S.A. PΒ DT Journal English LΑ 56-6 (Nonferrous Metals and Alloys) CC Despite their excellent tribol. properties, the lifetime of Stellites in AΒ some applications in metallurgical and mech. engineering is not sufficient. The development of a duplex treatment for Stellite 6B, plasma nitriding (PN) or plasma nitrocarburizing (PNC), followed by the deposition of B-containing hard coatings (TiBN or TiB2) is described. effect of the process parameters and the gas composition was studied. Compositional and structural anal. was performed by profilometry, XRD, SEM, wave length dispersive spectroscopy and glow discharge optical spectroscopy. Knoop hardness measurements, scratch tests, pin-on-disk tests and wear tests by ball cratering were determined to describe the mech. properties. Plasma duplex treatment combines the advantages of both sep. process steps. Case hardening during diffusion treatment offers a mech. support to the coating, which exhibits a lower coefficient of friction than the diffusion-treated surface. The optimal combination consists of PNC, at high plasma energy, and a B rich TiBN coating. Stellite plasma duplex treatment adhesion; nitriding boride coating ST Stellite adhesion; nitrocarburizing boride coating Stellite adhesion Adhesion, physical IT(of plasma duplex treated Stellite) TT Carbonitriding Nitriding (plasma duplex treatment of Stellite) 12671-96-4, Stellite 6B IT RL: PEP (Physical, engineering or chemical process); PRP (Properties); PROC (Process) (plasma duplex treatment of) 91914-87-3P, Titanium boride nitride 12045-63-5P, Titanium boride (TiB2) IT (TiBN) RL: PNU (Preparation, unclassified); PRP (Properties); PREP (Preparation) (plasma duplex treatment of Stellite) THERE ARE 14 CITED REFERENCES AVAILABLE FOR THIS RECORD 14 (1) Anon; High Temperature Materials 1948 (2) Anon; Metallographie 1969 (3) Batelle Memorial Institute Centre d'Information Du Cobalt; Cobalt Monograph 1960 (4) Bethge, R; Proc Tribologie -Fachtagung Reibung, Schmierung, Verschleiss (5) Cooper, D; J Phys D Appl Phys 1992, V25, PA195 CAPLUS (6) Dietz, T; Mat-wiss U Werkstofftech 1993, V24, P86 CAPLUS

- (7) Kim, Y; Surf Coat Technol 1995, V74-75, P425 CAPLUS
- (8) Park, J; Surf Coat Technol 1998, V98, P1329 CAPLUS
- (9) Pfohl, C; Mat- wiss u Werk-stoff-tech 1998, V29, P51 CAPLUS
- (10) Pfohl, C; Surf Coat Technol 1999, V116-119, P911 CAPLUS
- (11) Pfohl, C; Surf Coat Technol, to be published 1999
- (12) Pierson, H; Mater Manuf Processes 1993, V8(4, 5), P519
- (13) Stauffer, W; Metal Progress 1956, V69(1), P102
- (14) Uhliq, H; The Corrosion Handbook 1948

- AN 135:8703 CA
- TI Modeling solid-particle erosion in high-temperature superalloys
- AU Rohatgi, A.; Strutt, A. J.; Vecchio, K. S.
- CS Department of Mechanical and Aerospace Engineering, University of California, San Diego, CA, 92093-0411, USA
- Fundamental Issues and Applications of Shock-Wave and High-Strain-Rate Phenomena, Proceedings of the International Conference on Fundamental Issues and Applications of Shock-Wave and High-Strain-Rate Phenomena, (EXPLOMET '2000), Albuquerque, NM, United States, June 19-23, 2000 (2001), Meeting Date 2000, 539-546. Editor(s): Staudhammer, Karl P.; Murr, Lawrence E.; Meyers, Marc A. Publisher: Elsevier Science Ltd., Oxford, UK. CODEN: 69BFIV
- DT Conference
- LA English
- CC 56-12 (Nonferrous Metals and Alloys)
- The phenomenon of solid-particle erosion of materials is equivalent to AB high-speed impact with the impacted surface being deformed at strain rates .apprx.103 to 106/s. However, researchers have typically used the quasi-static strength of the materials to analyze or model their erosion behavior. While this approach may be appropriate for strain rate-insensitive materials, the mech. properties need to be determined at high strain rate when modeling the erosion behavior of strain rate-sensitive materials. The erosion behavior and mech. properties of several Ni, Co, and Fe wrought superalloys were analyzed. It was previously suggested that the erosion rate of a material is proportional to the ratio of the energy expended in plastic deformation (of the eroded surface) and its fracture energy. Since tensile toughness of a material represents the energy required for its fracture, high strain-rate (.apprx.103/s) tensile toughness of the test materials was determined at various elevated temps. coefficient of restitution of several materials was determined as a function

of the

particle size, impact kinetic energy and target test temperature The measured values of tensile toughness and the coefficient of restitution are compared to the values used in a recent erosion model.

ST solid particle erosion nickel superalloy modeling; copper superalloy solid particle erosion modeling; iron superalloy solid particle erosion modeling

IT Erosion (wear)

Plastic deformation

(modeling solid-particle erosion in high-temperature superalloys)

IT Simulation and Modeling, physicochemical

(solid-particle erosion in high-temperature superalloys)

IT Toughness

(tensile; modeling solid-particle erosion in high-temperature superalloys)
IT 11134-23-9, AISI 316L 12671-96-4, Haynes 6B 12682-01-8, Inconel 625
94076-32-1, Haynes 230 98686-65-8, Hastelloy C22 157451-42-8, Alloy B3
RL: PEP (Physical, engineering or chemical process); PRP (Properties);
PROC (Process)

(modeling solid-particle erosion in high-temperature)

- RE.CNT 13 THERE ARE 13 CITED REFERENCES AVAILABLE FOR THIS RECORD
- (1) Bellman, R; Wear 1981, V70, P1 CAPLUS
- (2) Donachie, M; Superalloys Source Book 1984, P3
- (3) Finnie, I; J Mater 1967, V12, P682
- (4) Gladys, N; Surface and Coatings Technology 1999, V120-121, P145 CAPLUS

- (5) Hawke, R; IEEE Transactions on Magnetics 1995, V31, P725
- (6) Hutchings, I; Wear 1981, V70, P269 CAPLUS
- (7) Johnson, K; Contact Mechanics 1985, P363
- (8) Lankov, A; Trenie i Iznos (Russian) 1992, V25, P206
- (9) Levin, B; Metallurgical and Materials Transactions A 1999, V30A, P1763 CAPLUS
- (10) Levy, A; Solid Particle Erosion and Erosion-Corrosion of Materials 1995, P69
- (11) Shanov, V; Surface and Coatings Technology 1997, V94-95, P64 CAPLUS
- (12) Stringer, J; Wear 1995, V186-187, P11 CAPLUS
- (13) Sundararajan, G; Wear 1983, V84, P237

- AN 134:211145 CA
- TI A study on the characteristics of TiN film deposited using reactive magnetron sputter ion plating
- AU Lee, M. K.; Kim, W. W.; Kim, S. J.; Lee, C. K.; Kim, Y. S.
- CS Korea Atomic Energy Research Institute, Taejon, 305-353, S. Korea
- SO Han'guk Pyomyon Konghak Hoechi (2000), 33(2), 115-125 CODEN: HPKHEL; ISSN: 1225-8024
- PB Korean Institute of Surface Engineering
- DT Journal
- LA Korean
- CC 56-6 (Nonferrous Metals and Alloys) Section cross-reference(s): 57
- Tin films were deposited onto Stellite 6B alloy (Co base) by the reactive magnetron sputter ion plating. As the bias increases, Tin film changes from columnar structure to dense structure with great hardness and smooth surface due to densification and resputtering by ion bombardment. The content of oxygen and carbon impurities in the Tin film decreases greatly when the substrate bias is applied. The preferred orientation of the Tin films changes from (200) to (111) with decreasing N2/Ar ratio, and from (200) to (111) and then (220) with increasing substrate bias. The change of the preferred orientation is discussed in terms of surface energy and strain energy which are related to the impurity contents and the ion bombardment damage. The hardness of the Tin film increases with increasing compressive stress generated in the film by virtue of ion bombardment. It becomes as high as up to 3500 kgf/mm2 when an appropriate substrate bias is applied.
- ST titanium nitride reactive sputter deposition cobalt alloy hardness
- IT Reactive sputtering

(deposition; preferred orientation and hardness of TiN film deposited using reactive magnetron sputter ion plating on cobalt alloy)

IT Crystal orientation

Hardness (mechanical)

(preferred orientation and hardness of TiN film deposited using reactive magnetron sputter ion plating on cobalt alloy)

IT Stress, mechanical

(residual, compressive, hardness from; preferred orientation and hardness of TiN film deposited using reactive magnetron sputter ion plating on cobalt alloy)

IT 12671-96-4, Stellite 6B 25583-20-4, Titanium nitride tin
RL: PEP (Physical, engineering or chemical process); PRP (Properties);
PROC (Process)

(preferred orientation and hardness of TiN film deposited using reactive magnetron sputter ion plating on cobalt alloy)

- AN 134:58374 CA
- TI Expansion valve and refrigerating system
- IN Watanabe, Kazuhiko; Yano, Masamichi
- PA Fujikoki Mfg. Co., Ltd., Japan

SO U.S., 14 pp. CODEN: USXXAM

DT Patent

LA English

IC ICM F16K031-00 ICS G05D027-00

NCL 251363000

CC 47-4 (Apparatus and Plant Equipment)

FAN.CNT 1

LWN.	~14 T T					
	PATENT NO.	KIND	DATE	APPLICATIO	N NO.	DATE
ΡI	US 6164624	A	20001226	US 1995-55	4718	19951107
	US 6397628	B1	20020604	US 2000-54	3706	20000405
	US 2002008150	A1	20020124	US 2001-96	4447	20010928
PRAI	JP 1995-82177	19950	407			
	JP 1995-170625	19950	706			
	US 1995-554718	19951	.107			
	US 2000-543706	20000	405			

- An expansion valve comprises an orifice formed in a valve body and a valve member fixed to a movable member. Movement of a diaphragm is transmitted to an actuating rod via a member and the actuating rod actuated the movable member to control the opening amount of the path between the valve member and the orifice. An orifice member affixed to the orifice is made of a material harder than the valve body, and free from erosion or other damage by a refrigerant, which will otherwise occur at the valve opening portion.
- ST refrigerating system expansion valve
- IT Refrigerants

Refrigerating apparatus

Valves

(expansion valve and refrigerating system)

IT Hydrocarbons, uses

RL: TEM (Technical or engineered material use); USES (Uses)

(halo; expansion valve and refrigerating system)

- IT 11114-34-4 12597-68-1, Stainless steel, uses 12597-71-6, Brass, uses 12671-96-4 37323-75-4
 - RL: DEV (Device component use); USES (Uses)

(expansion valve and refrigerating system)

- RE.CNT 22 THERE ARE 22 CITED REFERENCES AVAILABLE FOR THIS RECORD
- (1) Allen; US 2514532 1950
- (2) Anon; GB 2096279 1982
- (3) Anon; EP 0195993 1986
- (4) Anon; Engineered Materials Handbook 1995
- (5) Boltz; Handbook of Tables for Applied Engineering Science, 2nd Ed 1973
- (6) Campbell; US 2478040 1949
- (7) Chorkey; US 4834337 1989
- (8) Dube; US 2250362 1941
- (9) Heffner; US 5232015 1993
- (10) Heymann, F; American Society for Testing and Materials 1970, P212
- (11) Hilger; US 2141715 1938
- (12) Kitamura; US 5301520 1994
- (13) McGraw, H; Materials Handbook 12th Ed 1979, P930
- (14) Oberhuber; US 1679779 1928
- (15) Palmer; US 4815698 1989
- (16) Platon; US 2471448 1949
- (17) Robinson; US 3767164 1973
- (18) Robinson; US 3863889 1975
- (19) Shrode; US 1512243 1924
- (20) Shrode; US 1578179 1926
- (21) Thiel; US 4762733 1988
- (22) Vadasz; US 4513778 1985

- AN 133:287916 CA
- TI Corrosion/erosion resistance of Ultimet R31233 in a simulated feed for a radioactive vitrification facility
- AU Imrich, Kenneth J.; Sides, Brian K.; Gee, James T.
- CS Westinghouse Savannah River Company, Aiken, SC, 29808, USA
- SO Ceramic Transactions (2000), 107(Environmental Issues and Waste Management Technologies in the Ceramic and Nuclear Industries V), 381-387 CODEN: CETREW; ISSN: 1042-1122
- PB American Ceramic Society
- DT Journal
- LA English
- CC 71-11 (Nuclear Technology)
 Section cross-reference(s): 55, 57
- AB Corrosion, erosion, and corrosion/erosion tests were performed to evaluate the performance of nickel- and cobalt-based alloys in a simulated sludge/borosilicate frit slurry representative of the feed preparation system for a radioactive waste vitrification facility. Alloys tested included Type 304L stainless steel, Hastelloy C-276, Stellite 6B, and Ultimet. Testing indicated that Ultimet had improved wear resistance and similar corrosion resistance compared to Hastelloy C-276 in the simulated sludge/frit environment.
- ST high level waste vitrification equipment alloy corrosion erosion resistance
- IT Frits
 - (borosilicate; corrosion/erosion resistance of Ultimet R31233 and other alloys in a simulated feed for a high-level radioactive waste vitrification facility)
- IT Vitrification
 - (corrosion/erosion resistance of Ultimet R31233 and other alloys in a simulated feed for a high-level radioactive waste vitrification facility)
- IT High-level radioactive wastes
 - (sludges; corrosion/erosion resistance of Ultimet R31233 and other alloys in a simulated feed for a high-level radioactive waste vitrification facility)
- IT 12604-59-0, Hastelloy C-276 12611-86-8 12671-96-4, Stellite 6B 139658-36-9, Ultimet
 - RL: DEV (Device component use); TEM (Technical or engineered material use); USES (Uses)
 - (corrosion/erosion resistance of Ultimet R31233 and other alloys in a simulated feed for a high-level radioactive waste vitrification facility)
- RE.CNT 4 THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD
- (1) Crook, P; ASM Handbook 1995, V18
- (2) Crook, P; Advanced Materials & Processes 1994
- (3) Nava, J; corrosion Science 1993, V35(5-8) CAPLUS
- (4) Woodford, D; Metall Trans 1972, V3 CAPLUS
- L9 ANSWER 19 OF 20 REGISTRY COPYRIGHT 2005 ACS on STN
- RN 11105-36-5 REGISTRY
- ED Entered STN: 16 Nov 1984
- CN Cobalt alloy, base, Co 50-65,Cr 26-32,W 7-9.5,Fe 0-3,Ni 0-3,Si 0.4-2,C 1.2-1.7,Mn 0-1,Mo 0-1 (UNS R30012) (9CI) (CA INDEX NAME)
- OTHER CA INDEX NAMES:
- CN Carbon alloy, nonbase, Co 50-65,Cr 26-32,W 7-9.5,Fe 0-3,Ni 0-3,Si 0.4-2,C 1.2-1.7,Mn 0-1,Mo 0-1 (UNS R30012)
- CN Chromium alloy, nonbase, Co 50-65,Cr 26-32,W 7-9.5,Fe 0-3,Ni 0-3,Si 0.4-2,C 1.2-1.7,Mn 0-1,Mo 0-1 (UNS R30012)
- CN Iron alloy, nonbase, Co 50-65,Cr 26-32,W 7-9.5,Fe 0-3,Ni 0-3,Si 0.4-2,C 1.2-1.7,Mn 0-1,Mo 0-1 (UNS R30012)
- CN Manganese alloy, nonbase, Co 50-65,Cr 26-32,W 7-9.5,Fe 0-3,Ni 0-3,Si 0.4-2,C 1.2-1.7,Mn 0-1,Mo 0-1 (UNS R30012)
- CN Molybdenum alloy, nonbase, Co 50-65,Cr 26-32,W 7-9.5,Fe 0-3,Ni 0-3,Si 0.4-2,C 1.2-1.7,Mn 0-1,Mo 0-1 (UNS R30012)

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CN
     Nickel alloy, nonbase, Co 50-65, Cr 26-32, W 7-9.5, Fe 0-3, Ni 0-3, Si 0.4-2, C
     1.2-1.7, Mn 0-1, Mo 0-1 (UNS R30012)
     Silicon alloy, nonbase, Co 50-65,Cr 26-32,W 7-9.5,Fe 0-3,Ni 0-3,Si 0.4-2,C
CN
     1.2-1.7, Mn 0-1, Mo 0-1 (UNS R30012)
     Tungsten alloy, nonbase, Co 50-65,Cr 26-32,W 7-9.5,Fe 0-3,Ni 0-3,Si
CN
     0.4-2,C 1.2-1.7,Mn 0-1,Mo 0-1 (UNS R30012)
OTHER NAMES:
     Alloy 12
CN
     ASME SFA5.21-ERCoCr-B
CN
     AWS A5.21-ERCoCr-B
CN
     CoCr30W8
CN
     ERCoCr-B
CN
CN
     Haynes 12
     Haynes Stellite 12
CN
     HST-12
CN
CN
     KC 29 W
CN
     R30012
CN
     RCoCr-B
     SAE J775-VF7
CN
CN
     SAE VF7
CN
     Soudostel 12
CN
     Stellite 12
     Stellite WR12
CN
     UNS R30012
CN
CN
     VF7
CN
     Virium 12
CN
     X140CoCrW 56 30 8
     12631-62-8, 62412-99-1, 85132-16-7
DR
     C . Co . Cr . Fe . Mn . Mo . Ni . Si . W
MF
CI
     AYS
     STN Files: CA, CAPLUS, CIN, USPATFULL
DT.CA CAplus document type: Conference; Journal; Patent; Report
       Roles from patents: PREP (Preparation); PROC (Process); PRP
RL.P
       (Properties); USES (Uses)
       Roles from non-patents: PREP (Preparation); PROC (Process); PRP
       (Properties); RACT (Reactant or reagent); USES (Uses); NORL (No role in
       record)
                                       r
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Component	Component Percent			Component Registry Numbe	21
=====+=========+=======================					
Co	50	-	65	7440-48-4	
Cr	26	-	32	7440-47-3	
W	7	-	9.5	7440-33-7	
Fe	0	-	3	7439-89-6	
Ni	0	-	3	7440-02-0	
Si	0.4	-	2	7440-21-3	
C	1.2	-	1.7	7440-44-0	
Mn	0	-	1	7439-96-5	
Mo	0	-	1	7439-98-7	

112 REFERENCES IN FILE CA (1907 TO DATE)
112 REFERENCES IN FILE CAPLUS (1907 TO DATE)

- AN 141:193639 CA
- TI Development of 3D functionally graded models by laser-assisted coaxial powder injection
- AU Yakovlev, Artem; Bertrand, Ph.; Smurov, Igor Y.
- CS Ecole Nationale d'Ingenieurs de Saint-Etienne, Saint Etienne, 42023, Fr.
- Proceedings of SPIE-The International Society for Optical Engineering (2004), 5399 (Laser-Assisted Micro- and Nanotechnologies 2003), 220-227 CODEN: PSISDG; ISSN: 0277-786X

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SPIE-The International Society for Optical Engineering
PB
DT
     Journal
LA
     English
     56-4 (Nonferrous Metals and Alloys)
CC
     Relatively new method of producing 3D objects with Functionally Graded
AB
     Material (FGM) structure is realized by coaxial powder injection with
     variable composition into the zone of laser beam action.
                                                                The desired 3D
     material distribution is realized by repetitive deposition process.
     Theor. anal. and exptl. results show essential role of radiation mode and
     powder granularity as optimization parameters. Applied laser sources are
     continuous wave Nd:YAG(HAAS 2006D, 2kW), pulse-periodic Nd:YAG(HAAS HL304P, avg. power 300 W), quasi-cw CO2 (Rofin-Sinar, 300 W). Among
     applied materials are nanostructured WC/Co, CuSn, Stainless steel 316L,
     430L, Co-base alloy, nanostructured FeCu, etc. The originality of
     obtained results is that different gradient types are produced "in situ"
     and combined within one sample: smooth, sharp or multilayered gradients.
     The number of samples is produced and examined with metallog. and SEM anal.
     The minimal spatial gradient resolution (transition zone between 2 different
     materials) is starting from 10 \mu and can be varied in a wide range; the
     surface roughness depends from powder granularity, best value of Ra is
     about 5 \mum, microhardness of differet zones of samples is varied from
     120 to 450 HV. The achieved geometry spatial resolution is 200 μm.
     steel cobalt copper alloy laser prototyping powder injection
ST
IT
     Lasers
     Microhardness
     Microstructure
        (development of 3D functionally graded models by laser-assisted coaxial
        powder injection)
IT
     Composites
        (functionally gradient; development of 3D functionally graded models by
        laser-assisted coaxial powder injection)
IT
     Models (physical)
        (prototypes; development of 3D functionally graded models by
        laser-assisted coaxial powder injection)
                 56589-45-8, Iron alloy, Fe 65-71, Cr 17.0-19.0, Ni
TT
     12611-86-8
     8.00-10.00,Si 2.00-3.00,Mn 0.80-1.50,W 0.80-1.20,C 0.40-0.50,P 0-0.045,S
     0-0.045 (DIN 1.4873)
     RL: NUU (Other use, unclassified); USES (Uses)
        (development of 3D functionally graded models by laser-assisted coaxial
        powder injection)
     11105-36-5, Stellite 12
                                11134-23-9
                                             51636-79-4
IT
     117629-22-8, Iron alloy, Fe 80-84, Cr 16.0-18.0, Mn 0-1.0, Si 0-1.0, P
                                                141559-15-1, Cobalt alloy, Co
     0-0.04,C 0-0.03,S 0-0.03 (JIS SUS 430L)
     88, WC 12
     RL: PEP (Physical, engineering or chemical process); PRP (Properties); PYP
     (Physical process); PROC (Process)
        (development of 3D functionally graded models by laser-assisted coaxial
        powder injection)
              THERE ARE 10 CITED REFERENCES AVAILABLE FOR THIS RECORD
       10
(1) Chen, I; Materials Science and Engineering 2001, VA317, P226 CAPLUS
(2) Ensz, M; Critical Issues For Functionally Graded Material Deposition By
    Laser Engineered Net Shaping (LENS)
(3) Iakovlev, A; IQEC proceedings 2002
```

- (4) Jehnming, L; Journal of Materials Processing Technology 2000, V105, P17
- (5) Jehnming, L; Optics & Laser Technology 1999, V31, P251
- (6) Lin, J; Optics & Laser Technology 1998, V30, P77 CAPLUS
- (7) Rajiv, A; JOM-e 2000, V52(1)
- (8) Terry, W; Wohlers Report 2001 Rapid Prototyping & Tooling State of the Industry Annual Worldwide Progress Report
- (9) Wu, X; Surface & Coatings technology 1996, 79, P200
- (10) Wu, X; Surface and Coatings Technology 1999, V115, P111 CAPLUS

- AN 141:160593 CA
- TI Activated combustion HVAF coatings for protection against wear and high temperature corrosion
- AU Verstak, A.; Baranovski, V.
- CS UniqueCoat Technologies, Ashland, VA, USA
- Thermal Spray 2003: Advancing the Scienceand Applying the Technology, Proceedings of the International Thermal Spray Conference, Orlando, FL, United States, May 508, 2003 (2003), Volume 1, 535-541. Editor(s): Marple, Basil R.; Moreau, Christian. Publisher: ASM International, Materials Park, Ohio.

 CODEN: 69EUUZ; ISBN: 0-87170-785-3
- DT Conference
- LA English
- CC 56-6 (Nonferrous Metals and Alloys)
- AB Activated-combustion high-velocity air-fuel (HVAF) spraying involves a jet of air-fuel combustion products to deposit coatings of metal and carbide powders. In the process, spray particles are heated to below their melting temperature while accelerated to a velocity typically 700-850 m/s to form a coating on impact with a substrate. A low oxygen content and high d. are distinguishing features of the coatings and result in their excellent performance under conditions of severe wear and corrosion. Besides a new level of coating quality, the coating process demonstrates outstanding efficiency and spray rates 5-10 times exceeding those of the high-velocity oxy-fuel counterparts. Results on the characterization of selected metal and carbide coatings are presented, and their applications are described.
- ST wear resistant anticorrosive spray coating
- IT Coating materials

(abrasion-resistant; activated combustion high-velocity air-fuel coatings for protection against wear and high temperature corrosion)

IT Coating materials

(anticorrosive; activated combustion high-velocity air-fuel coatings for protection against wear and high temperature corrosion)

IT Coating process

(spray; activated combustion high-velocity air-fuel coatings for protection against wear and high temperature corrosion)

IT 11105-36-5, Stellite 12 12682-01-8, Alloy 625 56273-47-3, Alloy 671 62531-60-6 112417-62-6

RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); TEM (Technical or engineered material use); PROC (Process); USES (Uses)

(activated combustion high-velocity air-fuel coatings for protection against wear and high temperature corrosion)

- RE.CNT 9 THERE ARE 9 CITED REFERENCES AVAILABLE FOR THIS RECORD
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- (4) Hanson, T; J of Thermal Spray Technol 2002, V11(1), P75 CAPLUS
- (5) Kreye, H; Proceedings of the 4th HVOF Colloquium 1997, P13
- (6) Legoux, J; Proceedings of the International Thermal Spray Conference 2000, P479 CAPLUS
- (7) Papyrin, A; Proceeding of the International Thermal Spray Conference 2002, p380
- (8) Stoltenhoff, T; Proceeding of the International Thermal Spray Conference 2002, P366
- (9) Verstak, A; Corrosion'99 1999, Paper No 74

- AN 141:92528 CA
- TI Temperature monitoring of Nd:YAG laser cladding (CW and PP) by advanced pyrometry and CCD-camera-based diagnostic tool
- AU Doubenskaia, M.; Bertrand, Ph.; Smurov, Igor Y.
- CS Lab. DIPI, Ecole Nationale d'Ingenieurs de Saint-Etienne, Saint-Etienne,

42023, Fr.

- Proceedings of SPIE-The International Society for Optical Engineering (2004), 5399(Laser-Assisted Micro- and Nanotechnologies 2003), 212-219 CODEN: PSISDG; ISSN: 0277-786X
- PB SPIE-The International Society for Optical Engineering
- DT Journal
- LA English
- CC 56-6 (Nonferrous Metals and Alloys)
- AB The set of original pyrometers and the special diagnostic CCD-camera were applied for monitoring of Nd:YAG laser cladding (Pulsed-Periodic and Continuous Wave) with coaxial powder injection and online measurement of cladded layer temperature The expts. were carried out in course of elaboration of wear resistant coatings using various powder blends (WC-Co, CuSn, Mo, Stellite grade 12, etc.) applying variation of different process parameters: laser power, cladding velocity, powder feeding rate, etc. Surface temperature distribution to the cladding seam and the overall temperature

mapping were registered. The CCD-camera based diagnostic tool was applied for: (i) monitoring of flux of hot particles and its instability; (ii) measurement of particle-in-flight size and velocity; (iii) monitoring of particle collision with the clad in the interaction zone.

- ST laser cladding surface temp pyrometry CCD camera
- IT Coating materials

(abrasion-resistant; temperature monitoring in Nd:YAG laser cladding by advanced pyrometry and CCD-camera-based diagnostic tool)

IT Velocity

(of particles; temperature monitoring in Nd:YAG laser cladding by advanced pyrometry and CCD-camera-based diagnostic tool)

IT Laser cladding

Surface temperature

(temperature monitoring in Nd:YAG laser cladding (CW and PP) by advanced pyrometry and CCD-camera-based diagnostic tool)

IT CCD cameras

Particle size distribution

Pyrometry

(temperature monitoring in Nd:YAG laser cladding by advanced pyrometry and CCD-camera-based diagnostic tool)

IT 12005-21-9, YAG

RL: DEV (Device component use); USES (Uses)

(laser, neodymium-doped; temperature monitoring in Nd:YAG laser cladding by advanced pyrometry and CCD-camera-based diagnostic tool)

IT 7439-98-7, Molybdenum, processes 11105-36-5, Stellite 12 12003-21-3 12597-70-5, Bronze 12637-51-3

RL: PEP (Physical, engineering or chemical process); PRP (Properties); PYP (Physical process); PROC (Process)

(temperature monitoring in Nd:YAG laser cladding by advanced pyrometry and CCD-camera-based diagnostic tool)

- RE.CNT 19 THERE ARE 19 CITED REFERENCES AVAILABLE FOR THIS RECORD
- (1) Bertrand, P; Controle et Optimisation des Procedes Industriels Hautes Temperatures utilisant les faisceaux d'energie concentree (Laser, Plasma, Faisceau d'electrons) par pyrometrie optique 2001
- (2) Bertrand, P; Proceedings of the ITSC2002 2002
- (3) Coates, P; Metrologia 1981, V17, P103
- (4) Daniel, N; NASA Technical Memorandum 1997, P107433
- (5) Duvaut, T; Revue generale de Thermique 1996, V35, P185 CAPLUS
- (6) Duvaut, T; These Universite de REIMS CHAMPAGNE-ARDENNES 1994
- (7) Gebbie, H; Nature 1972, V240, P391 CAPLUS
- (8) Ignatiev, M; Applied Surface Science 1996, V96-98, P505 CAPLUS
- (9) Ignatiev, M; Applied Surface Science 1997, V109/110, P498 CAPLUS
- (10) Ignatiev, M; High Temperature Material Processes 1997, V1, P109 CAPLUS
- (11) Ignatiev, M; Journal of Measurement Science and Technology 1994, V5, P563 CAPLUS
- (12) Ignatiev, M; TEMPECO'96 1997, P569
- (13) Leal, C; These Universite de POITIERS 1998

- (14) Quinn, T; Temperature 1983 (15) Smurov, I; CISFFEL-6 1998, P647 (16) Smurov, I; CISFFEL-6 1998, P655 (17) Smurov, I; Proceedings of the First International WLT-Conference on Lasers in Manufacturing 2001, P248 (18) Ya, S; High Temperatures-High Pressures 1972, V4, P715 (19) Ya, S; High Temperatures-High Pressures 1976, V8, P493 REFERENCE 4 ΑN 140:378762 CA Laser cladding of wear resistant metal matrix composite coatings ΤI Yakovlev, A.; Bertrand, Ph.; Smurov, I. ΑU CS DIPI, ENISE, Saint Etienne, 42023, Fr. Thin Solid Films (2004), 453-454, 133-138 SO CODEN: THSFAP; ISSN: 0040-6090 PB Elsevier B.V. DT Journal LA English 56-6 (Nonferrous Metals and Alloys) CC A number of coatings with wear-resistant properties as well as with a low AB friction coefficient are produced by laser cladding. The structure of these coatings is determined by required performance and realized as metal matrix composite (MMC), where solid lubricant serves as a ductile matrix (e.g. CuSn), reinforced by appropriate ceramic phase (e.g. WC/Co). One of the engineered coatings with functionally graded material (FGM) structure has a dry friction coefficient 0.12. Coatings were produced by coaxial injection of powder blend into the zone of laser beam action. Metallog. and tribol. examns. were carried out confirming the advanced performance of engineered coatings. metal matrix composite wear resistant coating laser cladding ST TΤ Coating materials (abrasion-resistant, metal matrix composite; laser cladding preparation and properties of wear-resistant metal matrix composite coatings) IT Friction Laser cladding (laser cladding preparation and properties of wear-resistant metal matrix composite coatings) ITMetal matrix composites (wear-resistant coatings; laser cladding preparation and properties of wear-resistant metal matrix composite coatings) 117629-22-8, Aisi4301 IT RL: PEP (Physical, engineering or chemical process); PRP (Properties); PYP (Physical process); TEM (Technical or engineered material use); PROC (Process); USES (Uses) (composites with tungsten carbide reinforcement and CuSn solid lubricant, wear-resistant coatings; laser cladding preparation and properties of wear-resistant metal matrix composite coatings) IT 11105-36-5, Stellite 12 RL: PEP (Physical, engineering or chemical process); PRP (Properties); PYP (Physical process); TEM (Technical or engineered material use); PROC (Process); USES (Uses) (core, wear-resistant coating component; laser cladding preparation and properties of wear-resistant metal matrix composite coatings) TT 12667-47-9
 - 112417-62-6
 RL: PEP (Physical, engineering or chemical process); PRP (Properties); PYP (Physical process); TEM (Technical or engineered material use); PROC

(reinforcement phase, composites with CuSn solid lubricant,

wear-resistant metal matrix composite coatings)

RL: PEP (Physical, engineering or chemical process); PRP (Properties); PYP (Physical process); TEM (Technical or engineered material use); PROC

wear-resistant coatings; laser cladding preparation and properties of

(Process); USES (Uses)

IT

(Process); USES (Uses) (reinforcement phase, composites with steel matrix and CuSn solid lubricant, wear-resistant coatings; laser cladding preparation and properties of wear-resistant metal matrix composite coatings) 51636-79-4 IT 12675-87-5 RL: PEP (Physical, engineering or chemical process); PRP (Properties); PYP (Physical process); TEM (Technical or engineered material use); PROC (Process); USES (Uses) (solid lubricant, wear-resistant coating component; laser cladding preparation and properties of wear-resistant metal matrix composite coatings) THERE ARE 6 CITED REFERENCES AVAILABLE FOR THIS RECORD RE.CNT 6 (1) Lin, J; Opt Laser Technol 1999, V31, P251 CAPLUS (2) Lin, J; Opt Laser Technol 1999, V31, P565 (3) Man, H; Scripta Mater 2001, V44, P2801 CAPLUS (4) Pei, Y; Acta Mater 2000, V48, P2617 CAPLUS (5) Przybyowicz, J; J Mater Process Technol 2001, V109, P154 (6) Wu, X; Surf Coat Technol 1999, V115, P111 CAPLUS REFERENCE 5 140:132283 CA AN Activated combustion HVAF: new development in solid particle spray TΙ technology Verstak, A.; Baranovski, V. ΑII CS UniqueCoat Technologies, Ashland, VA, USA Surface Engineering: Coatings and Heat Treatments, Proceedings of the 1st SO ASM International Surface Engineering Congress and the 13th International Federation for Heat Treatment and Surface Engineering Congress, Columbus, OH, United States, Oct. 7-10, 2002 (2003), Meeting Date 2002, 685-689. Editor(s): Popoola, Oludele O. Publisher: ASM International, Materials Park, Ohio. CODEN: 69DYAM; ISBN: 0-87170-781-0 DT Conference English LA 57-9 (Ceramics) CC Section cross-reference(s): 55, 56 Activated Combustion HVAF Spraying (AC-HVAF) utilizes a jet of air and AB qaseous fuel combustion products to deposit coatings of metallic and carbide powders. In the jet, spray particles are heated below their melting temperature while accelerated to velocity well above 700 m/s, forming a coating upon impact with a substrate. Low oxygen content and high d. are basic advantages of the AC-HVAF coating structure. The AC-HVAF process demonstrates outstanding technol. efficiency and spray rates many folds exceeding those of the HVOF counterparts. activated combustion HVAF spraying cermet alloy microstructure ŞТ ΤТ Cermets Combustion Microstructure Particle size Spraying (activated combustion HVAF solid particle spray technol.) 7440-22-4, Silver, processes 7440-50-8, Copper, processes 11105-36-5, IT 12682-01-8, Alloy 625 56273-47-3, Alloy 671 82839-77-8 RL: PEP (Physical, engineering or chemical process); PYP (Physical process); TEM (Technical or engineered material use); PROC (Process); USES (Uses) (activated combustion HVAF solid particle spray technol.) 12070-12-1, Tungsten carbide 54988-78-2 112417-62-6 RL: PEP (Physical, engineering or chemical process); PYP (Physical process); TEM (Technical or engineered material use); PROC (Process); USES (cermet; activated combustion HVAF solid particle spray technol.) IT 74-98-6, Propane, processes

RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); PYP (Physical process); TEM (Technical or engineered material use); PROC (Process); USES (Uses)

(fuel; activated combustion HVAF solid particle spray technol.)

T 7429-90-5, Aluminum, processes

RL: PEP (Physical, engineering or chemical process); PYP (Physical process); TEM (Technical or engineered material use); PROC (Process); USES (Uses)

(substrate; activated combustion HVAF solid particle spray technol.)

REFERENCE 6

- AN 140:62665 CA
- TI Application of finite element method to plasma weld surfacing of highly stressed components
- AU Matthes, K.-J.; Alaluss, K.; Semmler, U.; Haase, J.; Gebert, A.
- CS Chemnitz, Germany
- SO DVS-Berichte (2003), 225, 273-278
 - CODEN: DVSBA3; ISSN: 0418-9639
- PB Verlag fuer Schweissen und Verwandte Verfahren DVS-Verlag
- DT Journal
- LA German
- CC 55-6 (Ferrous Metals and Alloys)
- AB Weld surfacing of steel (S235JR and S355JO) with wear resistant Co-base alloy Stellit 6 and 12, Ni-base alloy Ni625, and V-base alloy V12 is studied. Due to significant differences in thermo-phys. and mech. properties between base and filler materials, FEM modeling is performed for computation the weld pool geometry, residual stress distribution, and distortions of a rolling mill roller segment. Calcn. and exptl. results well agreed.
- ST plasma weld surfacing steel finite element simulation
- IT Weld surfacing

(finite-element simulation of plasma weld surfacing of highly stressed steel components with Co, Ni, and V alloys)

IT Simulation and Modeling, physicochemical

(finite-element; of plasma weld surfacing of highly stressed steel components with Co, Ni, and V alloys)

IT Welding of metals

(plasma-arc; finite-element simulation of plasma weld surfacing of highly stressed steel components with Co, Ni, and V alloys)

IT 11105-35-4, Stellite 6 11105-36-5, Stellite 12 12682-01-8, Ni625 58503-89-2, S235JR, processes 71497-79-5, S355JO, processes 639475-36-8, V12 (Alloy)

RL: PEP (Physical, engineering or chemical process); PRP (Properties); PYP (Physical process); TEM (Technical or engineered material use); PROC (Process); USES (Uses)

(finite-element simulation of plasma weld surfacing of highly stressed steel components with Co, Ni, and V alloys)

RE.CNT 8 THERE ARE 8 CITED REFERENCES AVAILABLE FOR THIS RECORD

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- (2) Anon; ANSYS User's Manuals 1998-2000
- (3) Anon; Technologieentwicklung zur Beherrschung der Verzugsproblematik beim Auftragschweien langer Maschinenmesser und Verschleileisten unter Nutzung von FEM-Berechnungen 2003
- (4) Esi Group; SYSWELD 2000 Manuals, http://www.esi-group.com 2000
- (5) Lugscheider, E; Untersuchungen von WIG- und plasma-pulverauftraggeschweiter Hartlegierungen fur Ventilsitzbeschichtungen 1989
- (6) Radaj, D; Schweiprozesimulation: Grundlagen und Anwendungen 1992
- (7) Richter, F; Stahleisen Sonderberichte 1983, 10, CAPLUS
- (8) Touloukian, Y; Thermophysical Properties of Matter 1979, V14

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Braze, braze-containing material, and process for repair of defect in
TI
    metal article surface
    Nakahashi, Masako; Yasuda, Yuji; Asai, Satoshi; Tokunaga, Takashi;
IN
    Nishimoto, Kazutoshi; Saita, Kazuyuki
    Toshiba Corp., Japan; Toshiba Engineering Co.
PA
SO
    Jpn. Kokai Tokkyo Koho, 9 pp.
    CODEN: JKXXAF
    Patent
DT
LA
    Japanese
    ICM B23K035-30
IC
     ICS B23P006-00; C22C019-03
     56-3 (Nonferrous Metals and Alloys)
    Section cross-reference(s): 57
FAN.CNT 1
                                        APPLICATION NO. DATE
    PATENT NO.
                    KIND DATE
                                         _____
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                                        JP 2002-138762 20020514
    JP 2003326387 A2 20031118
PΤ
PRAI JP 2002-138762 20020514
    The braze comprises a main metal which has m.p. lower than the article
    metal, a minor metal (a) which alloys the main metal and decreases the
    m.p., and a minor metal (b) which alloys the main metal or minor metal (a)
     and produces a precipitate with hardness higher than the main metal. The braze
     shows high hardness, wear resistance, and defect filling efficiency. To
     improve hardness and overlay thickness a hard material is added to the
    braze. The repair process includes applying the braze (or braze-containing
    material) to the defect and filling the defect with the braze by heating
     in inert gas atmospheric or vacuum. Optionally a wear-resistant piece is
joined
    to the metal surface by the braze to cover the defect.
    braze compn metal surface defect repair
IT
        (brazes for repair of metal surface defects with improved hardness and
       overlay thickness and filling efficiency)
IT
    Borides
    Carbides
    Nitrides
    RL: TEM (Technical or engineered material use); USES (Uses)
        (hard material, added to brazes; brazes for repair of metal surface
       defects with improved hardness and overlay thickness and filling
       efficiency)
    Cobalt alloy, base
IT
    Nickel alloy, base
    RL: TEM (Technical or engineered material use); USES (Uses)
        (hard material, added to brazes; brazes for repair of metal surface
       defects with improved hardness and overlay thickness and filling
       efficiency)
     7429-90-5, Aluminum, uses 7439-89-6, Iron, uses 7439-93-2, Lithium,
TT
          7440-21-3, Silicon, uses 7440-48-4, Cobalt, uses 7440-50-8,
     Copper, uses
     RL: TEM (Technical or engineered material use); USES (Uses)
        (braze component; brazes for repair of metal surface defects with
        improved hardness and overlay thickness and filling efficiency)
                622331-41-3 622331-42-4 622331-43-5
ΙT
     11122-45-5
     RL: TEM (Technical or engineered material use); USES (Uses)
        (brazes; brazes for repair of metal surface defects with improved
       hardness and overlay thickness and filling efficiency)
     10043-11-5, Boron nitride (BN), uses 11105-36-5, Stellite 12
                     12667-49-1
                                 37270-35-2, Stellite 1
                                                         51613-82-2
     6, Stellite 21
     622331-44-6
     RL: TEM (Technical or engineered material use); USES (Uses)
        (hard material, added to brazes; brazes for repair of metal surface
       defects with improved hardness and overlay thickness and filling
       efficiency)
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REFERENCE 8 AN 139:340204 CA Use of the finite-element method in manufacture of hot forming tools by TI near-net shaping weld surfacing Matthes, Klaus-Juergen; Alaluss, Khaled ΑU Chemnitz, Germany CS Schweissen & Schneiden (2003), 55(8), 436-438,440,442-444 SO CODEN: SCSCA4; ISSN: 0036-7184 Verlag fuer Schweissen und Verwandte Verfahren DVS-Verlag PB DTJournal LA German 55-6 (Ferrous Metals and Alloys) CC A calcn. model for near-net-shape weld surfacing of a cross rolling AB segment is introduced. At the end, the weld pool geometry, its deformations, and its residual stresses can be calculated Weld seam defects, lacks of fusion, and base metal accumulation can be analyzed and prevented by heat flux d. adjustment. Well accordance between calcns. and expts. could be shown by two examples. hot forming tool weld surfacing finite element simulation; steel forming ST tool abrasion resistant coating weld surfacing simulation Coating materials TT (abrasion-resistant; finite-element simulation in manufacture of hot forming tools by near-net shaping weld surfacing) IT Weld surfacing (finite-element simulation in manufacture of hot forming tools by near-net shaping weld surfacing) Simulation and Modeling, physicochemical IT (finite-element; finite-element simulation in manufacture of hot forming tools by near-net shaping weld surfacing) IT Tools (forming; finite-element simulation in manufacture of hot forming tools by near-net shaping weld surfacing) Stress, mechanical IT (residual; finite-element simulation in manufacture of hot forming tools by near-net shaping weld surfacing) 11105-36-5, Stellite 12 IT RL: DEV (Device component use); PEP (Physical, engineering or chemical process); PYP (Physical process); PROC (Process); USES (Uses) (coating; finite-element simulation in manufacture of hot forming tools by near-net shaping weld surfacing) 12682-01-8, Ni 625 IT RL: DEV (Device component use); PEP (Physical, engineering or chemical process); PYP (Physical process); PROC (Process); USES (Uses) (intermediate layer; finite-element simulation in manufacture of hot forming tools by near-net shaping weld surfacing) 58503-89-2, S235JR, processes TΤ RL: DEV (Device component use); PEP (Physical, engineering or chemical process); PYP (Physical process); PROC (Process); USES (Uses) (tool; finite-element simulation in manufacture of hot forming tools by near-net shaping weld surfacing)

RE.CNT 6 THERE ARE 6 CITED REFERENCES AVAILABLE FOR THIS RECORD

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- (2) Anon; ANSYS User's Manual 1998-2002
- (3) Lugscheider, E; Untersuchungen von WIG- und plasma-pulverauftraggeschweißten Hartlegierungen fur Ventilsitzbeschichtungen 1989, AIF-Bericht 6910
- (4) Radaj, D; SchweiBprozesssimulation, Grundlagen und Anwendungen 1999
- (5) Richter, F; Stahleisen-Sonderberichte 1983, 10, CAPLUS
- (6) Touloukian, Y; Thermophysical properties of matter 1979

- AN 136:266491 CA
- TI Evaluation of the characteristics and wear resistance of layers produced in a ion-nitrided Stellite alloy
- AU Riofano, Rosamel M. Munoz; Casteletti, Luiz Carlos; Amoni, Eduardo Augusto B.; Nucci, Rafael
- CS Escola de Engenharia de Sao Carlos, Universidade de Sao Paulo, Brazil
- SO EBRATS 2000, Encontro e Exposicao Brasileira de Tratamentos de Superficie, 10th, Sao Paulo, Brazil, May 22-25, 2000 (2000), 340-347 Publisher: Associacao Brasileira de Tratamentos de Superficie, Sao Paulo, Brazil. CODEN: 69CGI5
- DT Conference; (computer optical disk)
- LA Portuguese
- CC 56-7 (Nonferrous Metals and Alloys)
- AB In the present work, the Stellite 12 alloy with the chemical composition 0.87C-0.94Mn-1.22Si-1,78Ni-31.63Cr-9.74W-3.51Fe-48.72Co was ion-nitrided and the temps., time of treatment, and frequencies of the pulse were varied to obtain the most appropriate layer. The layers were characterized by metallog. and microhardness tests, resistance to wear, and EDX probe. The treatment was effective to increase the resistance to abrasive wear. The layer was formed on the substrate, being absent of surface carbides. The ion nitrided layer consisted of chromium nitrides of the type CrN and Cr2N. The EDX anal. indicated the possibility of the carbonitrides presence in the surface.
- ST cobalt alloy ion nitriding wear resistance
- IT Coating materials

(abrasion-resistant; evaluation of characteristics and wear resistance of layers produced on ion-nitrided Stellite alloy)

- IT Nitriding
 - (plasma; evaluation of characteristics and wear resistance of layers produced on ion-nitrided Stellite alloy)
- IT 11105-36-5, Stellite 12
 - RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); PRP (Properties); PYP (Physical process); PROC (Process) (evaluation of characteristics and wear resistance of layers produced on ion-nitrided Stellite alloy)
- IT 12053-27-9P, Chromium nitride Cr2N
 - RL: SPN (Synthetic preparation); PREP (Preparation) (evaluation of characteristics and wear resistance of layers produced
 - on ion-nitrided Stellite alloy)
- IT 24094-93-7P, Chromium nitride CrN
 - RL: SPN (Synthetic preparation); PREP (Preparation)

(surface layer containing; evaluation of characteristics and wear resistance of layers produced on ion-nitrided Stellite alloy)

- RE.CNT 3 THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD
- (1) Anon; Metals Handbook, 9th edition V3, P207
- (2) Kim, S; Surface and Coatings Technology 1995, V74-75, P425
- (3) Neville, A; Wear 1999, V233-235, P596 CAPLUS

- AN 136:203504 CA
- TI Thermal fatigue characteristics of PTA hardfaced steels
- AU Kang, S. H.; Shinoda, T.; Kato, Y.; Jeong, H. S.
- CS Nagoya University, Nagoya, 464-8603, Japan
- SO Surface Engineering (2001), 17(6), 498-504 CODEN: SUENET; ISSN: 0267-0844
- PB IOM Communications Ltd.
- DT Journal
- LA English
- CC 55-12 (Ferrous Metals and Alloys)
- AB Many types of hard material are coated on the surface to improve their wear resistance. Addition of vanadium carbide to Co based alloys (stellite number 21) as a hard material powder is one of the ways to improve the wear

resistance characteristics of the surface layer. The plasma transfer arc (PTA) welding process was introduced as a coating technol. for elevated temperature surface modification. This process has recently generated interest in the surface modification field owing to its operability, low initial cost of equipment, high deposition rate, and small dilution rate. layers produced by PTA considerably improve the hardness and wear resistance of surface layers for elevated temperature applications. carbide (VC) addition into stellite powder showed a significant improvement in wear resistance. However, alloys containing VC showed pronounced sensitivity to hot cracking under repeated heating and cooling environments. This study clarifies the cause of thermal fatigue cracking in Co based alloy deposits with VC powder addns. Cracks result from the difference in thermal expansion coefficient between the matrix and the Cracks initiate in the central part of the surface region and grow in a perpendicular direction towards the surface. The tendency for thermal fatique crack initiation seems to increase with increasing carbide volume fraction and decrease as the volume fraction of the dendritic region decreases.

thermal fatique hardfaced steel welding hot crack wear ST

TT Microcrack

(hot; thermal fatigue characteristics of PTA hardfaced steels)

IT Welding

(plasma transfer arc; thermal fatigue characteristics of PTA hardfaced steels)

IT Cooling

Crack initiation

Hardness (mechanical)

Thermal expansion

Thermal fatigue

Wear

(thermal fatigue characteristics of PTA hardfaced steels)

ITCarbides

RL: PNU (Preparation, unclassified); PREP (Preparation)

(thermal fatigue characteristics of PTA hardfaced steels)

12741-56-9, SKD61 TТ

RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); PYP (Physical process); TEM (Technical or engineered material use); PROC (Process); USES (Uses)

(thermal fatique characteristics of PTA hardfaced steels)

12070-10-9, Vanadium carbide IT

RL: MOA (Modifier or additive use); USES (Uses)

(thermal fatigue characteristics of PTA hardfaced steels)

11105-35-4, Stellite 6 11105-36-5, Stellite 12 12629-02-6, Stellite 21 TT 125780-51-0, Stellite 32

RL: PEP (Physical, engineering or chemical process); PRP (Properties); PYP (Physical process); TEM (Technical or engineered material use); PROC (Process); USES (Uses)

(thermal fatigue characteristics of PTA hardfaced steels)

THERE ARE 9 CITED REFERENCES AVAILABLE FOR THIS RECORD

- (1) ASM International; Metals handbook, 10th edn 1990, V2, P446
- (2) Chase, T; Report R1-R23
- (3) Dieter, G; Mechanical metallurgy, 2nd edn 1976, P449
- (4) Glenny, E; J Inst Met 1960, V88, P449 CAPLUS
- (5) Hashimoto, T; Weld Int 1997, V11, P328
- (6) Kim, H; Surf Eng 1999, V15(6), P495 CAPLUS
- (7) Sasaki, K; Overlaying by plasma transferred arc welding Report IIW-Doc IX-1669-92, P23
- (8) Sasaki, K; Proc 5th Thermal Spray Conf 1993, P385 CAPLUS
- (9) Shinoda, T; Zvaranie Svarovani 1999, V10(48), P226
- ANSWER 20 OF 20 REGISTRY COPYRIGHT 2005 ACS on STN L9
- RN 11105-35-4 REGISTRY
- ED Entered STN: 16 Nov 1984
- Cobalt alloy, base, Co 56-65, Cr 27.0-31.0, W 3.5-4.5, Fe 0-3.0, Ni 0-3.0, Mo CN

```
0-1.5, Si 0-1.5, C 0.9-1.4, Mn 0-1.0 (UNS R30006) (9CI) (CA INDEX NAME)
OTHER CA INDEX NAMES:
     Carbon alloy, nonbase, Co 56-65, Cr 27.0-31.0, W 3.5-4.5, Fe 0-3.0, Ni
     0-3.0, Mo 0-1.5, Si 0-1.5, C 0.9-1.4, Mn 0-1.0 (UNS R30006)
     Chromium alloy, nonbase, Co 56-65, Cr 27.0-31.0, W 3.5-4.5, Fe 0-3.0, Ni
CN
     0-3.0, Mo 0-1.5, Si 0-1.5, C 0.9-1.4, Mn 0-1.0 (UNS R30006)
     Iron alloy, nonbase, Co 56-65,Cr 27.0-31.0,W 3.5-4.5,Fe 0-3.0,Ni 0-3.0,Mo
     0-1.5, Si 0-1.5, C 0.9-1.4, Mn 0-1.0 (UNS R30006)
     Manganese alloy, nonbase, Co 56-65, Cr 27.0-31.0, W 3.5-4.5, Fe 0-3.0, Ni
CN
     0-3.0, Mo 0-1.5, Si 0-1.5, C 0.9-1.4, Mn 0-1.0 (UNS R30006)
     Molybdenum alloy, nonbase, Co 56-65, Cr 27.0-31.0, W 3.5-4.5, Fe 0-3.0, Ni
CN
     0-3.0, Mo 0-1.5, Si 0-1.5, C 0.9-1.4, Mn 0-1.0 (UNS R30006)
     Nickel alloy, nonbase, Co 56-65,Cr 27.0-31.0,W 3.5-4.5,Fe 0-3.0,Ni
CN
     0-3.0, Mo 0-1.5, Si 0-1.5, C 0.9-1.4, Mn 0-1.0 (UNS R30006)
     Silicon alloy, nonbase, Co 56-65, Cr 27.0-31.0, W 3.5-4.5, Fe 0-3.0, Ni
CN
     0-3.0, Mo 0-1.5, Si 0-1.5, C 0.9-1.4, Mn 0-1.0 (UNS R30006)
     Tungsten alloy, nonbase, Co 56-65, Cr 27.0-31.0, W 3.5-4.5, Fe 0-3.0, Ni
CN
     0-3.0, Mo 0-1.5, Si 0-1.5, C 0.9-1.4, Mn 0-1.0 (UNS R30006)
OTHER NAMES:
     60Co29Cr4.5W
CN
CN
     Acrite Co 40
CN
     Aircoloy 6
     Akrit Co40
CN
     Alloy 6
CN
     AMS 5373
CN
     AMS 5387
CN
     AMS 5788
CN
CN
     APM6615
CN
     Co29Cr4.5WC1.2
CN
     COBSTEL 6
     CoCr28W5
CN
CN
     CoCr29W5C1.3
CN
     CoCrA
     Corolit 6
CN
CN
     Corosint CoCr6
CN
     ERCoCr-A
CN
     Hardex 6
CN
     Haynes 6
     Haynes Stellite 6
CN
CN
     HS6
     KC 26W
CN
CN
     KSP-6
CN
     Milit 6
CN
     R30006
CN
     RCoCr-A
CN
     Stellite 6
CN
     Stellite alloy 6
CN
     Stellite HS6
CN
     Stellite No. 6
     Stellite WR6
CN
CN
     STL6
     Stoody 6
CN
     UNS R30006
CN
CN
     V3K
     Vertx Co-6
CN
CN
     Wallex 6
     Wallex No. 6
CN
CN
     X110CoCrW63 28 4
     12611-93-7, 56589-53-8, 50957-53-4, 51881-01-7, 61333-15-1, 71851-24-6,
DR
     154439-53-9, 85132-15-6, 160371-07-3, 197921-95-2
MF
     C . Co . Cr . Fe . Mn . Mo . Ni . Si . W
CI
     AYS
                   CA, CAPLUS, IFICDB, IFIPAT, IFIUDB, PROMT, TOXCENTER,
LC
     STN Files:
       USPATFULL
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- DT.CA CAplus document type: Conference; Dissertation; Journal; Patent; Report
- RL.P Roles from patents: PREP (Preparation); PROC (Process); PRP (Properties); USES (Uses); NORL (No role in record)
- RL.NP Roles from non-patents: BIOL (Biological study); MSC (Miscellaneous); PREP (Preparation); PROC (Process); PRP (Properties); RACT (Reactant or reagent); USES (Uses); NORL (No role in record)
- RLD.NP Roles for non-specific derivatives from non-patents: PROC (Process);
 PRP (Properties); USES (Uses)

Component	Component Percent			Component Registry Number
======+				+=====================================
Со	56	_	65	7440-48-4
Cr	27.0	-	31.0	7440-47-3
W	3.5	-	5.5	7440-33-7
Fe	0	-	3.0	7439-89-6
Ni	0	-	3.0	7440-02-0
Mo	0	-	1.5	7439-98-7
Si	0	-	1.5	7440-21-3
C	0.9	-	1.4	7440-44-0
Mn	0	-	1.0	7439-96-5

599 REFERENCES IN FILE CA (1907 TO DATE)

- 1 REFERENCES TO NON-SPECIFIC DERIVATIVES IN FILE CA
- 599 REFERENCES IN FILE CAPLUS (1907 TO DATE)

- AN 142:139954 CA
- TI Advanced erosion protection technology provides sustained low NOx burner performance
- AU Goebel, Douglas; Saari, Michael; Courtemanche, Bonnie; Trunkett, K. Scott
- CS We Energies, Milwaukee, WI, 53203, USA
- Proceedings of the International Technical Conference on Coal Utilization & Fuel Systems (2004), 29th(Vol. 1), 259-269
 CODEN: PTCSFT
- PB Coal Technology Association
- DT Journal
- LA English
- CC 59-4 (Air Pollution and Industrial Hygiene) Section cross-reference(s): 51
- Elec. power generators are experiencing the most complex confluence of AB market pressures in the history of the industry. Environmental regulations are more strict than ever, forcing producers to make substantial capital investments in emissions conformance, while de-regulation pressures are making available maintenance dollars ever more scarce. The threat of non-conformance penalties weighs heavily against the Wall Street pressures, and decisions between capital expenditures, potential fines, and everyday equipment maintenance becomes a precarious balancing act. Current, high-cost of liquefied natural gas combined with transmission bottlenecks places low NOx coal-fired mega-watts at a premium, particularly in regions where generating capacity closely matches This increased value of low NOx mega-watts puts further pressure on personnel to maintain peak performance of NOx management systems. After an elec. power generator invests in NOx reduction technologies to achieve conformance, it is faced with maintaining the equipment to ensure NOx rates remain within specified tolerance. Pulverized coal traveling at high velocity through coal burners and burner tips typically produces significant component erosion, causing owners to repeatedly replace parts, even entire burner assemblies. During the period between repairs, changes in burner geometry caused by excessive erosion can impact combustion characteristics, resulting in upward-trending NOx emissions. The most advanced low-NOx burner technologies use a unique tungsten carbide cladding applied through an infiltration brazing process to protect

components against erosion wear, substantially increasing burner life and maintaining combustion characteristics for sustained low NOx performance. Exhaustive laboratory analyses used to determine the best wear solution for

this extreme

application, how it is applied, and performance results of these burners in actual operation after >2 years service are presented.

ST coal fired power generation advanced erosion protection boiler; low NOx boiler burner performance erosion protection; air pollution control coal fired power generation boiler

IT Power

(coal-fired generation of; advanced erosion protection technol. to ensure sustained performance of low-NOx burners in pulverized coal-fired power generation boilers)

IT Flue gases

Particles

(coal-fired power generation; advanced erosion protection technol. to ensure sustained performance of low-NOx burners in pulverized coal-fired power generation boilers)

IT Erosion (wear)

(control of; advanced erosion protection technol. to ensure sustained performance of low-NOx burners in pulverized coal-fired power generation boilers)

IT Air pollution

(control; advanced erosion protection technol. to ensure sustained performance of low-NOx burners in pulverized coal-fired power generation boilers)

IT Boilers

(low-NOx coal-fired power generation; advanced erosion protection technol. to ensure sustained performance of low-NOx burners in pulverized coal-fired power generation boilers)

IT Bituminous coal

Subbituminous coal

RL: NUU (Other use, unclassified); USES (Uses)
(power generation from combustion of; advanced erosion protection technol. to ensure sustained performance of low-NOx burners in pulverized coal-fired power generation boilers)

IT 7439-97-6, Mercury, occurrence 11104-93-1, Nitrogen oxide, occurrence 12624-32-7, Sulfur oxide

RL: POL (Pollutant); OCCU (Occurrence)

(advanced erosion protection technol. to ensure sustained performance of low-NOx burners in pulverized coal-fired power generation boilers)

409-21-2, Silicon carbide, uses 11068-68-1, ASTM A532-I-A 11105-35-4, Stellite 6 11130-73-7, Tungsten carbide 12638-07-2, Stellite 31 37195-30-5 68519-10-8, ASTM A532-II-C 358751-59-4, Conforma Clad WC219 824413-81-2, Stoody 101HC 824413-91-4, SA1750CR

RL: NUU (Other use, unclassified); USES (Uses)
(burner erosion protection; advanced erosion protection technol. to
ensure sustained performance of low-NOx burners in pulverized
coal-fired power generation boilers)

REFERENCE 2

TΤ

AN 142:78300 CA

- TI Correlation between melt pool temperature and clad formation in pulsed and continuous wave ND:YAG laser cladding of stellite 6
- AU Sun, Shoujin; Durandet, Yvonne; Brandt, Milan
- CS Industrial Laser Applications Laboratory, Industrial Research Institute Swinburne, Swinburne University of Technology, Hawthorn, Vic, 3122, Australia
- SO Laser Institute of America [Publication] (2004), 96 (Conference Proceedings 1st Pacific International Conference on Applications of Lasers and Optics, 2004), 136-141
 CODEN: LIAAED
- PB Laser Institute of America

```
Journal; (computer optical disk)
DT
LA
     English
     56-9 (Nonferrous Metals and Alloys)
CC
     Section cross-reference(s): 73
     The melt pool temperature in pulsed laser cladding of stellite 6 was measured
AB
     with a 2-color pyrometer. The pulse peak temperature (Tp), durations when the
     melt pool temperature is above the m.ps. of stellite 6 powder (t1) and
substrate
     (t2) in each pulse have been calculated and the effects of laser operating
     parameters (pulse energy, pulse frequency and spot overlap) on these
     values have been examined Tp only depends on the pulse energy and dets. the
     melt pool size (DM), whereas the ratios of both t1 and t2 to the pulse
     length increase with pulse energy, pulse frequency (f) and spot overlap.
     The predictions of clad height, the total thickness of clad layer and
     dilution by Tp, t1 and t2 are given for both pulsed and continuous wave (CW)
     laser cladding of stellite 6. Comparison between the exptl. data and
     prediction has been made. Thick clad layer with low level of dilution
     requires higher value of the product of t1.f, longer beam
     interaction time (*au) and large DM.
ST
     cobalt alloy laser cladding continuous wave pulse
     Laser radiation
IT
        (continuous wave; correlation between melt pool temperature and clad
        formation in pulsed and continuous wave ND: YAG laser cladding of
        stellite 6)
IT
     Laser cladding
        (correlation between melt pool temperature and clad formation in pulsed and
        continuous wave ND: YAG laser cladding of stellite 6)
TТ
     Laser radiation
        (pulsed; correlation between melt pool temperature and clad formation in
        pulsed and continuous wave ND:YAG laser cladding of stellite 6)
IT
     11105-35-4, Stellite 6
     RL: CPS (Chemical process); PEP (Physical, engineering or chemical
     process); PRP (Properties); PROC (Process)
        (correlation between melt pool temperature and clad formation in pulsed and
        continuous wave ND: YAG laser cladding of stellite 6)
              THERE ARE 10 CITED REFERENCES AVAILABLE FOR THIS RECORD
RE.CNT
(1) Colaco, R; High Temp Chem Processes 1994, V3, P21 CAPLUS
(2) De Hosson, J; Surface Engineering 1997, V13, P471 CAPLUS
(3) Frenk, A; Metallurgical and Materials Transactions 1997, V28B, P501 CAPLUS
(4) Kathuria, Y; Surface and Coatings Technology 2000, V132, P262 CAPLUS
(5) Peters, T; Proceedings of EPRI 2002, PST7
(6) Shepeleva, L; Surface and Coatings Technology 2000, V125, P45 CAPLUS
(7) So, H; Wear 1996, V192, P78 CAPLUS
(8) Steen, W; Proceedings of SPIE: High power laser and their industrial
    applications 1986, V650, P226 CAPLUS
(9) Sun, S; Proceedings of WTIA Surface Engineering Conference 2003
(10) Weerasinghe, V; Metal construction 1987, V19, P581 CAPLUS
REFERENCE 3
ΑN
     141:353400 CA
     Reactions of Co based and Fe based superalloys with a molten Zn-Al alloy
TI
     Zhang, K.; Tang, N.-Y.
ΑU
```

- CS Product Technology Centre, Teck Cominco Metals Ltd, Mississauga, ON, L5K 1B4, Can.
- SO Materials Science and Technology (2004), 20(6), 739-746 CODEN: MSCTEP; ISSN: 0267-0836
- PB Maney Publishing
- DT Journal
- LA English
- CC 56-6 (Nonferrous Metals and Alloys)
- AB Static corrosion tests of Co based and Fe based superalloys were carried out at 470°C in a molten Zn galvanizing alloy containing about 0.22 weight% Al and saturated with Fe for various lengths of time up to 168 h (one

week). The superalloys readily reacted with the galvanizing alloy and CoAl or Fe2Al5 formed initially on the specimen surfaces. The reaction front moved towards the depth of the test pieces with increasing dipping time, leaving behind a Zn-rich reaction zone. At the same time, other intermetallic phases formed in the Zn-rich zone and on the surfaces of the samples. These intermetallic phases are complex in nature and vary with the alloys. In Stellite 6, Fe aluminide was prominently present in the vicinity of surviving carbide particles in the Zn-rich zone of the sample tested for 168 h. Some areas of iron aluminide were intimately connected to Fe2Al5 particles building up on the sample surface. This observation suggests that the iron aluminide formed in the reaction zone provided ideal sites for the attachment of Fe2Al5 particles pre-existing in the melt onto the sample surfaces. It also served as nucleation and growth sites for the Fe2Al5 compound on the sample surface. This is one possible mechanism of dross buildup on submerged hardware made of this type of Co based superalloy in continuous galvanizing.

ST superalloy hot dip galvanization interfacial reaction; cobalt superalloy hot dip galvanization interfacial reaction; iron superalloy hot dip galvanization interfacial reaction

IT Galvanizing

(hot-dip; reactions of Co-based and Fe-based superalloys with molten Zn-Al in continuous hot-dip galvanization process)

IT Interfacial reaction

(reactions of Co-based and Fe-based superalloys with molten Zn-Al in continuous hot-dip galvanization process)

IT Superalloys

RL: PEP (Physical, engineering or chemical process); PRP (Properties); PYP (Physical process); RCT (Reactant); PROC (Process); RACT (Reactant or reagent)

(reactions of Co-based and Fe-based superalloys with molten Zn-Al in continuous hot-dip galvanization process)

IT 12043-79-7 39308-06-0

RL: FMU (Formation, unclassified); PRP (Properties); FORM (Formation, nonpreparative)

(hot-dip galvanization bath; reactions of Co-based and Fe-based superalloys with molten Zn-Al in continuous hot-dip galvanization process)

IT 11105-35-4, Stellite 6 775342-61-5, T-500M 775342-63-7, Tribaloy

RL: PEP (Physical, engineering or chemical process); PRP (Properties); PYP (Physical process); RCT (Reactant); PROC (Process); RACT (Reactant or reagent)

(reactions of Co-based and Fe-based superalloys with molten Zn-Al in continuous hot-dip galvanization process)

IT 12003-14-4 12043-58-2 12190-91-9, Chromium silicide (Cr2Si) RL: FMU (Formation, unclassified); PRP (Properties); FORM (Formation, nonpreparative)

(surface reaction product; reactions of Co-based and Fe-based superalloys with molten Zn-Al in continuous hot-dip galvanization process)

RE.CNT 16 THERE ARE 16 CITED REFERENCES AVAILABLE FOR THIS RECORD

- (1) Brunnock, M; Ironmaking Steelmaking 1996, V23, P171 CAPLUS
- (2) Brunnock, M; Proc Galvanizers Association 1996, P3
- (3) Chang, K; Proc Galvatech'01 2001, P270 CAPLUS
- (4) Gay, B; Proc Galvatech'01 2001, P262 CAPLUS
- (5) Horstmann, D; Proc 6th Int Conf on `Hot dip galvanising' 1961, P319
- (6) Liu, X; Progress Reports, IMPH Annual Project Review Meeting 2003
- (7) Nakagawa, M; Tetsu-to-Hagane 1995, V81(10), P47
- (8) Nakagawa, M; Tetsu-to-Hagane 1996, V81(3), P226
- (9) Nakahira, H; Bull Jpn Inst Met 1992, V31, P446
- (10) Seong, B; Proc 1st ASM Int Surface Engineering and the 13th IFHTSE Congr 2002, P555
- (11) Sikka, V; Progress Reports, IMPH Annual Project Review Meeting 2003
- (12) Song, J; Wear 1997, V210, P291 CAPLUS

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(13) Tang, N; Proc Int Symp on `Zinc-coated steel', Iron & Steel Society 44th
   Mechanical Working and Steel Processing, and 8th International Steel
   Rolling Conf 2002, P1285
(14) Tani, K; ISIJ Int 1994, V34, P822 CAPLUS
(15) Tomita, T; ISIJ Int 1993, V33, P982 CAPLUS
(16) Zhang, K; Metall Mater Trans A 2003, V34A, P2687
REFERENCE 4
     141:318184 CA
AN
    Molybdenum-boride based powder for thermal-spray coating resistant to
ΤI
    molten metal
     Itsukaichi, Tsuyoshi; Osawa, Satoru
IN
     Fujimi Incorporated, Japan
PΑ
SO
    Eur. Pat. Appl., 13 pp.
    CODEN: EPXXDW
DT
    Patent
LA
    English
IC
    ICM C23C004-06
    56-4 (Nonferrous Metals and Alloys)
FAN.CNT 1
                                         APPLICATION NO. DATE
    PATENT NO.
                    KIND DATE
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                                         -----
                     A1 20041006 EP 2004-7798
                                                          20040331
    EP 1464720
PΤ
        R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
            IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, PL, SK
                     A2
                          20041028
                                         JP 2003-97038
                                                           20030331
    JP 2004300555
                                         US 2004-810268 20040326
    US 2004194662
                           20041007
                      A1
PRAI JP 2003-97038
                     20030331
    Thermal-spray powder contains Mo 30-70, B 5-12, Co 10-40 (or Ni 15-45),
    and Cr 15-25% by weight with impurities and minor components at <5%. The
    powder is typically manufactured by granulation of the feed mixture containing
powdered
    Mo boride (average particle size 4.5 \mu m), Stellite-6 Co-alloy (7 \mu m),
     and CrB2 (4.5 µm). The powder is suitable for coating of
    heat-resistant substrates (especially tool steel) by high-velocity flame
     spraying, followed by sealing with BN and silicone polymers with ceramic
     conversion. The adherent wear-resistant coating typically contains Co
     26.0, B 8.5, Cr 18.2, W 2.0, and C 0.4% by weight with Mo as the balance, vs.
     low wear resistance for the similar coating containing B 11.4 and Cr 26%.
ST
    molybdenum boride alloy powder thermal spray coating; thermal spray
    coating molybdenum chromium boride alloy powder
IT
     Polysiloxanes, uses
    RL: TEM (Technical or engineered material use); USES (Uses)
        (coating, sealing with; molybdenum-boride alloy powder for thermal
       spray coating resistant to molten metal)
IT
    Coating process
        (thermal spraying; molybdenum-boride alloy powder for thermal spray
       coating resistant to molten metal)
     10043-11-5, Boron nitride, uses
IT
     RL: TEM (Technical or engineered material use); USES (Uses)
        (coating, sealing with; molybdenum-boride alloy powder for thermal
        spray coating resistant to molten metal)
IT
     7429-90-5, Aluminum, uses
     RL: TEM (Technical or engineered material use); USES (Uses)
        (molten, coating resistant to; molybdenum-boride alloy powder for
        thermal spray coating resistant to molten metal)
     11105-35-4, Stellite 6 12626-91-4, Molybdenum boride
IT
     RL: MOA (Modifier or additive use); USES (Uses)
        (powder, coating mixture containing; molybdenum-boride alloy powder for
        thermal spray coating resistant to molten metal)
                                769136-12-1 769136-14-3
                 769136-11-0
                                                            769136-16-5
IT
     769136-10-9
```

769136-19-8 769136-20-1 769136-21-2

769136-18-7

769136-23-4

769136-17-6 769136-22-3

- RL: TEM (Technical or engineered material use); USES (Uses) (powder, for coating; molybdenum-boride alloy powder for thermal spray coating resistant to molten metal)
- IT 769136-08-5 769136-09-6
 - RL: TEM (Technical or engineered material use); USES (Uses) (powder, for thermal-spray coating; molybdenum-boride alloy powder for thermal spray coating resistant to molten metal)
- IT 12741-56-9, SKD61
 - RL: DEV (Device component use); USES (Uses)
 - (tool, coating of; molybdenum-boride alloy powder for thermal spray coating resistant to molten metal)

- AN 141:318053 CA
- TI Effects of silicon on the wear behavior of cobalt-based alloys at elevated temperature
- AU Celik, Halis; Kaplan, Mehmet
- CS Technical Education Faculty, Firat University, Elazig, Metal Egitimi Bolumu, 23119, Turk.
- SO Wear (2004), 257(5-6), 606-611 CODEN: WEARAH; ISSN: 0043-1648
- PB Elsevier B.V.
- DT Journal
- LA English
- CC 56-10 (Nonferrous Metals and Alloys)
- AB Effects of silicon on the abrasive wear behavior at elevated temps. of cobalt-based alloys such as Co-28Cr-4W-1.1C-2.2Si, Co-28Cr-4W-1.1C-3.1Si, Co-28Cr-4W-1.1C-4.2Si, resp. were studied. Wear resistance of the materials were measured by a two body pin-on-disk wear tester with SiC and Al2O3 abrasives. The hardness of stellite 6 alloy increased with silicon addition Wear resistance of stellite 6 with silicon addition has increased at low temperature but, decreased at high temperature Microstructure of samples

was

- investigated by optical and SEM techniques.
- ST cobalt alloy abrasive wear silicon influence
- IT Wear
 - (abrasive; effects of silicon on wear behavior of cobalt-based alloys at elevated temperature)
- IT Hardness (mechanical)
 - Microstructure
 - (effects of silicon on wear behavior of cobalt-based alloys at elevated temperature)
- IT Wear
 - (resistance; effects of silicon on wear behavior of cobalt-based alloys at elevated temperature)
- IT 409-21-2, Silicon monocarbide, uses 1344-28-1, Alumina, uses RL: NUU (Other use, unclassified); USES (Uses)
 - (counterpart; effects of silicon on wear behavior of cobalt-based alloys at elevated temperature)
- IT 11105-35-4, Stellite 6 767355-65-7 767355-66-8 767355-67-9
 RL: PEP (Physical, engineering or chemical process); PRP (Properties); PYP (Physical process); PROC (Process)
 - (effects of silicon on wear behavior of cobalt-based alloys at elevated temperature)
- RE.CNT 7 THERE ARE 7 CITED REFERENCES AVAILABLE FOR THIS RECORD
- (1) Anon; ASM Handbook, Casting, Cobalt-Base Alloys 1992, V15, P811
- (2) Antony, K; J Met 1983, V35, P52 CAPLUS
- (3) Atamert, S; Metall Trans A 1989, V2017, P1037
- (4) Brooks, C; Heat Treatment, Structure and Properties of Nonferrous Alloys 1990, P229
- (5) Celik, H; PhD Thesis, Istanbul Technical University 1991
- (6) Izciler, M; J Mater Process Technol 2000, V105, P237
- (7) Schwarz, W; Mater Sci Eng A 1997, V226-228, P1098

- AN 141:317684 CA
- TI Adhesion testing of thermally sprayed and laser deposited coatings
- AU Hjornhede, Anders; Nylund, Anders
- CS Department of Materials Science and Engineering, Chalmers University of Technology, Goteborg, SE 412 96, Swed.
- SO Surface and Coatings Technology (2004), 184(2-3), 208-218 CODEN: SCTEEJ; ISSN: 0257-8972
- PB Elsevier Science B.V.
- DT Journal
- LA English
- CC 55-6 (Ferrous Metals and Alloys) Section cross-reference(s): 57
- Com. coatings were deposited on Fe1Cr0.5Mo low-alloy steel tubes by using AB arc spraying, high-velocity oxy fuel thermal spraying and laser cladding. The adhesion strength was determined by two methods, acoustic emission and a combination of four-point bending and metallog. The agreement between the results obtained from the two different exptl. techniques was satisfactory. Laser coatings showed no delamination for strains ≤15%, while coatings deposited by arc spraying and thermal spray processes delaminated in the strain intervals 1.4-1.9 and 0.8-1.8%, resp. The suggested delamination mechanism is the initial formation of a radial crack in the coating after which the coating/substrate interface comes under an increased tensile load and fractures. Arc sprayed coatings of Metcoloy 2 (Fe13Cr) mixed with the binder Ni-20Al show a greatly increased adhesion strength if the splat size was sufficiently large. The delamination interval increases to 10.5-11.5%. However, for small splats the effect is eliminated.
- ST adhesion thermally sprayed laser deposited coating steel
- IT Adhesion, physical

Coating materials

Laser cladding

(adhesion of thermally sprayed and laser deposited coatings on steel)

IT Coating process

IT

(thermal spraying; adhesion of thermally sprayed and laser deposited coatings on steel)

(adhesion of thermally sprayed and laser deposited coatings on steel) 12070-08-5, Titanium monocarbide 12617-42-4

RL: PRP (Properties); TEM (Technical or engineered material use); USES (Uses)

(adhesion to steel of thermally sprayed and laser deposited coatings containing)

- RE.CNT 14 THERE ARE 14 CITED REFERENCES AVAILABLE FOR THIS RECORD
- (1) Almond, D; Thin Solid Films Metall Prot Coat 1983, V108, P439 CAPLUS
- (2) Arata, Y; Trans JWRI 1984, V13(2), P193
- (3) Clare, J; ASM Handbook -- Friction, Lubrication and Wear Technology 1992, V18, P361
- (4) Dalmas, D; Comptes rendus de l'academie des sciences serie il fascicule chimie 2001, V4(5), P345 CAPLUS
- (5) Hjornhede, A; Proceedings of fifth International Symposium on High-Temperature Corrosion and Protection of Materials, 2000 2001, P507 CAPLUS
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- (7) Ma, X; Surf Coat Technol 2001, V139, P55 CAPLUS
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- AN 141:214312 CA
- TI Wear performance and activity reduction effect of Co-free valves in PWR environment
- AU Bahn, Chi Bum; Han, Byoung Chan; Bum, Jin Sin; Hwang, Il Soon; Lee, Chan Bock
- CS Department of Nuclear Engineering, Seoul National University, Seoul, 151-742, S. Korea
- SO Nuclear Engineering and Design (2004), 231(1), 51-65 CODEN: NEDEAU; ISSN: 0029-5493
- PB Elsevier Science B.V.
- DT Journal
- LA English
- CC 71-4 (Nuclear Technology)
 Section cross-reference(s): 55, 56
- Co-based hardfacing alloys exposed to PWR primary coolant may be replaced AB with Co-free alloys to lower occupational radiation exposure. To evaluate the viability of Co-free hardfacing alloys, the authors conducted hot-H2O tests for gate valves hardfaced with NOREM 02 (Fe-base), Deloro 50 (Ni-base), and Stellite 6 (Co-base). Using a high flow test loop, on-off cycling tests were conducted in 280° H2O. NOREM 02 exhibited galling and excessive leak after 1000 cycle test whereas no leakage was developed with Deloro 50 after 2000 cycles. To estimate the activity reduction effect of Co-free hardfacing alloys, an existing activity transport model was modified. The main contributor of Co activity buildup is the corrosion of steam generator (SG) tubing. The Korean Next Generation Reactor (APR-1400) tubed with alloy 690 having a reduced Co impurity allowance is expected to have 73% lower Co activity on SG surface compared with the case of alloy 600 tubing. The complete replacement of Stellite 6 with Co-free hardfacing alloys is expected to cut addnl. 5% of activity which may be too small to justify the risk of galling and leakage development as revealed by the hot-H2O test.
- ST wear resistant valve PWR reactor coolant
- IT Pressurized water nuclear reactors

(cooling systems; wear performance and activity reduction effect of Co-free valves in PWR environment)

IT Valves

(gate; wear performance and activity reduction effect of Co-free valves in PWR environment)

IT Nuclear reactor cooling systems

(pressurized-water; wear performance and activity reduction effect of Co-free valves in PWR environment)

IT Wear

(resistance; wear performance and activity reduction effect of Co-free valves in PWR environment)

IT Hardfacing

(wear performance and activity reduction effect of Co-free valves in PWR environment)

IT 11105-35-4, Stellite 6 54385-90-9, Alloy 690 112814-39-8, Deloro 50 201011-51-0, NOREM 02

RL: NUU (Other use, unclassified); USES (Uses)

(wear performance and activity reduction effect of Co-free valves in PWR environment)

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- AN 141:193467 CA
- TI Laser cladding on a carbon steel by continual beam with modelling of the temperature field
- AU Stranyanek, Martin; Chmelickova, Hana
- CS Joint Laboratory of Optics of Palacky University, Physical Institute of the Academy of Sciences of Czech Republic, Olomouc, 772 07, Czech Rep.
- SO Proceedings of SPIE-The International Society for Optical Engineering (2004), 5445 (Microwave and Optical Technology 2003), 368-371 CODEN: PSISDG; ISSN: 0277-786X
- PB SPIE-The International Society for Optical Engineering
- DT Journal
- LA English
- CC 55-9 (Ferrous Metals and Alloys)
- AB Laser cladding is one of the technologies of material surface treatment. A series of laser-clad specimens were produced using continual 2,5 kW CO2 laser. There is introduced a description of the powder injection laser cladding method in the present paper. For some numerical calcns. of laser beam induced temperature field in treated material were used the finite difference method and the finite element method. Results of this modeling led to an optimization of cladding process parameters. Some layers of Ni-based alloy K50, Stellit6 alloy, and SiC powders were applied on low-carbon CSN 11 373 and CSN 12 010 steels. Shape characteristics and some properties such as microhardness of clad layers in comparison with substrate values were analyzed.
- ST carbon steel laser cladding temp field
- IT Laser cladding
 - Temperature
 - (laser cladding on C steel by continual beam with modeling of temperature field)
- IT 409-21-2, Silicon carbide, processes 11105-35-4, Stellite 6 50813-06-4, Nickel alloy, Ni,B,C,Cr,Fe,Si (VUZ K-50)
 - RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); PROC (Process)
 - (laser cladding on C steel by continual beam with modeling of temperature field)
- IT 37312-61-1, CSN 11 373, processes 37373-73-2, CSN 12 010, processes RL: CPS (Chemical process); PEP (Physical, engineering or chemical process); PRP (Properties); PROC (Process)
 - (laser cladding on C steel by continual beam with modeling of temperature

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- AN
- Mechanical properties and microstructure of HVOF sprayed Co and Ni alloy TI
- AU Zhang, D.; Harris, S. J.; McCartney, D. G.
- University of Nottingham, Nottingham, UK CS

Thermal Spray 2003: Advancing the Scienceand Applying the Technology, Proceedings of the International Thermal Spray Conference, Orlando, FL, United States, May 508, 2003 (2003), Volume 1, 829-836. Editor(s): Marple, Basil R.; Moreau, Christian. Publisher: ASM International, Materials Park, Ohio.

CODEN: 69EUUZ; ISBN: 0-87170-785-3

DT Conference

LA English

CC 56-6 (Nonferrous Metals and Alloys)

A high velocity oxy-fuel spraying system using liquid fuel (HVOLF) has AB produced Stellite 6 (CoCrWC) and NiCoCrAlY coatings from gas atomized powders of both alloys. Comparative coatings were prepared by weld Overlay (Stellite 6) and vacuum plasma spraying (VPS) of NiCoCrAlY. The original powders and coatings were characterized by SEM and x-ray diffraction (x-ray diffraction). The presence or absence of cored dendritic microstructures in etched surfaces was used to interpret the degree of melting which took place during spraying, i.e. >80% in VPS and <20% in HVOLF. Low levels of oxide were formed in HVOLF coatings due to the reduced level of thermal transfer during the short heating cycle involved in spraying. For the same reason less melting occurred which permitted sufficient plastic deformation of the solid fraction to occur, reducing voidage between particles and then allowing the liquid fraction to weld them together. This pattern of short cycle heating with both NiCoCrAlY and Stellite 6 particles influenced second phase formation. In NiCoCrAlY coatings the β (Co Ni Al) phase remained as relatively coarse ppts. in the as - sprayed condition while in Stellite 6 little carbide eutectic formed. HVOLF spraying can produce coatings with different hardness values when compared with VPS coatings and weld overlays. This may widen the range of coating applications as well as reduce costs.

ST cobalt nickel alloy coating oxyfuel spraying microstructure mech property

IT Hardness (mechanical)

Heat treatment

Microstructure

(mech. properties and microstructure of HVOF sprayed Co and Ni alloy coatings) $\,$

IT Spraying

(oxy-fuel; mech. properties and microstructure of HVOF sprayed Co and Ni alloy coatings)

IT Coating materials

(powder; mech. properties and microstructure of HVOF sprayed Co and Ni alloy coatings)

IT 11105-35-4, Stellite 6 80377-27-1 731016-49-2, Aluminum 8.3, chromium 26, cobalt 33, nickel 32, yttrium 0.5

RL: PEP (Physical, engineering or chemical process); PRP (Properties); PYP (Physical process); PROC (Process)

(mech. properties and microstructure of HVOF sprayed Co and Ni alloy coatings)

RE.CNT 13 THERE ARE 13 CITED REFERENCES AVAILABLE FOR THIS RECORD

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